



Analog Dialogue

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Your Engineering Resource for Innovative Design

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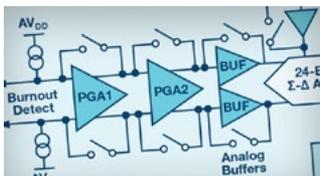
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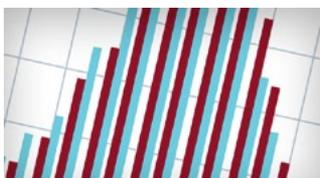
5 Performance Optimization of Multichannel Data Acquisition (DAQ) Systems: The Untold Story of the Input Settling Time

Find out how settling transients at the inputs of the multiplexer, caused by a large scale switching transient at the multiplexer output, requires prolonged acquisition time, effectively decreasing the overall throughput of the multichannel data acquisition system. An untold story about the input settling time.



10 Moving Up the Stack Challenges for Measurement Engineering at ADI

Have you thought about the difficulties that test floor measurement engineers face when measuring chip accuracy? When I was a student, the rule was a measurement system needed to be at least 10× better than the device itself—a challenge to achieve nowadays.



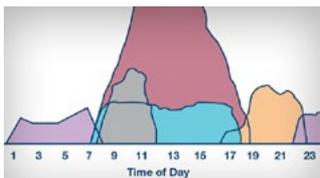
14 The Refulator: The Capabilities of a 200 mA Precision Voltage Reference

References have, in many cases, one huge disadvantage: you are not able—or your ability is very limited—to get current out of a reference. If you need a precise voltage but just a bit of a current, then you require an external LDO with external components and space on the PCB. The refulator offers a solution.



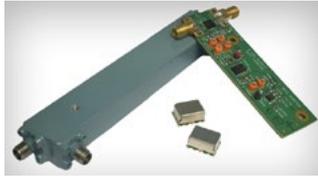
21 Rarely Asked Questions—Issue 152: Problem Solver: Multiplying Digital-to-Analog Converter

You probably know that some DACs contain an R2R network to generate a voltage reference at the output. Those Rs are precise resistors. They are normally used to switch the current based on the digital value sent to the DAC to create a voltage at the output amplifier. With multiplying DACs, the output amplifier is not integrated. This offers an opportunity for unusual applications and using the R2R network as a resistor.



23 iCoupler Isolated Communication Solutions for Essential Monitoring of Solar PV and Energy Storage

Even for a private solar installation, communication with dc-to-dc converter(s), house battery, or backup-power among different system components is essential for an optimized system. This article discuss how *iCoupler*® technology can be used not only in isolated gate drivers for IGBTs, but also in isolated RS-485 communication chips to improve safety and security.



27 An Integrated Bidirectional Bridge with Dual RMS Detectors for Return-Loss and VSWR Measurement

This article from Eberhard Brunner and Eamon Nash addresses the RF market and introduces a new chip concept. The ADL5920 is an integrated bidirectional bridge with dual rms detectors. Its tiny size allows a drop-in for many applications.



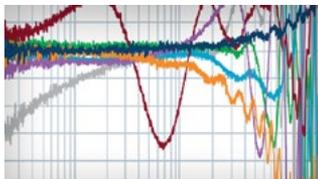
34 Single, 2 MHz Buck-Boost Controller Drives Entire LED Headlight Cluster Meets CISPR 25 Class 5 EMI

Our next article addresses a new IC challenge as well. When I owned a VW Beetle many years ago, the only lights were the headlights, brake lights, and blinkers. All individual lamps were traditional Wolfram-based lamps. Today, LEDs have taken over. High beams, low beams, daytime lights, clearance lights, different signal lights, and fancy blinkers are all implemented with LEDs. Ever thought about what it takes to power all those LED clusters?



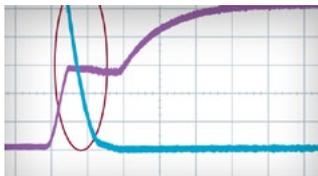
40 Rarely Asked Questions—Issue 153: High Speed ADC Power Supply Domains

In our RAQ, Thomas Tzscheetzsch discusses the use of the disable pin of an amplifier. This could dramatically reduce the power requirements in a battery-powered IoT system. The question remaining—does it impact the performance of a design?



44 High Speed Amplifier Testing Involves Enough Math to Make Your Balun Spin!

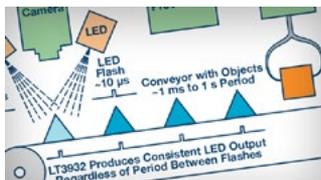
The article is about high speed amplifier testing. Certainly math is involved, but why does a balun spin? Rob Reeder's article adds a bit of humor, using Balun as a play on words in the title.



48 Isolated Gate Drivers—What, Why, and How?

You know that an IGBT/MOSFET is a voltage-controlled device that is used as a switching element in power supply circuits and motor drives amongst other systems. The gate is the electrically isolated control terminal for each device. The other terminals of a MOSFET are source and drain, and for an IGBT they are called collector and emitter. So how do you now drive an MOSFET/IGBT? This article will explain

In This Issue



52 LED Driver for High Power Machine Vision Flash

When you need a very fast flash light for your high speed camera inspection system, you know how hard it can be to create that very high current in a very short time (μsec), and over a long period. Creating short and square LED flash waveforms separated by long periods (100 ms to 1 s) of time is not trivial.



55 Rarely Asked Questions—Issue 154: Pocket-Size White Noise Generator for Quickly Testing Circuit Signal Response

Do you need a signal with all frequencies present at the same moment in time? A frequency spectrum with no missing frequency? Yes? Why not use a white noise generator with an op amp to do this job? A white noise generator produces all frequencies at the same time.



Bernhard Siegel, Editor

Bernhard became editor of *Analog Dialogue* in March 2017, when the preceding editor, Jim Surber, decided to retire. Bernhard has been with Analog Devices for over 25 years, starting at the ADI

Munich office in Germany.

Bernhard has worked in various engineering roles including sales, field applications, and product engineering, as well as in technical support and marketing roles.

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Analog Dialogue

Analog Dialogue is a technical magazine created and published by Analog Devices. It provides in-depth design related information on products, applications, technology, software, and system solutions for analog, digital, and mixed-signal processing. Published continuously for over 50 years—starting in 1967—it is produced as a monthly online edition and as a printable quarterly journal featuring article collections. For history buffs, the *Analog Dialogue* archive includes all issues, starting with Volume 1, Number 1, and four special anniversary editions. To access articles, the archive, the journal, design resources, and to subscribe, visit the *Analog Dialogue* homepage, analogdialogue.com.

Performance Optimization of Multichannel Data Acquisition (DAQ) Systems: The Untold Story of the Input Settling Time

By Joseph Leandro Peje

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Abstract

In a multichannel, multiplexed data acquisition system, increasing the number of channels per ADC improves the system's overall cost, area, and power efficiency. The high throughput and energy efficiency of modern, successive approximation register analog-to-digital converters (SAR ADCs) allow system designers to achieve greater channel density than ever before. This article will describe how settling transients at the inputs of the multiplexer, caused by a large scale switching transient at the multiplexer output, requires prolonged acquisition time, effectively decreasing the overall throughput of the multichannel data acquisition system. It will then focus on design trade-offs when minimizing the input settling time, and improving data throughput and system efficiency.

What Is a Multichannel DAQ and How Do We Measure the Performance of a Multichannel DAQ?

A multichannel data acquisition (DAQ) system is a complete signal chain subsystem interfaced to multiple inputs (typically sensors) with the main function of converting the analog signal at the inputs into digital data that a processing unit can comprehend. The main components of a multichannel DAQ system are the analog front-end subsystem (a buffer, a switching element, and signal conditioning block), the analog-to-digital converter (ADC), and the digital interface. For high speed, precision converters, the switching element (typically a multiplexer) is placed before the ADC driver and the converter itself to exploit the advancing performance of modern ADCs. SAR

ADCs are the most commonly used type of ADC for these applications due to their combination of speed and precision.

High channel density precision DAQ systems for industrial and medical applications aim to compress the largest number of channels into the least possible area. Multiplexed DAQ systems, generally, can achieve high density, high throughput, and good energy efficiency by:

1. Using a high speed precision SAR ADC
2. Using the minimum sampling rate per channel
3. Maximizing the SAR ADC converter utilization where:

$$\text{SAR ADC Converter Utilization} = \frac{n \times \text{Sampling Rate Per Channel}}{\text{SAR ADC Sampling Rate}} \times 100\% \quad (1)$$

with n as the number of channels. The overall throughput of the multichannel data acquisition system, per converter, is given by:

$$\text{Overall Throughput} = \frac{(\text{SAR ADC Converter Utilization} \times \text{SAR ADC Sampling Rate})}{\times \text{Resolution}} \quad (2)$$

This shows that the overall throughput of the multichannel DAQ system is not only dependent on the speed and resolution of the SAR ADC, but also on how well this converter is utilized.

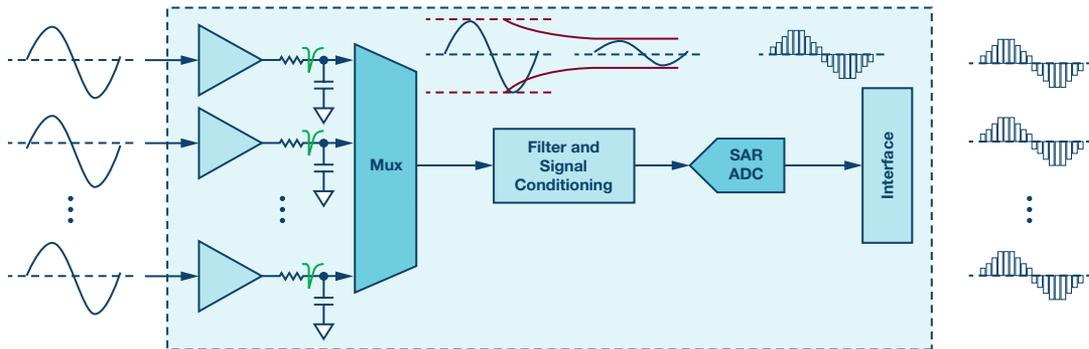


Figure 1. A typical SAR ADC-based, multiplexed data acquisition system block diagram.

How Do Delays Affect the Performance of Multichannel DAQ Systems?

In the presence of any settling delays, a term t_d is added to the actual sampling and conversion period of the ADC, leading to an actual maximum converter sampling rate given by:

$$SR_{ADC, actual, max} = \frac{1 \text{ Sample}}{T_{ADC} + t_d} \quad (3)$$

wherein T_{ADC} is the ADC period per sample (typically found in most ADC data sheets and more commonly the inverse of the SAR ADC sampling rate in seconds per sample). The actual maximum sampling rate of the multichannel DAQ system is always less than the sampling rate of the converter for a non-zero delay t_d , resulting in a converter utilization that is always less than 100%. From this we can see that any delay that is added to the sampling and conversion period reduces converter utilization. When related to an earlier expression for overall throughput, this effectively reduces the maximum number of channels the multichannel DAQ can accommodate. To summarize, any settling delays decrease the channel density and/or the overall throughput of the multichannel DAQ system.

Now, What Is the Multiplexer Input Switching Glitch and Input Settling Time?

When a multiplexer switches from one input to another, the output still has a memory of the previous input channel in the form of stored charges in the output load capacitance and the parasitic drain capacitance of the multiplexer. This is more evident for highly capacitive loads such as ADC drivers and the ADCs themselves, since there is no low impedance path these stored charges can go. You can even say that these charges are trapped due to the capacitive nature of the output and high impedance of the multiplexer due to the break-before-make (BBM) mechanism of modern multiplexers; they can only be discharged once switched to the next input.

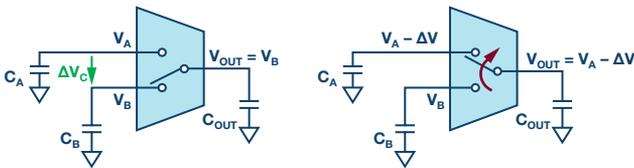


Figure 2. The preswitching state is shown on the left. After switching, charge sharing happens, which causes a quick voltage drop ΔV [right].

After switching, the input capacitance C_A will be connected in parallel to the output capacitance C_{OUT} . C_A and C_{OUT} , however, may initially be at different potentials, which will cause charge sharing between C_A and C_{OUT} . The charge sharing happens almost instantaneously for very high bandwidth multiplexers, causing a high frequency glitch in the input of the multiplexer. The magnitude of this glitch, ΔV , is given by:

$$\Delta V = \Delta V_C \left(\frac{1}{\frac{C_A}{C_{OUT}} + 1} \right) \quad (4)$$

where ΔV_C is the difference in capacitor voltages before switching. The transient glitch happening at the input side of the multiplexer is a phenomenon more commonly known as the kickback and is more prevalent for switched applications with highly capacitive loads such as ADCs, capacitive DACs, and sampling circuits to name a few. This subject is briefly illustrated in [MT-088](#). The glitch will have to settle to within 1 LSB of the output to produce valid data for the converter and the time it takes for the input to settle to within 1 LSB (and stay in that range!) is the input settling time (t_s). t_s is a component of the delay t_d described earlier, and it may have the most significant contribution to this term.

When ADCs weren't as fast as they are today, these glitches and their respective input settling time were insignificant enough to be ignored. However, as ADCs scale their speed, the converter sampling period becomes shorter and shorter, approaching the order of the input settling time. As described earlier, when the ADC period, T_{ADC} , is equal to the input settling time t_s (and effectively t_d), the converter utilization is greatly reduced to 50%. This means we're using only half of what the converter is capable of! Reiterating its significance, the input settling time should start scaling with the speed of the current technology of precision converters, paving the way to advance the performance of multichannel DAQ systems.

How Do We Minimize Input Settling Time?

The switching glitches are usually minimized by using an RC filter between the buffer amplifier and the multiplexer (see [CN-0292](#)), known as a snubber network. A signal chain subsystem for a 2-channel, multiplexed analog front-end subsystem and its corresponding switching timing diagram is described in Figure 3.

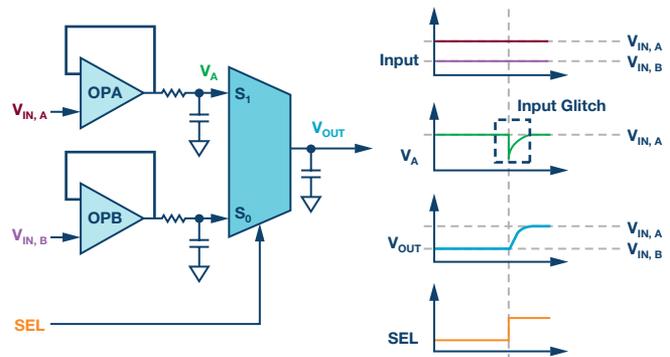


Figure 3. A 2-channel multiplexed analog front-end subsystem for a multichannel DAQ system and the corresponding timing diagram.

With the snubber RC as the dominant pole, the input glitch and settling transient can be approximated to have a first-order (exponential) response, assuming the multiplexer has a very high bandwidth with respect to the amplifier and snubber RC. To dissect the input glitch further, Figure 4 illustrates the input glitch transient response in detail.

For a first-order assumption, the expression for the error, V_{ERROR} , is a decreasing exponential function with respect to time. The initial value (the value at switching) of V_{ERROR} is the glitch magnitude ΔV and will die down at a rate depending on the snubber RC values. The time it takes for V_{ERROR} to settle to within 1 LSB is defined as the input settling time.

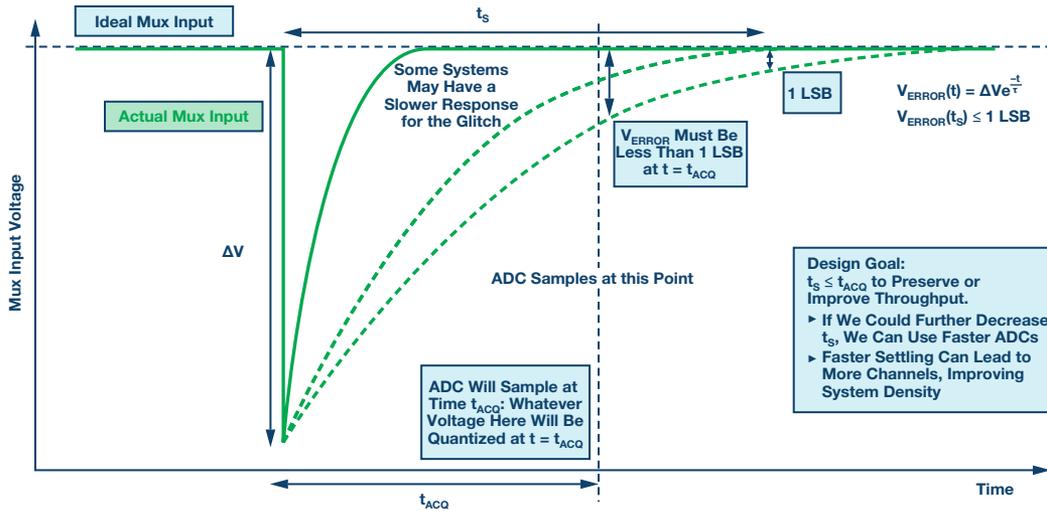


Figure 4. Dissecting the multiplexer input glitch during switching: timing definitions and design goal.

The converter, on the other hand, samples at a period t_{ACQ} (also called the acquisition time). At the ADC conversion phase when t_{ACQ} elapses, the converter will quantize whatever sampled data is available. This will be problematic if V_{ERROR} died down too slow and did not settle to within a certain value (1 LSB to a few LSBs). This will cause the current sample to be corrupted by the previous analog input and resulting in cross-talk between the ADC channels. With the input settling time in mind, it is imperative to assure that the input settling time is less than the converter acquisition time to minimize errors. Moreover, further minimizing t_s opens up an opportunity to use faster converters to improve the overall throughput and density of the system.

With some math in our repertoire, the expression for the fastest input settling time can be derived at worst case when ΔV_c is the full-scale input range and V_{ERROR} reaches at least 1 LSB (multiplexer output is within 1 LSB of the target level). The multichannel DAQ system designer will have two design knobs: the snubber time constant and the C_A/C_{OUT} ratio, thus resulting in an expression for the input settling time:

$$t_s \left(\tau, \frac{C_A}{C_{OUT}} \right) = \tau \times \eta \left(\frac{C_A}{C_{OUT}} \right) \quad (5)$$

$$\eta \left(\frac{C_A}{C_{OUT}} \right) = -\ln \left[\frac{LSB}{\Delta V_c} \times \left(\frac{C_A}{C_{OUT}} + 1 \right) \right]$$

Here we can see that the input settling time is a linear function of the snubber time constant, τ , and η the number of time constants required for V_{ERROR} to settle to within 1 LSB. The most straightforward method to reduce input settling time is to use a low time constant snubber network, which makes sense since faster (high bandwidth) snubber networks will result in lower time constants. This method, however, will present a different set of trade-offs involving noise and loading. Alternatively, we can minimize the term η to achieve similar results.

η is a function of the ratio of the snubber capacitor (C_A) to the output capacitor (C_{OUT}). The expression can be further simplified if 1 LSB is equal to the full-scale input range divided by 2, raised to the number of bits (N) minus one, and ΔV_c is equal to the full-scale input range in the worst case.

$$\eta \left(\frac{C_A}{C_{OUT}} \right) = -\ln \left[\frac{1}{2^{N-1}} \times \left(\frac{C_A}{C_{OUT}} + 1 \right) \right] \quad (6)$$

Equation 6 may not be that intuitive and can be really hard to visualize, so it might be better to just illustrate it with a semilogarithmic graph for 10-, 14-, 18-, and 20-bit resolutions, as given in Figure 5.

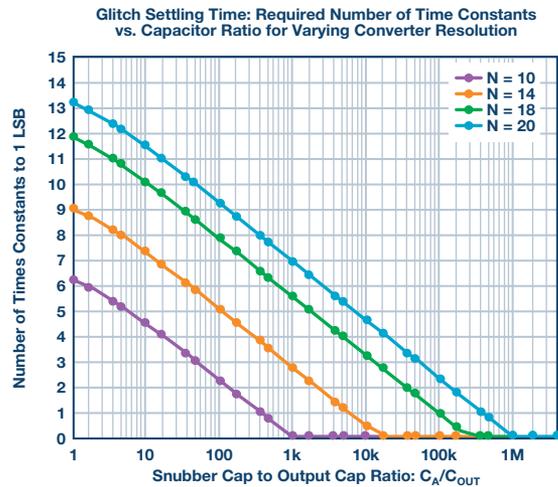


Figure 5. A graph of the required time constants to settle to 1 LSB.

It can be seen that higher C_A/C_{OUT} values result in decreased settling time; even reaching zero-settling time for very high capacitor ratios. Since C_{OUT} is essentially the drain capacitor of the multiplexer and input capacitances of succeeding stages, only C_A remains as the more versatile degree of freedom. The zero settling time for a 10-bit resolution requires the C_A to be at least 1000× larger than C_{OUT} and a whopping 1,000,000× larger than C_{OUT} for 20-bit systems! For perspective, a typical load of 100 pF requires snubber capacitors of 100 nF and 100 μF for 10- and 20-bit systems, respectively, to achieve zero settling time.

In summary, minimizing the input settling time can be achieved through two methods:

1. Using high bandwidth for the snubber network
2. Using high values of C_A with respect to C_{OUT}

High Bandwidth and a Large Snubber Capacitor Minimizes Input Settling Time, So Let's Just Use the Highest Bandwidth and Largest Capacitor

No! You must consider the RC loading effects and the amplifier's driving capability! In order to investigate the loading effects of the snubber network to the buffer amplifier, the analog front-end subsystem should be analyzed in the frequency domain.

Since we are building on the idea of first-order response for the input glitch, the snubber network pole should be the most dominant contributor. In other words, the snubber bandwidth should be less than both the buffer amplifier and the multiplexer to avoid multiple poles interacting, ensuring that the first-order approximation will hold.

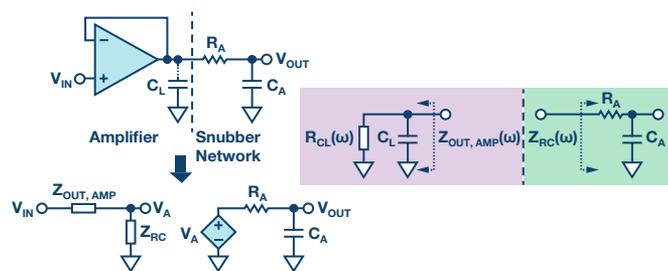


Figure 6. The buffer and snubber equivalent circuit (left) and the equivalent impedance of the amplifier and snubber network (right).

A typical buffer architecture consists of a precision amplifier in a buffer ($G = 1$) configuration in cascade with the snubber network. Analyzing in the frequency domain, the output of this subsystem depends on the ratio of the snubber input impedance to the sum of the snubber input impedance and amplifier closed-loop output impedance. By inspection, the snubber input impedance should be greater than the amplifier's closed-loop impedance to avoid loading effects, which is described in Equation 7.

$$\begin{aligned} Z_{RC} \gg Z_{OUT,AMP} \\ \frac{j\omega R_A C_A + 1}{j\omega C_A} \gg \frac{R_{CL}}{j\omega R_{CL} C_L + 1} \end{aligned} \quad (7)$$

That is, to avoid the snubber network loading the buffer amplifier, we should:

1. Increase the snubber time constant, $R_A C_A$, effectively decreasing the bandwidth
2. Use small snubber capacitor C_A
3. Choose an amplifier with very low closed-loop output impedance

The first two options provide us with a clear understanding of the trade-offs between the loading effects and input settling time. This puts a limit

on how high we can go with the snubber bandwidth and capacitor. The third option introduces a performance parameter that should be taken into account when choosing the appropriate precision amplifier. Stability and driving capabilities should also be considered.

Figure 7 shows that for a precision amplifier that has enough bandwidth—say the ADA4096-2 with -3 dB closed-loop bandwidth of about 970 kHz—the results agree with the analysis presented so far, with the exception of a few waveforms. For a snubber bandwidth of 10 kHz, the largest C_A resulted in the fastest input settling time. While for a snubber bandwidth of 200 kHz, increasing C_A still results in faster settling time until loading takes effect. The underdamped response seen from the results features the minimum glitch magnitude but has longer settling time than the response from the smaller C_A , despite higher glitch magnitude. This stresses the importance of carefully investigating how the snubber loads the amplifier, as this should always be taken into account when choosing the components for the system.

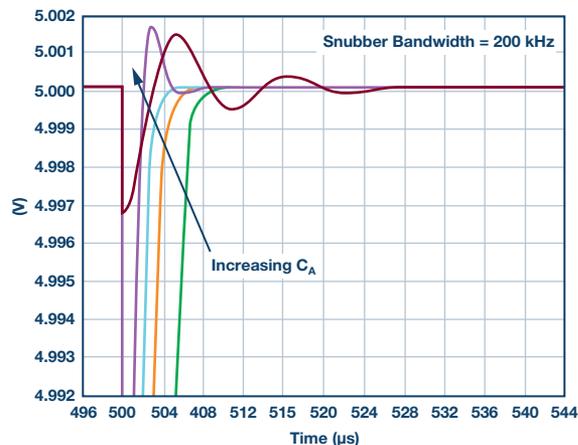
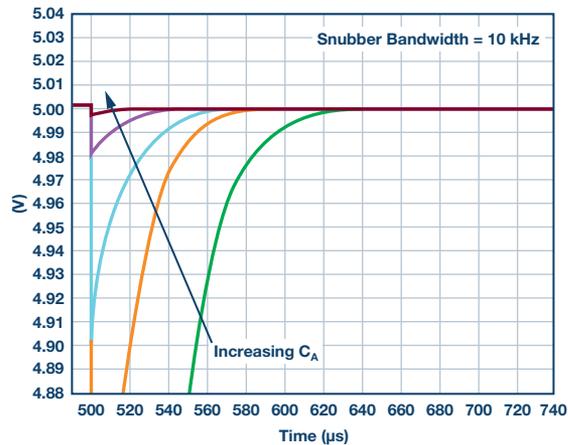


Figure 7. Multiplexer input for snubber bandwidth of 10 kHz (top) and 200 kHz (bottom) for ADA4096-2 amplifier model.

As presented earlier, one amplifier parameter to look at is the closed-loop output impedance. An operational amplifier typically has its closed-loop impedance inversely proportional to its open-loop gain A_v . We also want a

high bandwidth for the snubber network for minimum settling time, requiring the amplifier to have a -3 dB bandwidth even greater than the snubber bandwidth. Aside from low noise, offset, and offset drift, a precision amplifier that is the most suited for use in multiplexed DAQ system for minimum input settling time has two more prioritized attributes: 1) has high bandwidth and 2) has very low closed-loop impedance. However, these do not come without trade-offs and they are in the form of power consumption. As examples, we can look at the closed-loop impedances of both the ADA4096-2, and ADA4522-2, shown in Figure 8.

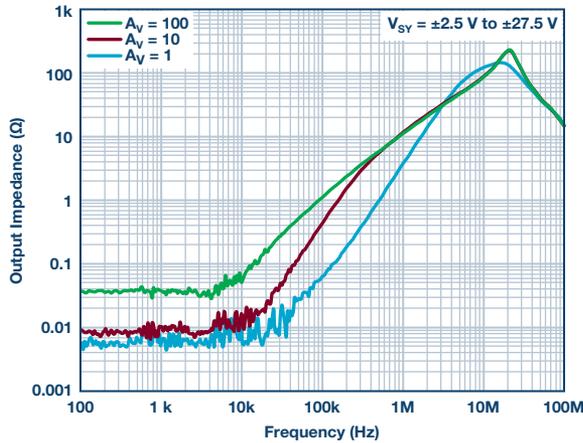


Figure 8a. Data sheet plots of the closed-loop impedance for ADA4522-2.

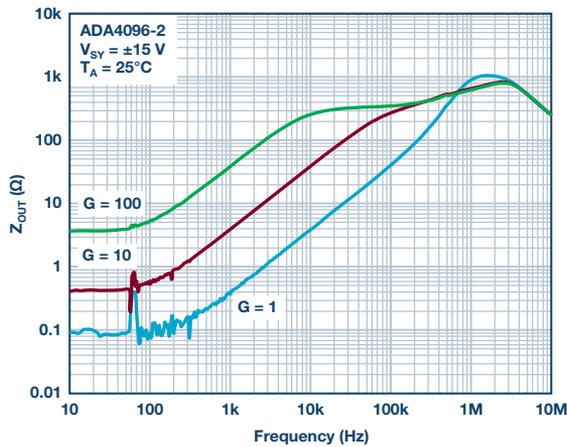


Figure 8b. Data sheet plots of the closed-loop impedance for ADA4096-2.

From the data sheet plots of the closed-loop output impedances, and with ADA4522-2's -3 dB closed-loop bandwidth of 6 MHz (at nominal), it is clear that it is the more suitable driver for the application. But when power consumption is prioritized, ADA4096-2's with supply current of 60 μ A per amplifier (typical) is more attractive than ADA4522-2's 830 μ A per amplifier (typical). Nonetheless, both precision amplifiers can be used; it all just boils down on what the application really needs.

Conclusion

Alright, So What's the Best That We Can Do?

To maximize the density and throughput of multichannel DAQ systems, the input settling time should be less than or equal to the ADC acquisition time. Any additional delay diminishes the performance of multichannel DAQ systems. Minimizing the input settling time involves increasing the bandwidth and the capacitor of the snubber network, though care must be exercised when choosing component values due to loading effects in the frequency domain. Finally, selecting the most appropriate precision amplifier involves balancing the trade-off between power, closed-loop output impedance, and the -3 dB bandwidth, prioritizing what the application really requires.

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Joseph Leandro Peje

Moving Up the Stack Challenges for Measurement Engineering at ADI

By Noel McNamara, Martina Mincica, Dominic Sloan, and David Hanlon

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Introduction

Moving up the stack has been an implicit part of ADI's strategy for many years—but recently, through a focus on delivery of more solutions, this strategy has become explicit. If you consider our roots, there was a time when we supplied only discrete components with data sheets. Our new philosophy is to engage and understand the whole of the problem we are trying to solve for you, our customer. As part of this philosophy, measurement engineering at ADI is going beyond traditional approaches of just testing an IC to testing solutions, including software, signal chain systems in package, micromodules, and other elements. This approach will ensure that we are developing solutions that will create significant value for our customers.

Within ADI, measurement engineering teams are sometimes viewed as the people who develop hardware and software to get product out. However, the measurement function, consisting of test and evaluation engineering, is one of the most challenging engineering disciplines at ADI today. Measurement engineers are the people who underpin a company's contract with customers. They are the ones you trust when looking at guaranteed maximum and minimum device specifications, typical performance, max ratings, and robustness. With ever increasing performance from our design teams, we rely on the experience that measurement engineering has to keep pace with these improvements in performance vectors, be it speed, noise, power, or new integrated features.

The measurement discipline, consisting of test and evaluation engineering, works under the challenges of breakthrough performance, on-time delivery, and increasing quality requirements. Not so long ago we were dealing with simple, single-function ICs (converters) with 10- or 12-bit precision. Today, 20-bit SAR converters, 20-bit DAC converters, and 32-bit Σ - Δ converters have developed over the last number of years. To illustrate the degree of change, we will look at the evolution of our low power Σ - Δ products to help demonstrate the completeness of signal chain integration achieved, and to highlight the demands and advancements this has forced in our measurement capabilities.

As we now look to move up the stack with SiPs (system in packages), micromodules, and modules, you the customer are once again presenting us with new and novel measurement challenges—challenges that will force us to refine our measurement methodology and develop novel test and measurement solutions. SiPs leverage complex core technology and go to an unprecedented level of system integration by incorporating passive and active components alongside, in some cases, a central processing unit for configuration and control. This level of integration introduces ever increasing functionality, embedded feature sets, advanced packaging, internal node access issues, embedded software, and system-level calibration to name a few. These solutions simplify the user experience of our complex converter products; but the complexity is handled and the design and measurement barriers are overcome within ADI.

The Past and Present

A prime example of recent test and measurement challenges would be the advancements in our low power Σ - Δ portfolio. To showcase the advancements made, Figure 1 highlights the fact that we have now reached a level of system on chip that is far beyond previous generations of converters. Our latest release in this product family is a low power, low noise, completely integrated analog front end for high precision measurement applications. The degree of signal chain integration in this product demands measurement expertise in the 24-bit, Σ - Δ analog-to-digital converter (ADC) domain, in reference performance and accuracy, in channel sequencing and timing, in digital feature and functionality, and in oscillator performance. Figure 1 compares the 24-bit ADC to a 16-bit predecessor that was considered to have breakthrough performance in its time. Its challenges have been resolved and today's technology has progressed by orders of magnitude. Unless the progress in technology is matched by our test and measurement capabilities, then the work to maintain technology leadership in the industry will amount to nothing.

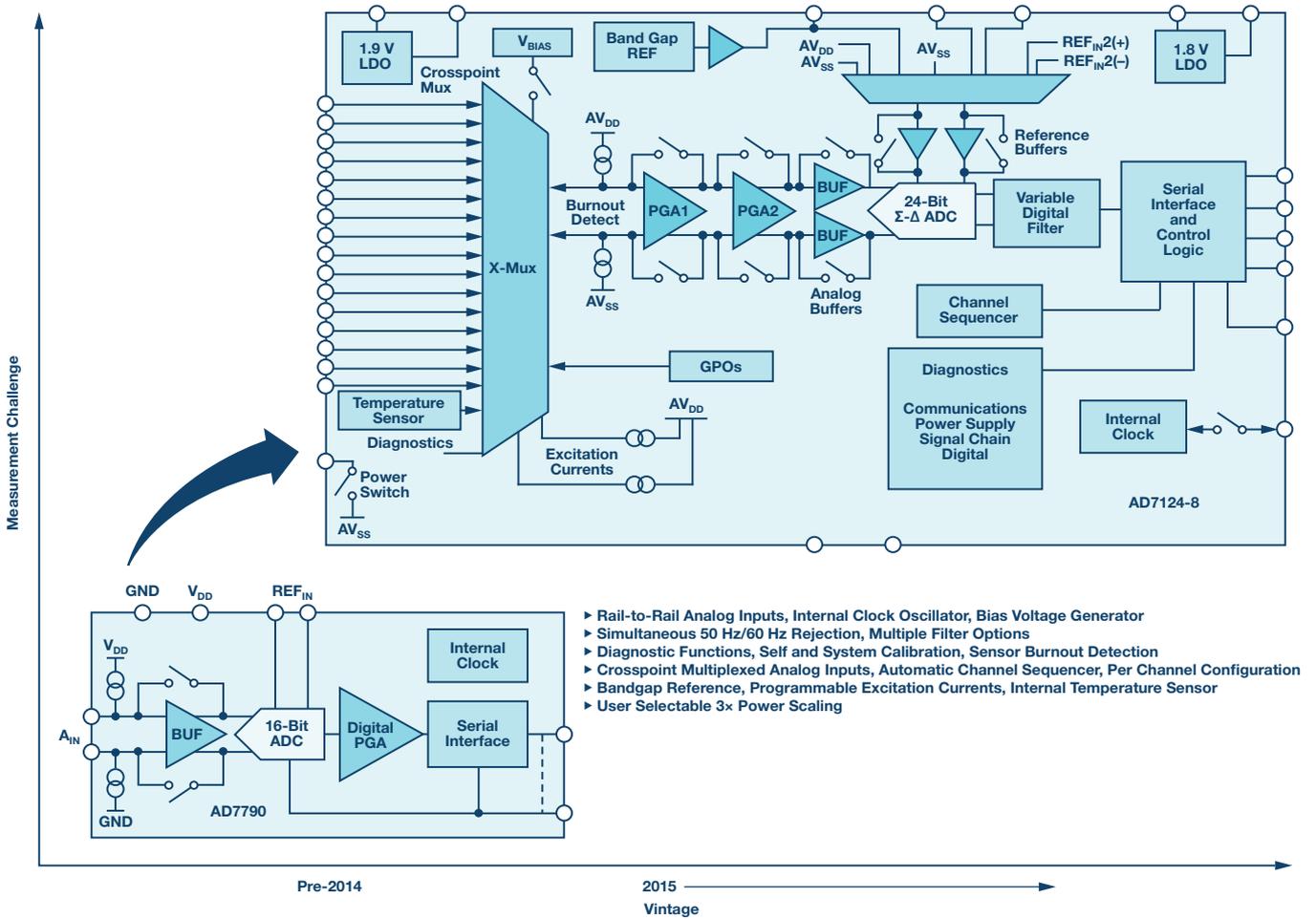


Figure 1. Evolution of integration: progression of performance driving innovation.

An in-depth understanding of converter architecture and expertise in mixed-signal test circuit design, PCB layout techniques, and measurement software allow us to obtain the optimum performance from these highly integrated converters. This enables the development of SiPs/modules where our experience can be harnessed to solve more of the customers design challenges and to reduce their development time.

The Present and Future

So, as we step forward into solving the problems of tomorrow for our customers, we have a toolbox armed with a wealth of products and measurement expertise. Throughout ADI's history we have consistently achieved breakthroughs in real-world signal processing and are continually expanding our core technologies with on-chip integration. In more recent times we've ventured into DSP, RF, and MEMS and are now breaking new ground in emerging fields such as IoT.

The ADI acquisition of Linear Technology pushes this further by combining our strong portfolios and adding industry-leading, high performance analog and power solutions. This reinforces our positioning to integrate these technologies, impacting our customers with solutions that truly demonstrate our capabilities.

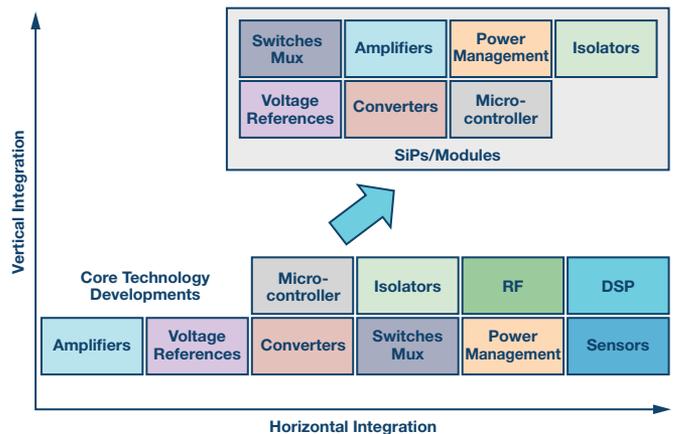


Figure 2. SiP/module developments harnessing our core technology.

Figure 2 shows our progression in amassing technologies on the horizontal and in the vertical, where we are now using these building blocks in SiP/module developments to go beyond silicon. The measurement engineer is enabling this by combining our expertise in these core technologies.

So why do we at ADI think this is necessary? From engaging our customers, we understand that they too are evolving; you are also moving up the stack. The landscape is changing; your mixed-signal design teams may be smaller, you may have focus and expertise elsewhere, and you are looking to shorten your design cycles and time to market. ADI can unburden you from these design challenges by providing you with complete signal chains, and this needs to be underpinned with effective measurement solutions.

Prototyping Module Solutions

Through early engagement and collaboration with our customers, measurement engineers can leverage our hardware expertise to prototype our SiP/module designs. We can establish a proof of concept for novel ideas and quickly debug, evaluate, and, if necessary, iterate the schematic and layout to achieve the optimum performance. We can employ mission testing, evaluating the customer's sensors and testing the full system in specific application use cases, as well as analyzing the data to ensure that all requirements are being met prior to the final SiP or module being developed.

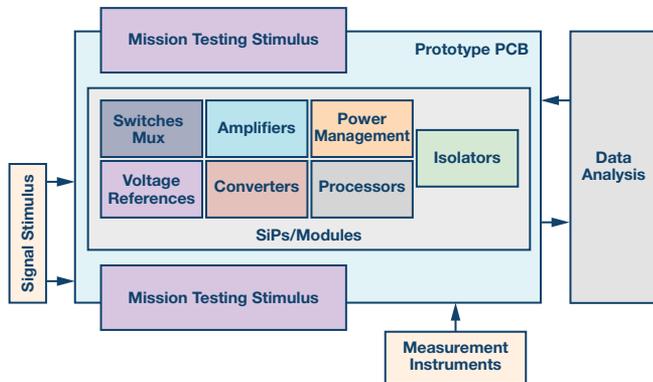


Figure 3. Module testing prototype.

These prototypes also allow us to develop our ATE solutions, allowing us to crack the new test challenges that these system-level devices can pose: for example, package form factors, test node access points, or even firmware interfacing.

Through our experience with the core technologies of the blocks that compose these products, we can use our component-level know-how to achieve the best performance from these parts and even push the system-level performance to new levels. The prototype enables us to easily interface with bench stimulus and measurement instruments, and assess where test node access is required for production testing. This prototype can allow us and, indeed, you our customers to begin verification of system-level calibration of the full system signal path.

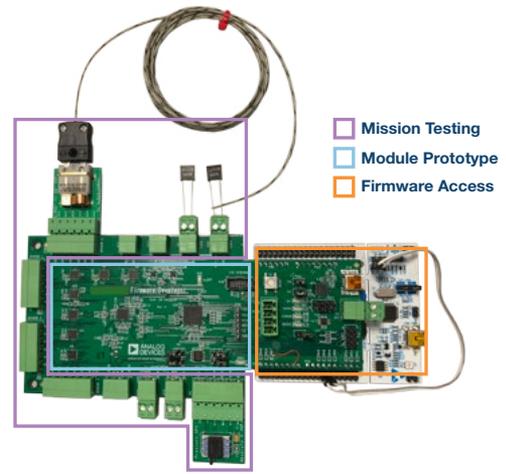


Figure 4. Example prototype board for module testing.

As SiPs/modules evolve and where a processor is required for configurability, control, algorithm processing, and to unburden customers of complexity, firmware development may be required. This can begin and evolve with the prototype. Through development and testing of the firmware, measurement engineers apply their troubleshooting mindset to detect bugs and anticipate what could cause issues. This can feedback in o the system design and allow advancement. This prototype can showcase the idea to customers and this can spark feedback that can also determine the module development direction. In this way, the customer can influence the solution from early stages.

Conclusion

The measurement teams at ADI have extended our capabilities over the years as the core technology has continued to grow in complexity and integration. We are now testing so much more than a core converter and integration in the silicon has in turn led to advancement in measurement techniques and technology. Our measurement solutions in the lab and for production testing have advanced along with the technology. Combining our measurement expertise in core converters, sensors, amplifiers, references, power, and digital technology keeps us ahead of what's possible.

Looking to the future, ADI continues to move up the stack with ongoing development of multichip SiPs, modules, and micromodules. These modules move the technology up the stack to another level presenting new challenges for measurement engineering, whilst simultaneously reducing the engineering burden on our customers. Simplifying the customer application development journey is central to ADI's technology. We have broadened and continue to broaden the measurement skill base to leverage our expertise in support of these new technologies. Whether it is through prototype PCB design, mission testing, firmware development, or prototype demonstration, the measurement engineers at ADI are key to the success of these products.

As this advancement in our technology offering gathers pace, the ADI measurement community is one step ahead to ensure world-class measurements are delivered alongside world-leading technology.

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Noel McNamara

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Dominic Sloan

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David Hanlon

The Refulator: The Capabilities of a 200 mA Precision Voltage Reference

By Michael Anderson

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Precision analog designers often lean on the quietly humble voltage reference to power their DAC and ADC converters. This job lies outside the fundamental purview of a reference—ostensibly designed to provide a clean, precise stable voltage to an actual power source; namely a power converter’s reference input. With some caveats, references are usually up to the task of providing precise voltage to the converter’s reference input, emboldening designers to ask references to power increasingly higher current applications. After all, if the reference can power the converter, why not the analog signal chain, or another converter, and on down the list?

The choice between precision and power comes up often in any design process. The brute force approach to making this decision suggests using a reference when precision is demanded, and an LDO when milliwatts of power are required. Besides the additional board space and cost, separate signals must be routed, even if their nominal voltages are the same. And if a high precision voltage source is required to provide milliwatts of power, the designer is forced to buffer a reference. The **LT6658** solves this dilemma by providing two low noise precision outputs with a combined 200 mA output current and world-class reference specifications.

About the LT6658 Reference Quality Low Drift Regulator

The LT6658 is a precision low noise, low drift regulator featuring the accuracy specifications of a dedicated reference and the power capability of a linear regulator—combining the traits of both into ADI’s Refulator™ technology. The LT6658 boasts 10 ppm/°C drift and 0.05% initial accuracy, with two outputs that can support 150 mA and 50 mA, respectively, each with 20 mA active sinking capability. To maintain accuracy, load regulation is 0.1 ppm/mA. Line regulation is typically 1.4 ppm/V when the input voltage supply pins are tied together and less than 0.1 ppm/V when the input pins are provided with independent supplies.

To better grasp the LT6658’s features and how it achieves its level of performance, a typical application is shown in Figure 1. The LT6658 consists of a band gap stage, a noise reduction stage, and two output

buffers. The band gap and two output buffers are powered separately to provide exceptional isolation. Each output buffer has a Kelvin sense feedback pin for optimum load regulation.

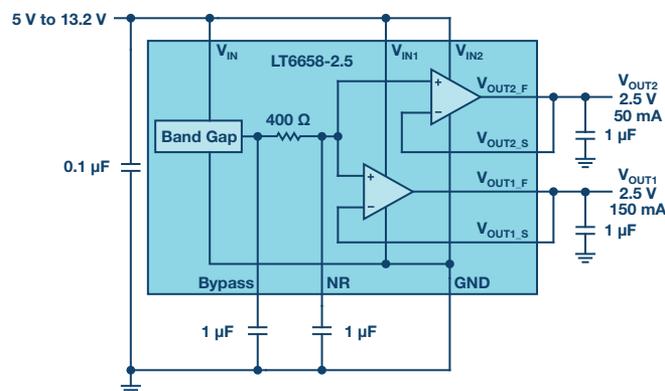


Figure 1. Typical application.

The noise reduction stage consists of a 400 Ω resistor with a pin provided for an external capacitor. The RC network acts as a low-pass filter, bandlimiting the noise from the band gap stage. The external capacitor can be arbitrarily large, reducing the noise bandwidth to a very low frequency.

Fast and Quiet Response to Load Steps

As a regulator, the LT6658 supplies 150 mA from the V_{OUT1_F} pin with excellent transient response. Figure 2a shows the response to a 1 mA load step transient from 10 mA to 11 mA; Figure 2b shows the response to a 140 mA load step from 10 mA to 150 mA. The source and sink capability of the output buffer enables fast settling of the output. The transient response is short, while excellent load regulation is maintained. Load regulation is typically only 0.1 ppm/mA. The second output, V_{OUT2_F} , has a similar response with a 50 mA maximum load.

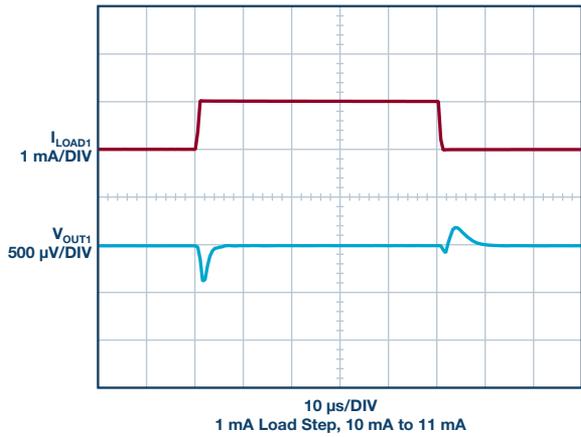


Figure 2a. 1 mA load step response.

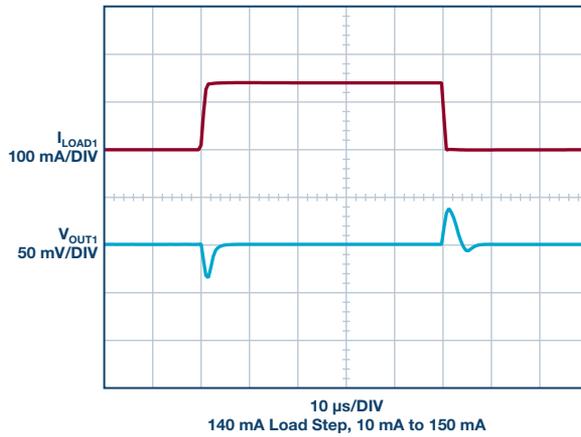


Figure 2b. 140 mA load step response.

Output Tracking

For applications with multiple converters using different voltage references, the LT6658 outputs track, even if the outputs are set to different voltages—ensuring consistent conversion results. This is possible because the two outputs of the LT6658 are driven from a common voltage source. The output buffers are trimmed, resulting in excellent tracking and low drift. As the load on V_{OUT1_F} increases from 0 mA to 150 mA, the V_{OUT2} output changes less than 12 ppm as shown in Figure 3. That is, the relationship between the outputs is well maintained even over varying load and operating conditions.

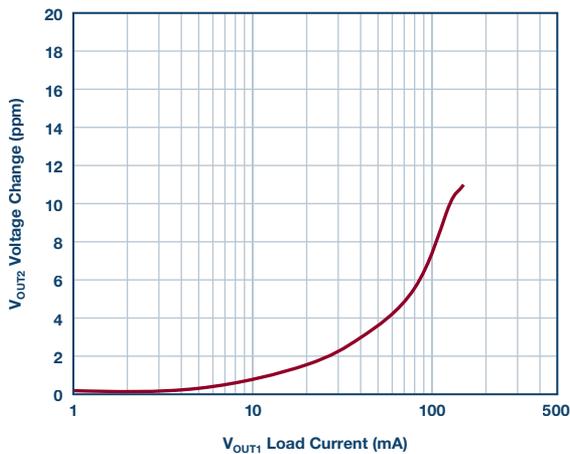


Figure 3. Channel-to-channel load regulation (effect of heating removed).

Power Supply Rejection and Isolation

To facilitate exceptional power supply rejection and output isolation, the LT6658 provides three power supply pins. The V_{IN} pin supplies power to

the band gap circuit while V_{IN1} and V_{IN2} supply power to V_{OUT1} and V_{OUT2} , respectively. The simplest approach is to connect all three supply pins together, delivering a typical dc power supply rejection of 1.4 ppm/V. When the power supply pins are connected separately and the V_{IN1} supply is toggled, the dc line regulation for V_{OUT2} is 0.06 ppm/V.

Table 1 summarizes power supply rejection as each of the power supply pins are changed from 5 V to 36 V. The V_{IN} supply has the most sensitivity, causing a typical 1.4 ppm/V change on the outputs. Supply pins V_{IN1} and V_{IN2} have almost no effect. The measurements in the V_{IN1} and V_{IN2} columns are at the level of the output noise.

Table 1. DC Power Supply Rejection

Step Supply	V (5 V to 36 V)	V_{IN1} (5 V to 36 V)	V_{IN} (5 V to 36 V)	$V_{IN} = V_{IN1} = V_{IN2}$ (5 V to 36 V)	Units
Bypass	0.01	0.02	1.36	1.36	ppm/V
V_{OUT1}	0.07	0.01	1.34	1.43	ppm/V
V_{OUT2}	0.03	0.06	1.39	1.37	ppm/V

Two examples of ac PSRR are shown in Figure 4. The first example has a 1 μ F capacitor on the NR pin while the second example includes a 10 μ F capacitor on the NR pin. The larger 10 μ F capacitor extends the 107 dB rejection to 2 kHz.

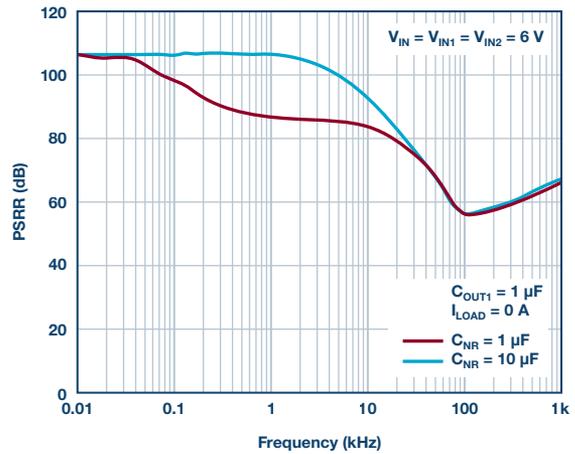


Figure 4. Power supply ripple rejection.

The ac channel-to-channel power supply isolation from V_{IN1} to V_{OUT2} is shown in Figure 5. Here the channel-to-channel power supply isolation is greater than 70 dB beyond 100 kHz when $C_{NR} = 10 \mu$ F.

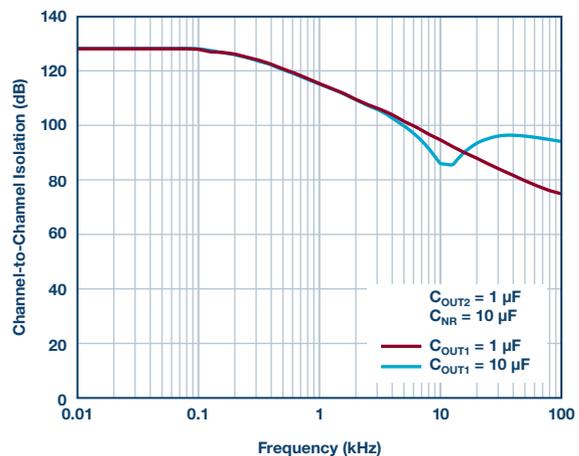


Figure 5. Channel-to-channel V_{OUT1} to V_{OUT2} isolation.

Load transients have a minimal effect on the adjacent output. Figure 6a and Figure 6b illustrate channel-to-channel output isolation. One output is wigged at 50 mV rms, and the change in the other is plotted.

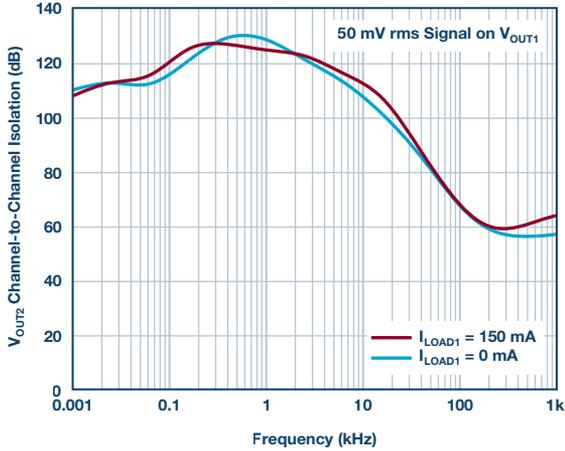


Figure 6a. Channel-to-channel V_{OUT1} to V_{OUT2} load isolation.

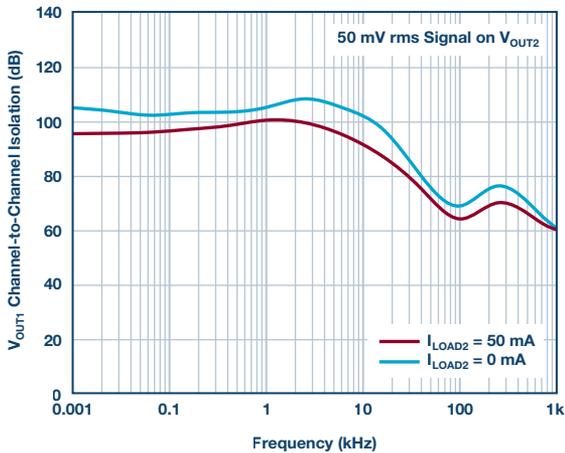


Figure 6b. Channel-to-channel V_{OUT2} to V_{OUT1} load isolation.

Extraordinary ac PSRR can be achieved using the circuit shown in Figure 7. The V_{OUT1} output bootstraps the supplies V_{IN} and V_{IN2} , resulting in a recursive reference.

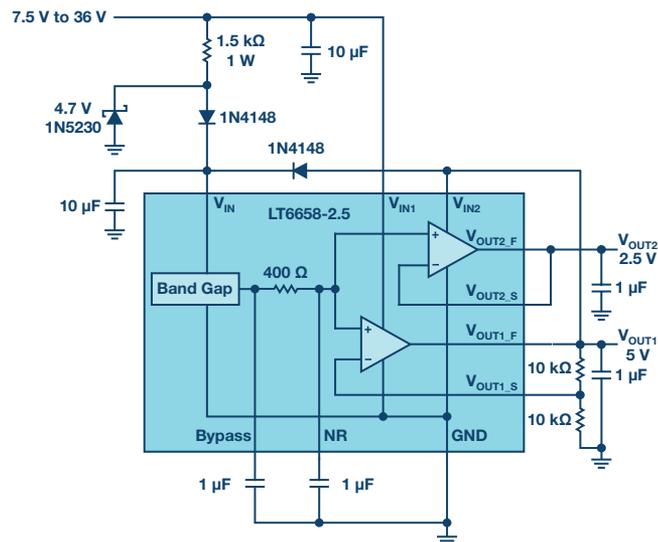


Figure 7a. Recursive reference solution (V_{OUT1} supplies power to V_{IN} and V_{IN2}).

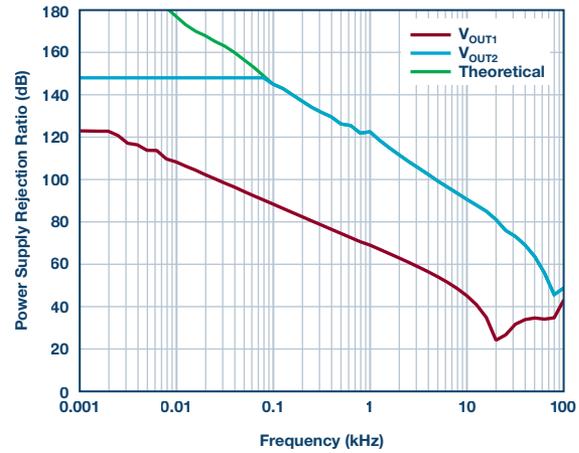


Figure 7b. AC PSRR for the recursive reference circuit.

Power Management and Protection

The three supply pins help manage the amount of power dissipated in the package. When supplying a large current, lower the supply voltage to minimize the power dissipation in the LT6658. Less voltage will appear across the output device, resulting in less power consumption and higher efficiency.

Output disable pin OD turns off the output buffers and places the V_{OUT_F} pins in a high impedance state. This is useful in the event of a fault condition. For example, a load may become damaged and shorted. This event can be sensed by external circuitry and both outputs can be disabled. This feature can be ignored and a weak pull-up current will enable the output buffers when the OD pin floats or is tied high.

The LT6658 comes in a 16-lead MSE exposed pad package with a θ_{JA} as low as $35^{\circ}\text{C}/\text{W}$. When the supply voltage is high, power efficiency is low, resulting in excessive heat in the package. For example, a 32.5 V supply voltage at full load produces $30\text{ V} \times 0.2\text{ A}$ of excess power across the output devices. Six watts of excess power would raise the internal die temperature to a dangerous 210°C above ambient. To protect the part, a thermal shutdown circuit disables the output buffers when the die temperature exceeds 165°C .

Noise

For data converter and other precision applications, noise is an important consideration. The low noise LT6658 can be made even lower with the addition of a capacitor on the NR (noise reduction) pin. A capacitor on the NR pin forms a low-pass filter with an on-chip $400\ \Omega$ resistor. A large capacitor lowers the filter frequency and subsequently, the total integrated noise. Figure 8 shows the effect of increasing the values of the capacitor on the NR pin. With a $10\ \mu\text{F}$ capacitor, the noise rolls off to about $7\text{ nV}/\sqrt{\text{Hz}}$.

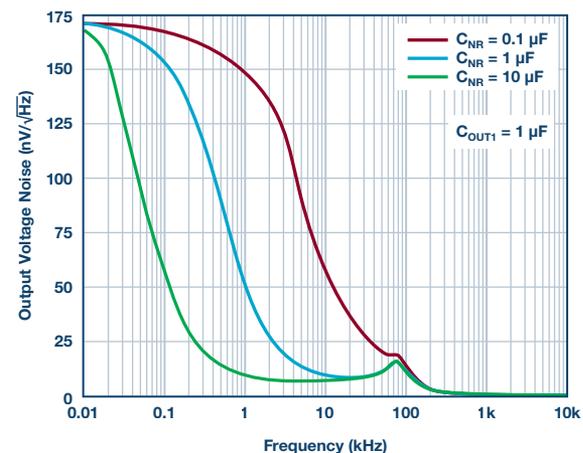


Figure 8. Noise reduction by increasing C_{NR} .

By increasing the output capacitor, the noise can be further reduced. When both the NR and output capacitors are increased, the output noise can be reduced down to a few microvolts. The LT6658 is stable with output capacitance between 1 μF and 50 μF . The output is also stable with large capacitance if a 1 μF ceramic capacitor is placed in parallel. For example, Figure 9a shows a circuit with 1 μF ceramic capacitor in parallel with a 100 μF polyaluminum capacitor. This configuration remains stable while lowering the noise bandwidth. Figure 9b illustrates the noise response for different values of output capacitance. In all three cases, there is a small 1 μF ceramic capacitor in parallel with the larger capacitor.

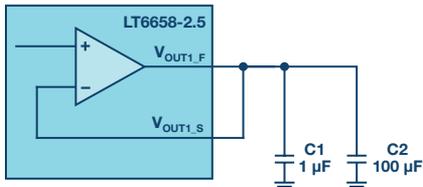


Figure 9a. Noise reduction by increasing C1.

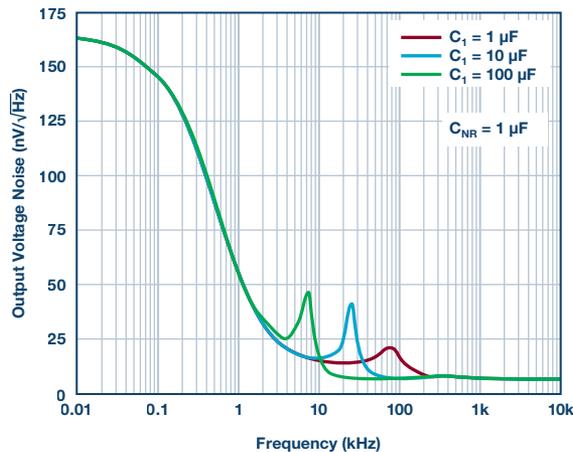


Figure 9b. Noise reduction by increasing C1.

One drawback of this scheme is the noise peaking, which can add to the total integrated noise. To reduce the noise peaking, a 1 Ω resistor can be inserted in series with the large output capacitor as shown in Figure 10a. The output voltage noise and total integrated noise are shown in Figures 10b and 10c, respectively.

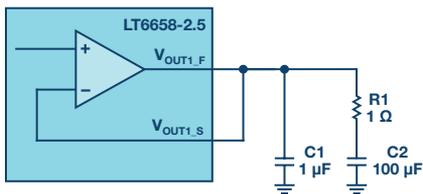


Figure 10a. Reduce noise peaking by adding a 1 Ω resistor in series with C2.

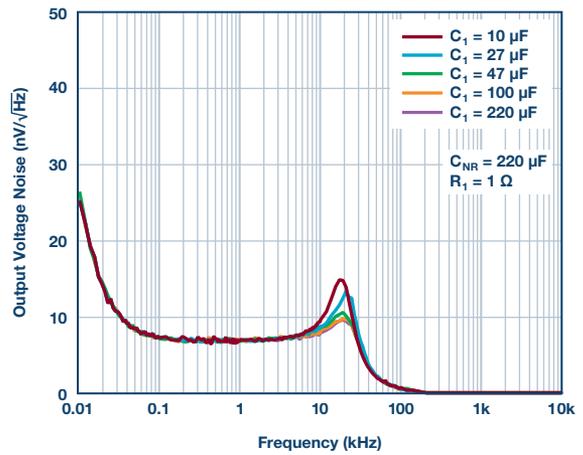


Figure 10b. Reduce noise peaking by adding a 1 Ω resistor in series with C2.

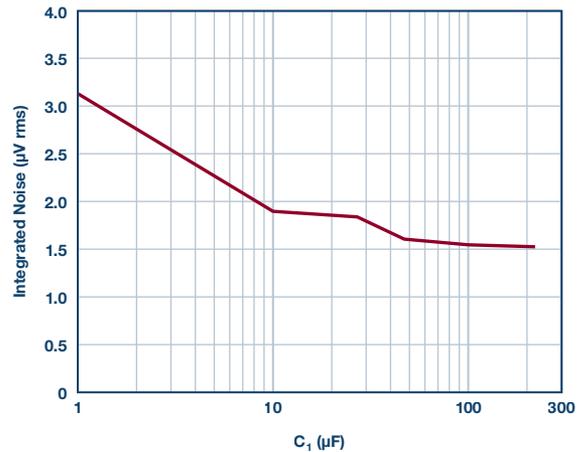


Figure 10c. Reduce noise peaking by adding a 1 Ω resistor in series with C2.

Applications

The LT6658 provides quiet, precise power for a number of demanding applications. In the mixed-signal world, data converters are often controlled by microcontrollers or FPGAs. Figure 11 illustrates the general concept. Sensors provide signals to analog processing circuits and converters, all of which need clean power supplies. The microcontroller may have several supply inputs including analog power.

As a general rule, noisy digital supply voltages for the microcontroller should be isolated from the clean, precise analog supply and reference. The two outputs of the LT6658 provide excellent channel-to-channel isolation, power supply rejection, and supply current capability, ensuring clean power to multiple sensitive analog circuits.

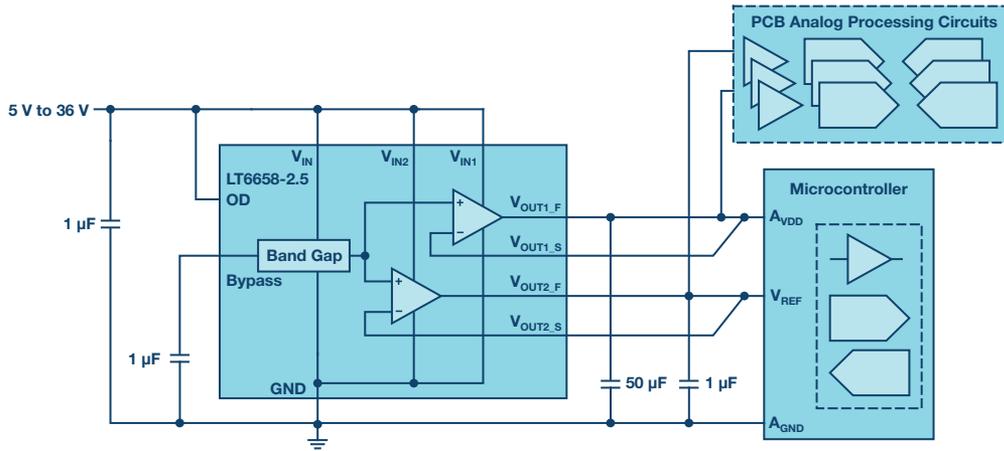


Figure 11. Mixed-signal application.

The LT6658 is also well suited to industrial environments since it can operate with noisy supply rails and where load glitches due to conversions on one output have little influence on the adjacent output. Moreover, when a load demands current on one output, the adjacent output continues to track.

A real-world example is shown in Figure 12, where the LTC2379-18 high speed ADC circuit is operated with an LT6658. The Kelvin sense input on V_{OUT2} is configured to gain up the 2.5 V output to a 4.096 V reference voltage and to provide a common-mode voltage to the input amplifier, LTC6362. V_{OUT1} is gained up to 5 V, providing power to the LTC6362 and other analog circuits that require a 5 V rail. Both LT6658 outputs have the maximum load at 150 mA and 50 mA on V_{OUT1} and V_{OUT2} , respectively.

Table 2. Data Acquisition Circuit Example from Figure 12

Parameter	16-Bit SAR	18-Bit SAR
SNR	92.7 dB	97.5 dB
SINAD	92.1 dB	95.9 dB
THD	-101.2 dB	-101.1 dB
SFDR	101.6 dB	103.2 dB
ENOB	15.01 bits	15.64 bits

The circuit in Figure 13 illustrates how the LT6658 can power noisy digital circuits while maintaining a quiet, precise reference voltage for a precision ADC. In this application, the LT6658 or a separate LDO supplies a 3.3 V rail to a noisy FPGA supply (VCCIO) and some miscellaneous logic on one channel, and 5 V to the reference input of the 20-bit ADC on the other channel.

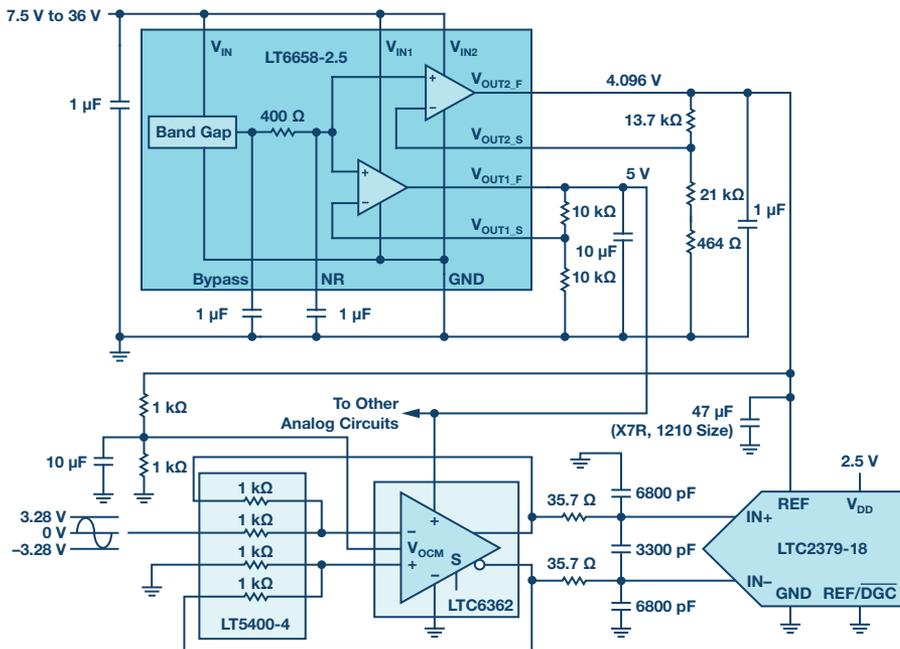


Figure 12. Data acquisition solution.

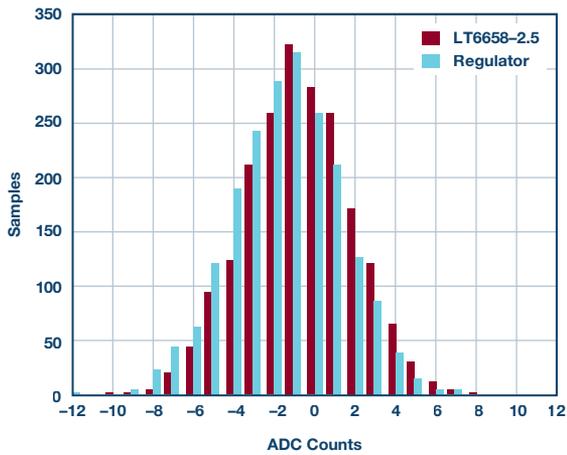


Figure 14. Histogram test results of the circuit in Figure 13.

By switching the digital supply between the LT6658 and the LDO, we can assess how well the LT6658 isolates digital noise on one channel from the channel driving the quiet reference input of the 20-bit ADC. Using a clean dc source on the input of the ADC, the noise can be inferred as shown in Figure 14. The histogram shows no appreciable difference in results between the LT6658 or the LDO supplying power to the VCCIO pins of the FPGA, demonstrating the LT6658's robust regulation and isolation.

Conclusion

The LT6658 is the next step in the evolution of references and regulators. The precision performance and ability to provide a combined 200 mA of current from a single package is a paradigm shift for precision analog power. Noise rejection, channel-to-channel isolation, tracking, and load regulation make this product ideal for precision analog reference and power solutions. With this new approach, applications do not need to compromise precision or power.

Mike Anderson [michael.anderson@analog.com] is a senior IC design engineer with Analog Devices and most recently with Linear Technology Corporation, where he works on signal conditioning products such as precision references and amplifiers. He previously worked as a senior member of technical staff and section lead at Maxim Integrated Products, designing ADCs and mixed-signal circuits. Prior to 1997, Mike worked at Symbios Logic as a principle IC design engineer designing high speed fiber channel circuits. He received a B.S.E.E. and an M.S.E.E. from Purdue University. Mike holds 16 patents and occasionally publishes articles.



Michael Anderson

Rarely Asked Questions—Issue 152

Problem Solver: Multiplying Digital-to-Analog Converter

By Thomas Tzscheetzsch

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Question:

How could a multiplying DAC be used other than as a DAC?



Answer:

Most digital-to-analog converters (DACs) are operated with a fixed positive reference voltage and output voltage or a current that is proportional to the product of the reference voltage and a set digital code. With so-called multiplying digital-to-analog converters (MDACs), this is not the case. Here, the reference voltage can vary, often in the range of ± 10 V. The analog output can then be influenced via the reference voltage and the digital code—in both cases dynamically.

Applications

With the corresponding wiring, the module can output a signal that is amplified, damped, or inverted with respect to the reference. This yields applications in the fields of waveform generators, programmable filters, and PGAs (programmable gain amplifiers), as well as many other applications in which offset or gain must be adjusted.

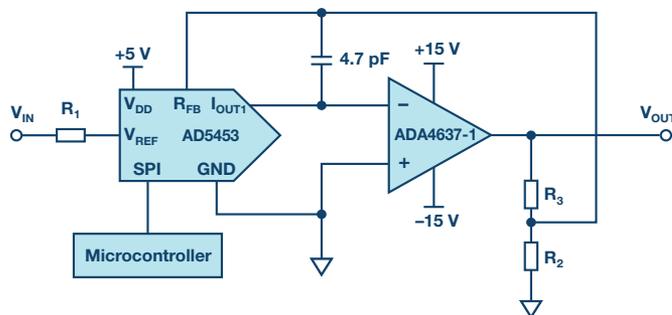


Figure 1. Circuit with variable gain (PGA).

Figure 1 shows an **AD5453** 14-bit MDAC with a downstream amplifier that can amplify or weaken the signal based on the DAC's programmed code.

Circuit Calculation

The output voltage (V_{OUT}) for the circuit is calculated as follows:

$$V_{OUT} = -Gain \times V_{IN} \times \frac{D}{2^n}$$

The output voltage is affected or bounded by the operational amplifier's supply voltage, apart from the gain and the set code D of the DAC. In the case shown, the **ADA4637-1** amplifier supplied with ± 15 V should output a maximum voltage of ± 12 V to leave it an adequately large control range. The gain is determined via the resistors R_2 and R_3 :

$$Gain = \frac{R_2 + R_3}{R_2}$$

All resistors (R_1 to R_3) should have the same temperature coefficient of resistance (TCR), which, however, does not have to be the same as the TCR of the DAC's internal resistors. The resistor R_1 is used to adjust the internal resistor (R_{FB}) in the DAC to the resistors R_2 and R_3 according to the following relationships:

$$R_1 + R_{FB} = R_{FB} + R_2 \parallel R_3$$
$$R_1 = R_2 \parallel R_3$$

The resistors must be selected in such a way that the op amp is still within its operating range at the maximum input voltage (the DAC can handle ± 10 V at V_{REF}). It should also be noted that the amplifier's input bias current (I_{BIAS}) is multiplied by the resistance ($R_{FB} + R_2 \parallel R_3$) and that this has a considerable effect on the offset voltage. For this reason, the ADA4637-1 op amp with a very low input bias current and a very low input offset voltage according to the data sheet that was selected. To prevent instabilities in the closed-loop control system or so-called ringing, the 4.7 pF capacitor was inserted between I_{OUT} and R_{FB} ; this is especially recommended for fast amplifiers.

As mentioned earlier, the offset voltage of the amplifier is multiplied by the closed-loop gain. When the gain is set with the external resistors changes

by a value corresponding to a digital step, this value is added to the desired value, producing a differential nonlinearity error. If it is large enough, it can lead to nonmonotonic behavior of the DAC. To avoid this effect, it is necessary to select an amplifier with a low offset voltage and a low input bias current.

Advantages over Other Circuits

In principle, standard DACs can also be used if an external reference is allowed, but there are a few major differences between them and MDACs. Standard DACs can only process unipolar voltages of limited amplitude at the reference input. Apart from the amplitude, the reference input bandwidth is very limited. This is indicated on the data sheet by the multiplying bandwidth value. For the AD5664 16-bit DAC, for example, this value is 340 kHz. Multiplying DACs can use bipolar voltages, which can also be higher than the supply voltage, at the reference input. The bandwidth is also much higher—typically 12 MHz for the AD5453.

Conclusion

Multiplying digital-to-analog converters are not that widespread, but they offer numerous possibilities. Apart from the self-built PGA with a high bandwidth, mobile applications are also very suitable applications because of their low power requirements of less than 50 μ W.

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At the beginning of his career, he worked as an electronics engineer in a machine building company from 1992 to 1998, as head of the department. After his study of electrical engineering at the University of Applied Sciences in Göttingen, he worked at the Max Planck Institutes for solar system research as a hardware design engineer. From 2004 to 2010, he worked as an FAE in distribution and worked with Analog Devices' products.



Thomas Tzscheetzsch

Also by this Author:

[Dynamic Use of the Disable Pin on an Amplifier](#)

[Volume 52, Number 1](#)

iCoupler Isolated Communication Solutions for Essential Monitoring of Solar PV and Energy Storage

By **Richard Anslow** and **Martin Murnane**

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New government policy combined with new regulation is driving renewable energy generation, and the solar market is expected to have strong growth in the future. Due to the current increase of power density in solar inverters and the demand for energy storage balancing, this generation of solar power leads to a need to significantly monitor all elements of a solar system. For solar PV applications, RS-485 communications are used due to inherent noise immunity. Adding iCoupler® isolated RS-485 transceivers provides a safe, reliable, and EMC robust solution for solar PV network communication interfaces.

RS-485 has several uses, the primary use being remote monitoring of power generation, power point trackers, and energy storage status (battery storage).

For solar applications like energy storage communications is critical, as it alerts the user of power generation and consumption activities within their solar installation. Several systems strategies may be installed such as bill management, PV self-consumption, demand charge reduction, and backup power. Backup power is the most popular, especially in the U.S., due to the various hurricanes causing havoc in the states of Texas and Florida.

Table 1. Domestic Energy Storage Strategies

Domestic Energy Storage Strategy	Definition
Bill Management Time of Use (TOU)	Minimizes electricity purchases during peak electricity consumption hours, while TOU shifts purchases to lower rates behind the meter customers. The goal of this strategy is to reduce the customer's bill.
PV Self Consumption	Minimize the export of electricity generated by behind-the-meter PV systems to maximize the financial benefits in PV areas where utility rates are high.
Demand Charge Reduction	Reduce costs when utility companies charge excessively during peak times so customers can store energy.
Backup Power	This is a more common strategy and is the charging of any storage capable devices to use when the grid is down or at night time. This is more a backup power strategy, where low utility charges are available at peak times and there are a low feed-in tariffs.

Solar generation, energy storage, and domestic consumption in a typical, 24-hour day is illustrated in Figure 1. Figure 1 is the primary reason why systems are designed for bill management in a solar system. During nighttime when there is no irradiation on the solar panel, energy consumed will be purchased from the grid where the grids are lowest. As soon as the sun rises irradiation appears on the solar panels, power is generated, and domestic self-consumption begins where any solar generation is either used in the household or is diverted to charge the energy storage unit. This allows bill costs to be controlled by reducing the energy drawn from the grid and using solar generated energy where low feed-in tariff areas are available from utility companies.

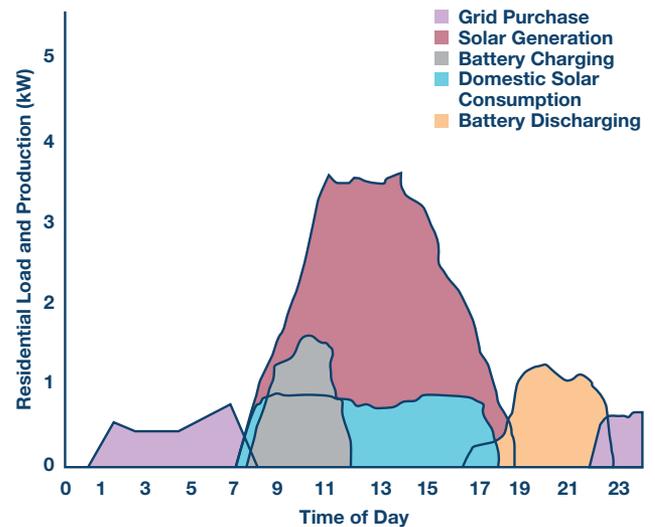


Figure 1. Solar generation, energy storage, and domestic consumption in a typical 24-hour day.

RS-485 is the communication application of choice for PC screen data updates such as current power, current consumption in the maximum power point trackers, battery charge and health, and CO₂ reduction, etc., are available, as can be seen in Figure 2.

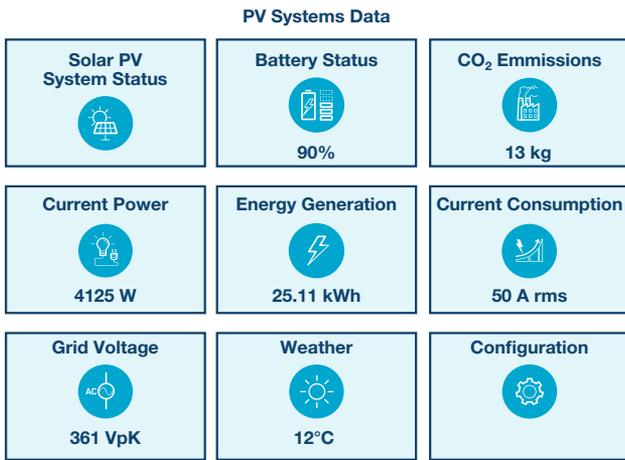


Figure 2. Typical PV monitoring system data from a PV solar system.

Figure 3 illustrates a typical solar system with input-for-input dc strings, dc-to-ac conversion, energy charging and storage, and battery management and communications. Analog Devices offers a complete power, communications, and control interface signal chain solution for solar PV and energy storage applications. *i*Coupler isolated gate driver solutions include the [ADuM4135](#) and [ADuM4223/ADuM3223](#); *i*Coupler isolated communication port solutions include the [ADM2795E](#), [ADM2587E](#), and [ADM3054](#); and mixed-signal processor solutions include the [ADSP-CM419](#).

Why Use RS-485 Transceivers with *i*Coupler Isolation?

*i*Coupler isolation provides a safe, reliable, and an EMC robust solution for solar PV network communication interfaces.

For solar PV networks the RS-485 or CAN communications interfaces often run over long cables in an electrically noisy environment. RS-485 communications are differential in nature and inherently noise immune. Adding *i*Coupler isolation increases noise immunity.

- ▶ The *i*Coupler family of digital isolation products has been tested and approved by various regulatory agencies, including UL, CSA, VDE, TÜV, CQC, ATEX, and IECEx. This regulatory agency testing provides a certified level of safety in the presence of high voltage transients and electrical surges that can occur in electrically harsh solar PV environments.
- ▶ The solar PV communications interface usually operates at low data rates—less than 500 kbps—which is an ideal operating range for RS-485 communications. Alternative implementations such as Ethernet operate at fixed data rates of 10 Mbps/100 Mbps or 1 Gbps, which are clearly overdesigned for the application requirement.
- ▶ *i*Coupler isolation has proven EMC robustness, which reduces field failures. Added EMC robustness reduces design and test time for interface circuits, allowing faster time to market for solar PV networks.

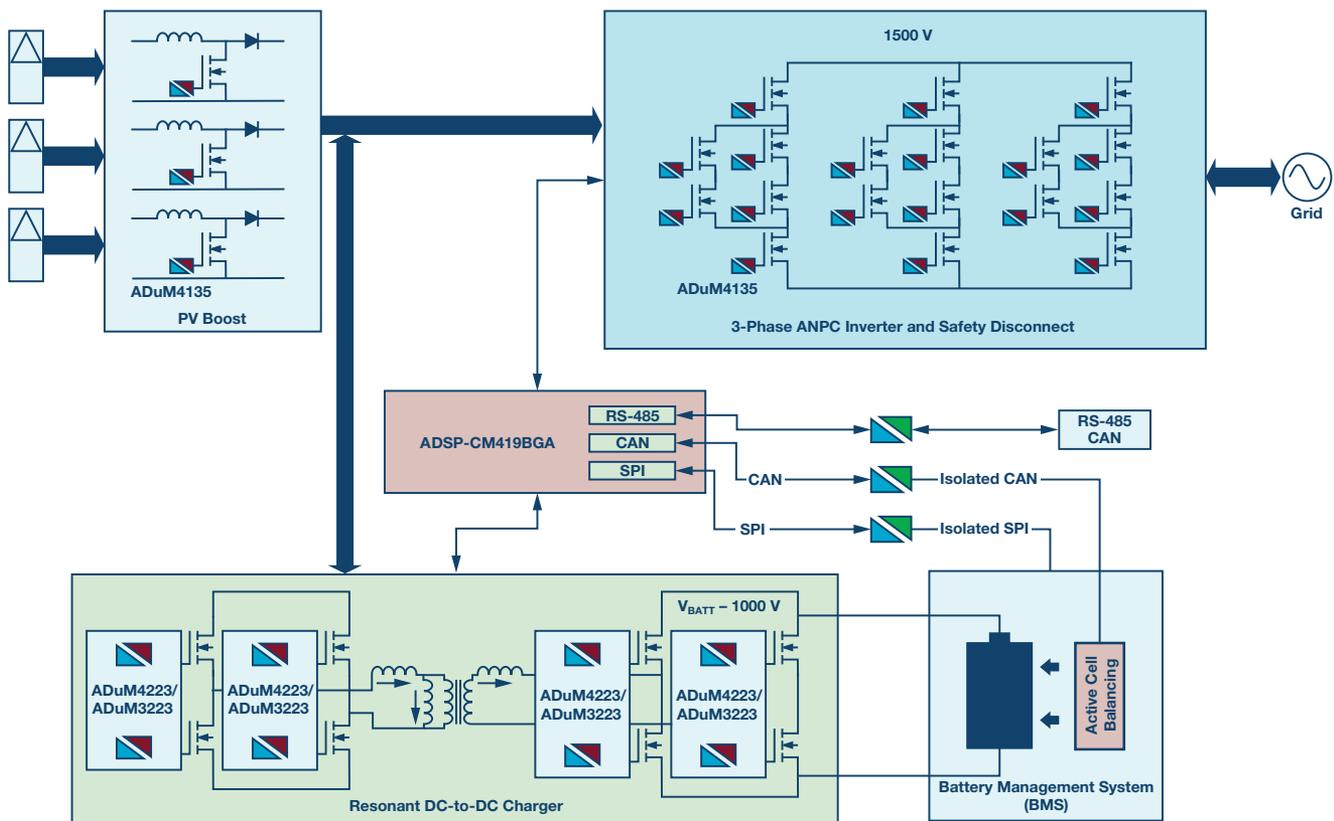


Figure 3. Block diagram of a typical solar system with storage.

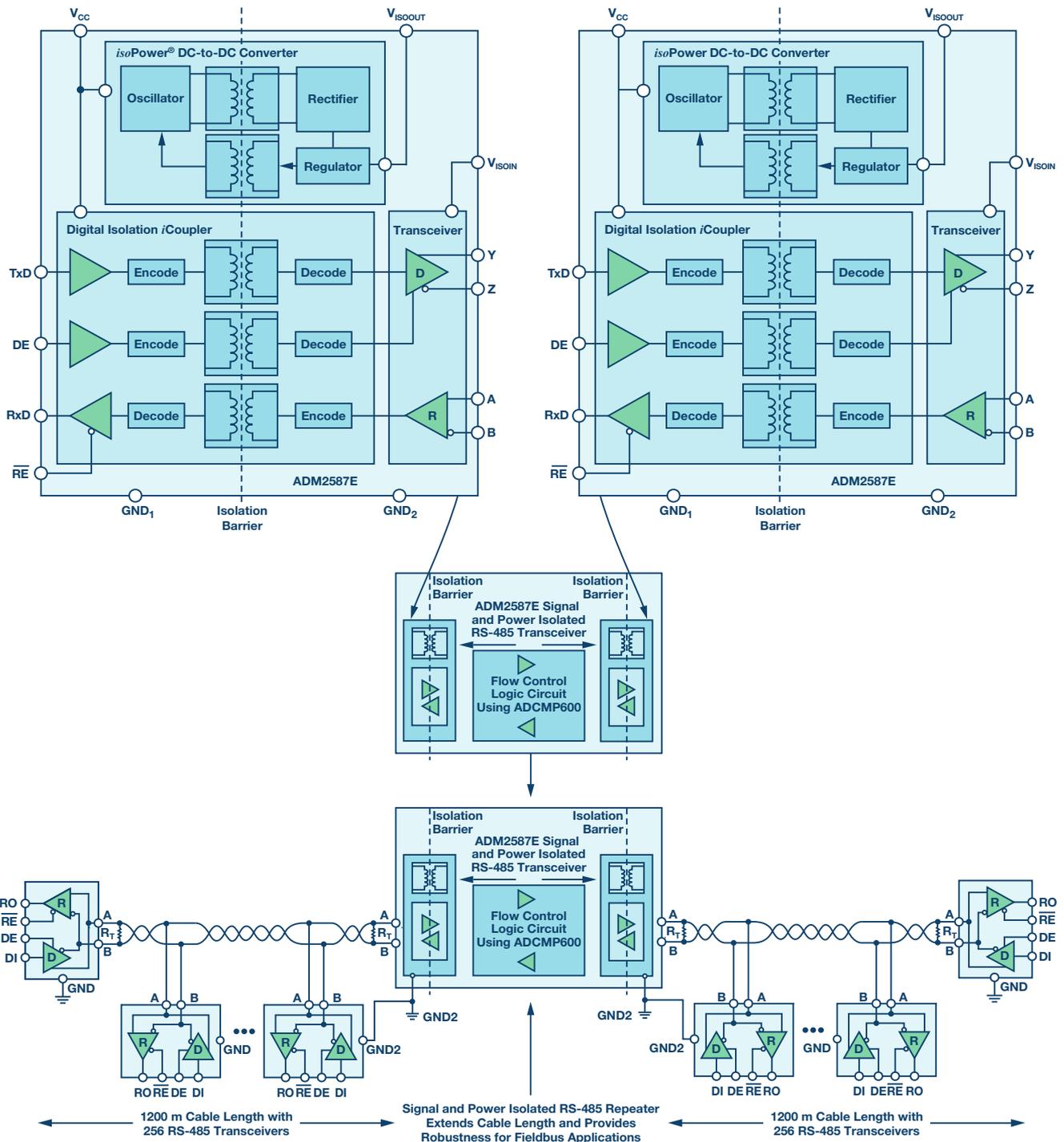


Figure 4. Signal and power iCoupler isolated RS-485 repeater.

Drop-In iCoupler Isolation Solution for Existing Solar PV Networks

For existing installations of solar inverters, which do not include iCoupler isolation robustness on the communications port, the iCoupler isolated RS-485 repeater is a powerful drop-in solution. The compact, signal, and power iCoupler isolated RS-485 repeater delivers robust isolation protection against electrical noise in electromagnetic capability (EMC) harsh solar environments.

The iCoupler isolated RS-485 repeater design consists of two RS-485 transceivers and two high speed ADCMP600 comparators. The ADM2587E

is a fully integrated signal and power isolated data transceiver with ± 15 kV ESD protection, and is suitable for high speed communication on multipoint transmission lines. The ADM2587E includes an integrated, isolated dc-to-dc power supply, which eliminates the need for an external dc-to-dc isolation block. An RS-485 repeater requires flow control, which is essential for controlling the direction of communication on the RS-485 bus. Using the ADCMP600 high speed comparator allows high speed flow control and directionality on the ADM2587E logic pins, which results in a reliable communication system. For complete design guidelines please refer to [AN-1458 Application Note: Isolated RS-485 Repeater with Automatic Direction Control](#).

iCoupler Signal Isolated RS-485 Transceiver with Additional EMC Robustness

When designing an EMC communications interface, the circuit designer is often faced with a design and test iterative cycle. The circuit needs to be designed to meet system-level EMC standards and customer requirements. System-level IEC standards, such as IEC 61131-2 for industrial automation, specify varying levels of protection against IEC ESD, EFT, and surge, as well as immunity to radiated, conducted, and magnetic disturbances.

Analog Devices iCoupler signal isolated RS-485 transceivers includes additional certified EMC protection against these noted disturbances, reducing time to market for designs that need to meet strict regulatory targets.

In particular, the ADM2795E RS-485 transceiver integrates isolation robustness and EMC protection, which saves significant printed circuit board (PCB) space for the solar PV communication port interface.

The ADM2795E is a 5 kV rms signal isolated RS-485 transceiver that features up to ± 42 V of ac-to-dc, peak bus overvoltage fault protection on the RS-485 bus pins. The device integrates Analog Devices iCoupler technology to combine a 3-channel isolator, RS-485 transceiver, and IEC electromagnetic-compatibility (EMC) transient protection in a single package.

The ADM2795E integrated iCoupler technology is certified by VDE0884-10, UL 1577, CSA, and CQC (pending).

- ▶ Working voltage: $849 V_{PEAK}$ (600 V rms) reinforced approved by VDE0884-10
- ▶ Withstand voltage: 5000 V rms approved by UL1577

The ADM2795E performs robustly in several system-level EMC tests, which are certified by an EMC compliance test house (certification is available on request):

- ▶ IEC 61000-4-5 surge
- ▶ IEC 61000-4-4 EFT
- ▶ IEC 61000-4-2 ESD
- ▶ IEC 61000-4-6 conducted RF immunity
- ▶ IEC 61000-4-3 radiated RF immunity
- ▶ IEC 61000-4-8 magnetic immunity

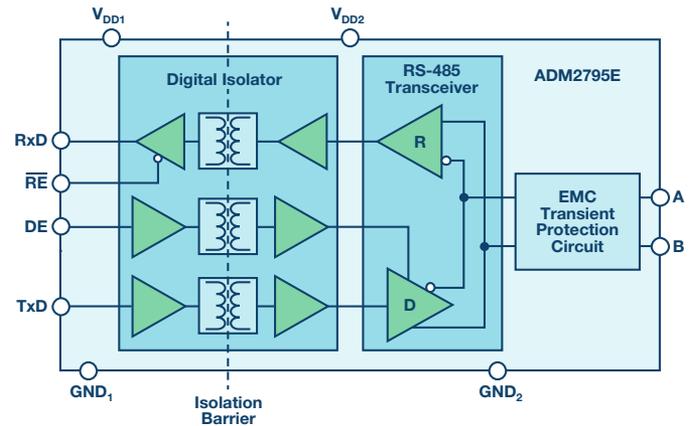


Figure 5. iCoupler isolated RS-485 transceiver with added IEC 61000-4-5 surge robustness on the A and B bus pins.

Conclusion

Analog Devices offers a complete signal chain solution for solar PV and energy storage applications. iCoupler isolated gate driver solutions include the ADuM4135 and the ADuM4223/ADuM3223, while iCoupler isolated communication port solutions include the ADM2795E and ADM2587E, with the ADSP-CM419 mixed-signal control processor offering a power communication and control interface. iCoupler isolation provides a safe, reliable, and EMC robust solution for solar PV network communication interfaces.

Analog Devices' interface and isolation portfolio has several options for isolating your RS-485 interface. The ADM2795E provides a complete, system-level EMC solution with compliance to IEC 61000 surge, EFT, and ESD standards, as well as immunity to conducted, radiated, and magnetic disturbances, which are common in harsh solar PV environments. The ADM2795E reduces time to market for designs that need to meet strict regulatory targets.

Signal and power isolated RS-485 transceivers, such as the ADM2587E, provide the most integrated signal and power isolated solution available on the market today. The ADM2587E can be used in a RS-485 repeater design to provide a path to adding iCoupler isolation robustness in designs that are already completed.

Richard Anslow [richard.anslow@analog.com] earned both his B.Eng. and M.Eng. from the University of Limerick, Ireland. He has worked on new product definitions and customer-facing roles related to ADI's isolated communications portfolio.



Richard Anslow

Martin Murnane [martin.murname@analog.com] is a solar PV systems engineer in the Industrial and Instrumentation segment, focusing on energy/solar PV applications. Prior to joining Analog Devices, he held several roles in power electronics in energy recycling systems (Schaffner Systems), Windows-based application software/database development (Dell Computers), and HW/FW product development using strain gage technology (BMS). Martin has a bachelor's degree in electronic engineering from the University of Limerick.



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Also by this Author:

[Isolation Technology Helps Integrate Solar Photovoltaic Systems onto the Smart Grid](#)

Volume 46, Number 4

An Integrated Bidirectional Bridge with Dual RMS Detectors for RF Power and Return-Loss Measurement

By Eamon Nash and Eberhard Brunner

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Directional couplers are used in a wide variety of applications to sense RF power, and they may appear at multiple points in a signal chain. In this article, we will explore the ADL5920, a new device from Analog Devices that combines a broadband directional bridge-based coupler with two rms responding detectors in a 5 mm × 5 mm surface-mount package. This device offers significant advantages over conventional discrete directional couplers that struggle with the trade-off between size and bandwidth, particularly at frequencies below 1 GHz.

In-line RF power and return loss measurements are typically implemented using directional couplers and RF power detectors.

In Figure 1, a bidirectional coupler is used in a radio or test and measurement application to monitor transmitted and reflected RF power. It's also sometimes desirable to have RF power monitoring embedded in a circuit, with a good example being where two or more sources are being switched into the transmit path (either using an RF switch or with external cables).

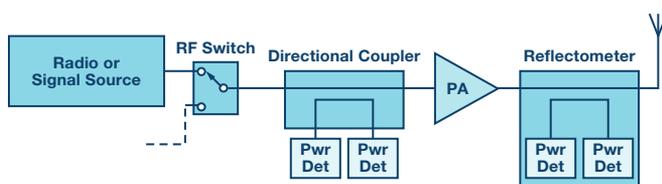


Figure 1. Measuring forward and reflected power in an RF signal chain.

Directional couplers have the valuable characteristic of directivity—that is, the ability to distinguish between incident and reflected RF power. As the incident RF signal travels through the forward path coupler on its way to the load (Figure 2), a small proportion of the RF power (usually a signal that is 10 dB to 20 dB lower than the incident signal) is coupled away and drives an RF detector. Where both forward and reflected power are being measured, a second coupler with reverse orientation compared to the forward path coupler is used. The output voltage signals from the two detectors will be proportional to the forward and reverse RF power levels.

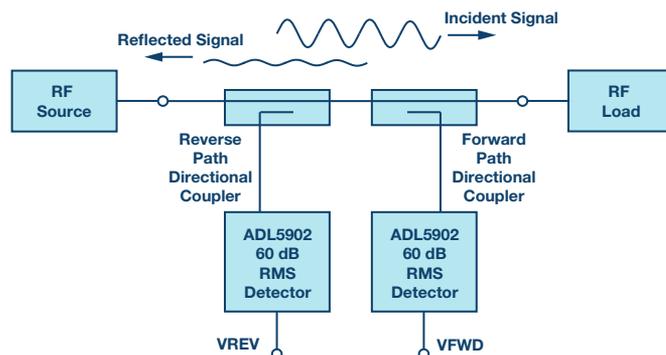


Figure 2. A typical RF power measurement system using directional couplers and RF detectors.

Surface-mount directional couplers suffer from a fundamental trade-off between bandwidth and size. While bidirectional directional couplers with one octave of frequency coverage (that is, F_{MAX} is equal to twice F_{MIN}) are commonly available in packages as small as 6 mm², a multioctave surface-mount directional coupler will be much larger (Figure 3). Broadband connectorized directional couplers have multioctave frequency coverage but are significantly larger than surface-mount devices.

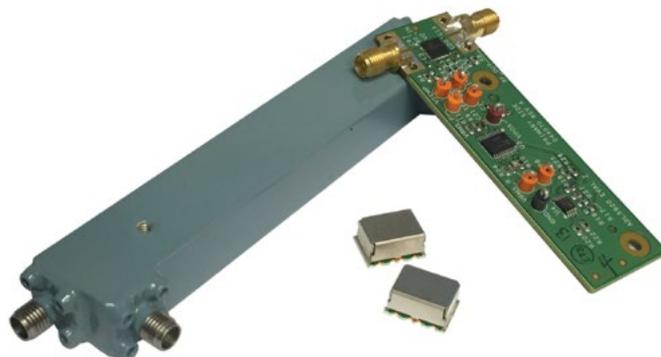


Figure 3. Connectorized directional coupler, surface-mount directional coupler, and ADL5920 integrated IC with directional bridge and dual rms detectors.

Figure 3 also shows the evaluation board for the ADL5920, a new RF power detection subsystem with up to 60 dB of detection range, packaged in a 5 mm × 5 mm MLF package (the ADL5920 IC is located between the RF connectors). The block diagram for the ADL5920 is shown in Figure 4.

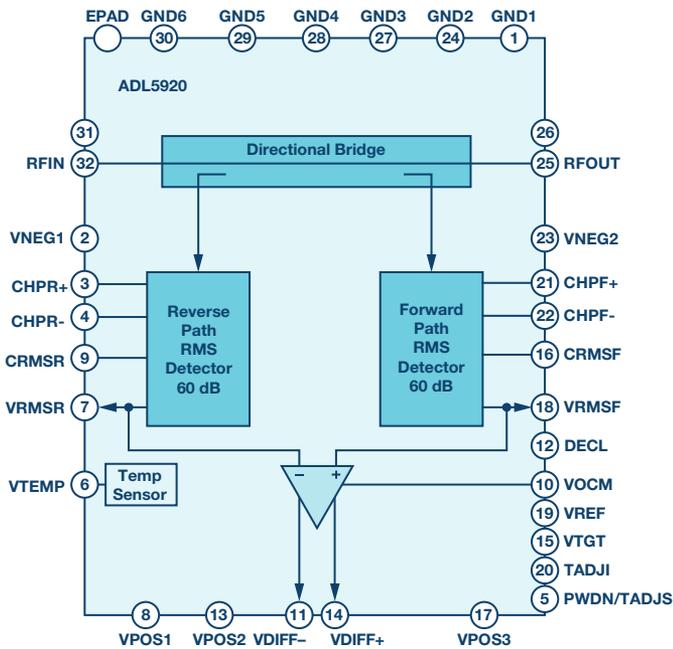


Figure 4. ADL5920 block diagram.

Instead of sensing the forward and reflected signals using directional couplers, the ADL5920 uses a patented directional bridge technology to achieve broadband and compact on-chip signal coupling. To understand how a directional bridge works, we need to first take a step back and look at the Wheatstone bridge.

Wheatstone Bridge

The notion of a directional bridge is based on the Wheatstone bridge (Figure 5) that creates zero differential voltage when balanced. In a Wheatstone bridge, one resistor in one of the two legs is variable (R_2), while two others (R_1 and R_3) are fixed. There are four resistors in total— R_1 , R_2 , R_3 , and R_x —where R_x is an unknown resistance. If $R_1 = R_3$, then when R_2 is equal to R_x , $V_{OUT} = 0$ V. The bridge is considered balanced when the variable resistor is of the correct value such that the voltage divide ratios on the left and right side of the bridge are equal and thereby create a zero volt differential signal across the differential sense nodes that produce V_{OUT} .

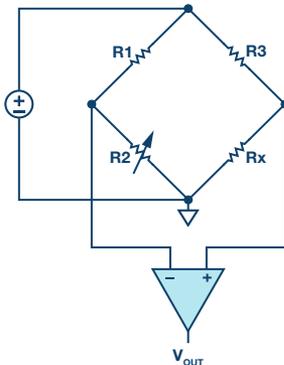


Figure 5. Wheatstone bridge.

A Unidirectional Bridge

Figure 6 is the schematic of a unidirectional bridge and it best explains the basic operation of such a device. First, it is important to observe that a directional bridge needs to be designed for a particular Z_0 and that insertion loss is minimized. If $R_s = R_L = R = 50 \Omega$, then the sense resistor of the bridge is 5Ω , which is a good compromise between insertion loss (<1 dB) and signal sensing. Calculating R_{OUT} as seen looking back from the load results in an exact 50Ω port impedance, while calculating R_{IN} will result in 50.8Ω port impedance ($|\Gamma| = 0.008$; $RL = -42$ dB; $VSWR = 1.016$). If a signal is applied as shown at RFIP then, since $R_{IN} \sim 50 \Omega$, the voltage at RFIP is about half of the source voltage. If we assume for a moment that the voltage at RFIP equals 1 V, then the voltage at RFOP will be about 0.902 V.

This voltage is further attenuated by $10/11 = 0.909$ such that the negative input of the differencing amplifier is 0.82 V with a resultant differential voltage of $(1 - 0.82) = 0.18$ V. The effective forward coupling factor (Cpl) of this bridge is

$$Cpl = 20 \log_{10} \left(\frac{0.18 \text{ V}}{1 \text{ V}} \right) = 15 \text{ dB} \quad (1)$$

Balanced in the context of the bridge means that when a signal is applied in the reverse direction (RFOP to RFIP), then the VFWD detector (or Cpl port) will ideally see zero differential voltage, while it sees a maximum signal when the signal is applied in the forward direction (RFIP to RFOP). To get maximum directivity in such a structure, precision resistors are of utmost importance and that is why integrating them is beneficial.

In a unidirectional bridge, to determine isolation, which is needed to calculate return loss, one needs to flip the device and then apply the input signal to RFOP. In that case, the bridge is balanced and the plus and minus inputs to the differential amplifier are equal, since the same divide ratios of $0.909 = (10R/(10R + R)) = (R/(R + 0.1R))$ result in a differential voltage of $(V_+ \text{ minus } V_-) = 0$ V.

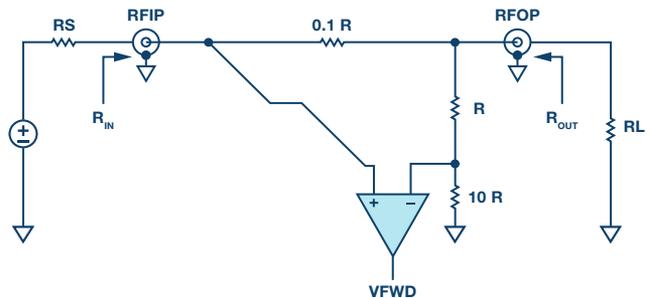


Figure 6. Simplified unidirectional bridge diagram.

A Bidirectional Bridge

Figure 7 is a simplified diagram of a bidirectional bridge, similar to the one used in the ADL5920. The unit resistance R is equal to 50Ω for a 50Ω environment. So the value of the bridge's sense resistor is 5Ω , while the two shunt-networks are each about $1.1 \text{ k}\Omega$.

This is a symmetric network, so the input and output resistances, R_{IN} and R_{OUT} , are the same and close to 50Ω when R_s and R_L are also equal to 50Ω .

When the source and load impedance are both 50Ω , an ohmic analysis of the internal network tells us that VFWD will be quite large compared to VREV. In a real-world application, this corresponds to maximum power transmission from source to load. This results in reflected power that is small, which in turn results in a very small VREV.

Next, let's consider what happens if R_L is either infinite (open circuit) or zero (shorted load). In both cases, if we repeat the ohmic analysis, we find that VFWD and VREV are approximately equal. This mirrors a real-world system where an open or shorted load results in forward and reflected power being equal. A more detailed analysis of these scenarios follows below.

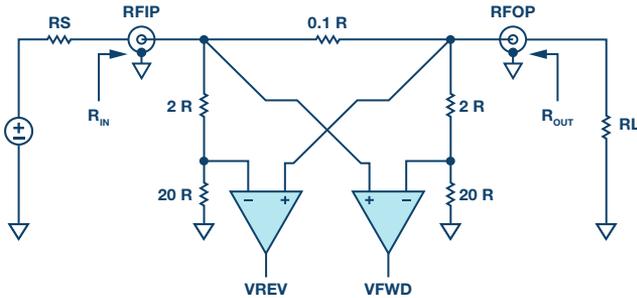


Figure 7. Simplified bidirectional bridge diagram.

VSWR and Reflection Coefficient

A full analysis of errors in network analysis is too complicated and beyond the scope of this article, yet we want to summarize some of the basic concepts here. An excellent resource is the application note by Marki Microwave, *Directivity and VSWR Measurements*.¹

Traveling waves are important concepts to describe the voltages and currents along transmission lines since they are functions of position and time. The general solution of voltages and currents along transmission lines consist of a forward traveling wave and a reverse traveling wave, which are functions of distance x .²

$$V(x) = V^+(x) + V^-(x) \quad (2)$$

$$I(x) = \frac{V^+(x)}{Z_0} - \frac{V^-(x)}{Z_0} \quad (3)$$

In Equation 2 and Equation 3, $V^+(x)$ represents the voltage wave traveling toward the load, while $V^-(x)$ represents the voltage wave reflected from the load due to mismatch, and Z_0 is the characteristic impedance of the transmission line. In a lossless transmission line, Z_0 is defined by the classic equation:

$$Z_0 = \sqrt{\frac{L}{C}} \quad (4)$$

The most common Z_0 is 50 Ω for transmission lines. If such a line is terminated with its characteristic impedance, then it appears to a 50 Ω source as an infinite line since any voltage wave traveling down the line will not result in any reflections that can be sensed at the source or anywhere else along the line. However, if the load is different from 50 Ω , then a standing wave will be generated along the line that can be detected and is defined by the voltage standing wave ratio (VSWR).

More generally, the reflection coefficient is defined as:

$$\Gamma(x) = \Gamma_0 e^{2\gamma x} \quad (5)$$

where Γ_0 is the load reflection coefficient and γ the propagation constant of the transmission line.

$$\Gamma_0 = \frac{Z_L - Z_0}{Z_L + Z_0} \quad (6)$$

$$Z_0 = \sqrt{\frac{R + j\omega L}{G + j\omega C}} \quad (7)$$

$$\gamma = \sqrt{(R + j\omega L)(G + j\omega C)} \quad (8)$$

R , L , G , and C are the resistance, inductance, conductance, and capacitance per unit length of the transmission line.

The return loss (RL) is the negative of the reflection coefficient (Γ) in dB. This is important to point out as reflection coefficient and return loss are frequently confused and used interchangeably.

$$RL = -20 \log_{10} |\Gamma_0| = 10 \log_{10} \frac{1}{|\Gamma_0|^2} \quad (9)$$

Another very important definition of return loss in addition to the load mismatch above is in terms of incident and reflected power at an impedance discontinuity. This is given by

$$RL = 10 \log_{10} \left(\frac{P_{incident}}{P_{reflected}} \right) \quad (10)$$

and extensively used in antenna design. VSWR, RL, and Γ_0 are related as follows:

$$|\Gamma_0| = \frac{VSWR - 1}{VSWR + 1} \quad (11)$$

$$VSWR = \frac{|V(x)|_{max}}{|V(x)|_{min}} + \frac{1 + |\Gamma_0|}{1 - |\Gamma_0|} = \frac{1 + 10^{-\frac{RL}{20}}}{1 - 10^{-\frac{RL}{20}}} \quad (12)$$

$$RL = -20 \log_{10} \left(\frac{VSWR - 1}{VSWR + 1} \right) \quad (13)$$

Equation 14 and Equation 15 represent the maximum and minimum of the standing wave voltages. VSWR is defined as the ratio of the maximum to the minimum voltage along the wave. The peak and minimum voltages along the line are

$$|V(x)|_{max} = |A|(1 + |\Gamma_0|) \quad (14)$$

$$|V(x)|_{min} = |A|(1 - |\Gamma_0|) \quad (15)$$

For example, in a 50 Ω transmission line, if the forward traveling voltage signal has a peak amplitude of $A = 1$ and the line is matched with a perfect load, then $|\Gamma_0| = 0$, there is no standing wave (VSWR = 1.00), and the peak voltage along the line is $A = 1$. However, if R_{LOAD} is 100 Ω or 25 Ω , then $|\Gamma_0| = 0.333$, RL = 9.542 dB, and VSWR = 2.00, with $|V(x)|_{max} = 1.333$ and $|V(x)|_{min} = 0.666$.

Figure 8 is a replica of Figure 7 but with signals shown in the default forward configuration and with traveling power waves indicated where the reference plane is at the load. At low frequencies where the wavelength is long relative to the physical structure, voltages, and currents are in phase and the circuit can be analyzed according to Ohm's law.

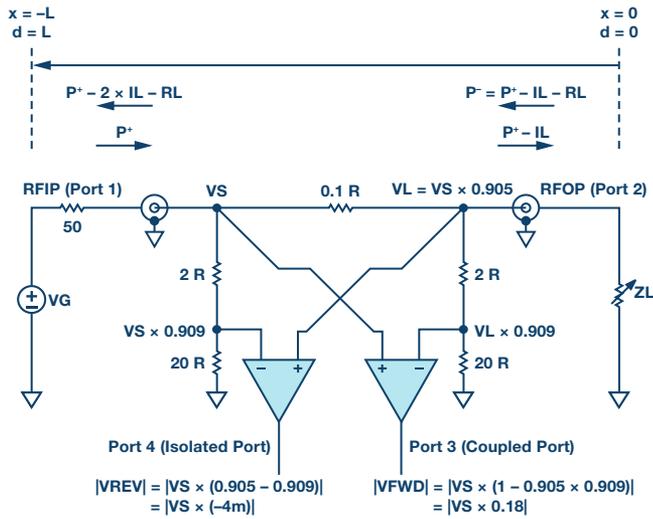


Figure 8. Simplified bidirectional bridge with signals.

The ports are defined as shown with the input port (Port 1) at RFIP, output port (Port 2) at RFOP, coupled port (Port 3) at V_{FWD} , and isolated port (Port 4) at V_{REV} . Since the structure is symmetric, the ports are reversed when a signal is reflected at Z_L or applied to RFOP.

In the case of a matched load, and the generator voltage connected to Port 1 (RFIP), and with $Z_S = Z_L = Z_0 = R = 50 \Omega$,

$$V_L = V_{S+} \left[\frac{Z_{OUT}}{Z_{OUT} + 0.1R} \right] = V_{S+} \times 0.905 = V_{S+} \times |S21| \quad (16)$$

$$Z_{OUT} = Z_L \parallel (2R + 20R) = R \parallel 22R = \left(\frac{22}{23} \right) R \quad (17)$$

and V_L/V_{S+} is the insertion loss, L_1 , or IL in dB.

$$IL = -20 \log_{10} |S21| = -20 \log_{10} L_1 = 0.87 \text{ dB} \quad (18)$$

The attenuation factor for the two shunt legs on either side of the main line resistor of $0.1 \times R$ is

$$\alpha = \frac{20R}{(20R + 2R)} = \frac{20}{22} = 0.909 \quad (19)$$

The equations in Figure 8 for $|V_{REV}|$ and $|V_{FWD}|$ show the values for those voltages with a signal applied in the forward direction. These equations indicate a fundamental directivity limit for the simplified schematic due to nonideal rejection at the isolated port of 33 dB.

$$D = 20 \log_{10} \left(\frac{|V_{CPL}|}{|V_{ISO}|} \right) = 20 \log_{10} \left(\frac{|0.18|}{|-0.004|} \right) = 33 \text{ dB} \quad (20)$$

From Figure 8, one can see that the directivity of the bidirectional bridge in the linear domain is determined by

$$D_L = \left(\frac{1 - L_1 \times \alpha}{L_1 - \alpha} \right) \quad (21)$$

which shows that to increase directivity, α needs to equal the insertion loss, L_1 .

In silicon, the peak directivity is typically better than the simplified diagram would indicate (Figure 9).

If Z_L is not equal to Z_0 , as is normally the case, the coupled and isolated port voltages, which are complex, would be

$$V_{CPL} = V_{S+}[1 - L_1 \times \alpha] + V_{L-}[L_1 - \alpha] \quad (22)$$

$$V_{ISO} = V_{L-}[1 - L_1 \times \alpha] + V_{S+}[L_1 - \alpha] \quad (23)$$

where V_{S+} is the forward voltage at Port 1 (node V_S) and V_{L-} is the reflected voltage from the load at Port 2 (node V_L). Θ is the unknown phase of the reflected signal,

$$V_{L-} = V_{S+} \times L_1 \times |\Gamma_0| e^{j\Theta} \quad (24)$$

Substituting (24) for V_{L-} in (22) and (23) and using (21) to simplify the result, plus the fact that

$$V_{FWD} = V_{S+}[1 - L_1 \times \alpha] \quad (25)$$

results in complex output voltages

$$V_{CPL} = V_{FWD} \left\{ 1 + \frac{L_1 \times |\Gamma_0| e^{j\Theta}}{D_L} \right\} \quad (26)$$

$$V_{ISO} = V_{FWD} \left\{ L_1 \times |\Gamma_0| e^{j\Theta} + \frac{1}{D_L} \right\} \quad (27)$$

From (26) and (27) we can observe that for $D_L \gg 1$,

$$\left| \frac{V_{ISO}}{V_{CPL}} \right|_{max, min} = \sqrt{\frac{\left(\frac{1}{D_L} \right)^2 \pm 2 \left(\frac{L_1 \times |\Gamma_0|}{D_L} \right) + (L_1 \times |\Gamma_0|)^2}{1 + 2 \left(\frac{L_1 \times |\Gamma_0|}{D_L} \right) + \left(\frac{L_1 \times |\Gamma_0|}{D_L} \right)^2}} \rightarrow L_1 \times |\Gamma_0| \quad (28)$$

In the ADL5920, the voltages V_{REV} and V_{FWD} are mapped via two 60 dB range linear-in-dB rms detectors into voltages V_{RMSR} and V_{RMSF} that are (V_{ISO}/V_{SLP}) and (V_{CPL}/V_{SLP}) in dB, respectively. So the differential output of the device V_{DIFF} in dB represents

$$\frac{V_{DIFF}}{V_{SLP}} = \frac{V_{RMSR} - V_{RMSF}}{V_{SLP}} = \frac{V_{L_1} + V_{|\Gamma_0|}}{V_{SLP}} \quad (29)$$

where V_{SLP} , the detector slope, is about 60 mV/dB.

Using the voltage-to-dB mapping of (29) in (28)

$$20 \log_{10} \left(\frac{V_{RMSR}}{V_{SLP}} \right) - 20 \log_{10} \left(\frac{V_{RMSF}}{V_{SLP}} \right) = 20 \log_{10}(L_1) + 20 \log_{10}|\Gamma_0| \quad (30)$$

And using Equation 9 in Equation 30 results in

$$P_{REV} - P_{FWD} = -IL - RL \quad (31)$$

$$RL = P_{FWD} - P_{REV} - IL \quad (32)$$

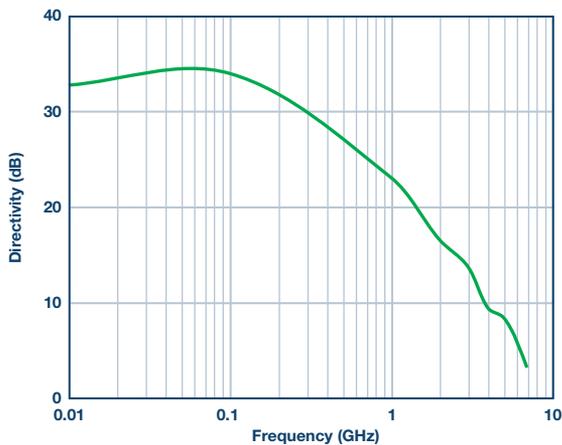


Figure 9. ADL5920 directivity vs. frequency. The input level is 20 dBm.

Figure 10 shows the response of the forward power sensing rms detector when the ADL5920 is driven in the forward direction. Each trace corresponds to the output voltage vs. frequency for a particular power level applied. While the plot stops at 10 MHz, operation at frequencies down to 9 kHz has been verified. In Figure 11, the same data is presented as output voltage vs. input power with each trace representing a different frequency.

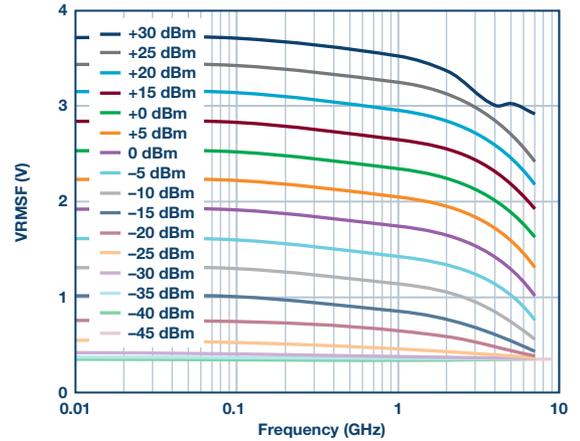


Figure 10. Typical output voltage vs. frequency from forward path detector at multiple input power levels.

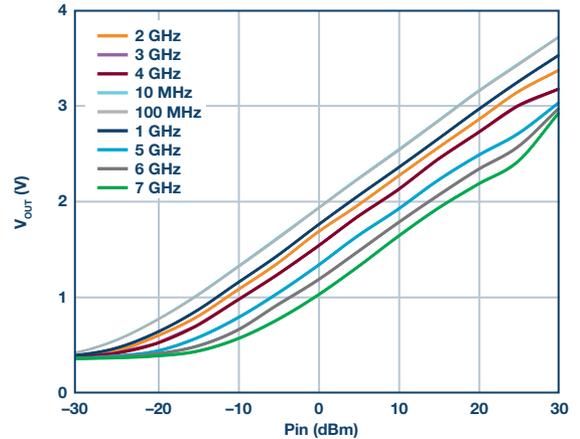


Figure 11. Typical output voltage vs. input power from forward path detector at multiple frequencies.

When the ADL5920's RF_{OUT} pin is terminated with a 50Ω resistor, there should be no reflected signal. Therefore, the reverse path detector should not register any detected reverse power. However, because the directivity of the circuit is nonideal and rolls off vs. frequency, some signal will be detected in the reverse path. Figure 12 shows the voltage measured on the forward and reverse path detectors at 500 MHz when RF_{IN} is swept and RF_{OUT} is terminated with 50Ω . The vertical separation between these traces relates directly to the directivity of the bridge.

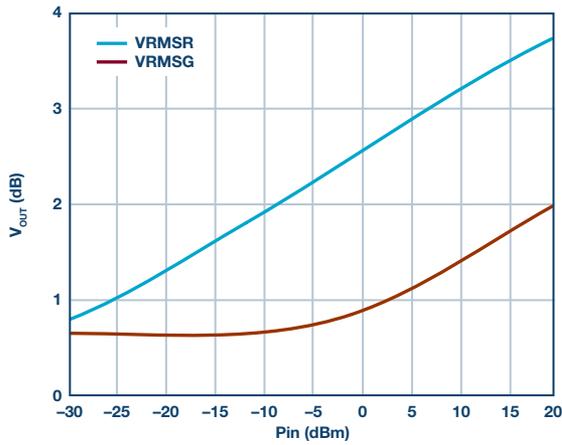


Figure 12. VRMSF and VRMSR output voltage vs. input power at 500 MHz when the bridge is driven from RF_{IN} and RF_{OUT} is terminated with 50 Ω .

Figure 13 shows the effect of varying the load on the measurement of forward power. Defined power levels are applied to the RF_{IN} input and the return loss of the load on RF_{OUT} is varied from 0 dB to 20 dB. As expected, when the return loss is in the 10 dB to 20 dB range, the power measurement accuracy is quite good. But as the return loss is reduced below 10 dB, the power measurement error starts to increase. It is notable that for a return loss of 0 dB, the error is still only in the 1 dB range.

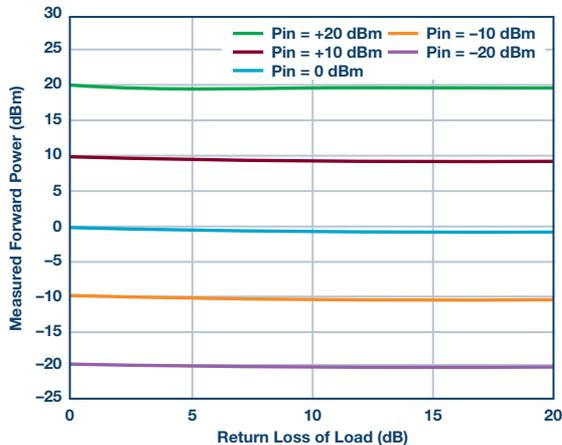


Figure 13. Measured forward power vs. applied power and return loss of load, measured at 1 GHz.

In Figure 14, the ADL5920 is being used to measure the return loss of the load, also at 1 GHz. A known return loss is applied to the RF_{OUT} port. VRMSF and VRMSR are measured and the return loss is back calculated.

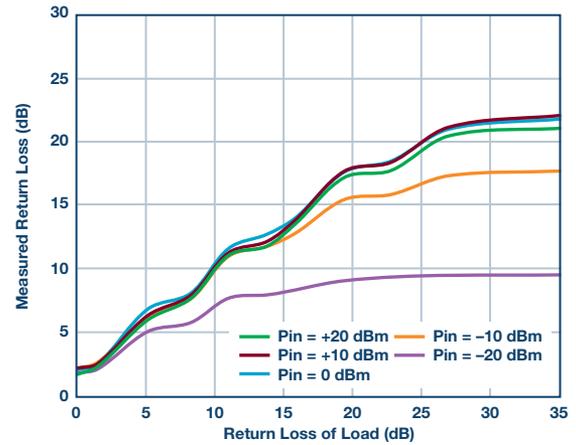


Figure 14. Measured return loss vs. applied return loss and RF power, measured at 1 GHz.

There are a number of points to note about this plot. Firstly, it can be seen that the ADL5920's ability to measure return loss degrades as the return loss improves. This is due to the directivity of the device. Secondly, note how the measurement accuracy degrades as the drive power drops. This is due to the limited detection range and sensitivity of the ADL5920 on-board rms detectors. The third observation relates to the apparent ripple in the traces. This is caused by the fact that each measurement is being taken at a single return loss phase. If the measurement was repeated at all return loss phases, a family of curves would result whose vertical width would be roughly equal to the vertical width of the ripple.

Applications

With the ability to measure inline RF power and return loss, the ADL5920 is useful for multiple applications. Its small size means that it can be dropped into many circuits without having a significant space impact. Typical applications include in-circuit RF power monitoring at RF power levels up to 30 dBm, where insertion loss is not critical. The return loss measurement capability is typically used in applications where an RF load is being monitored. This could be a simple circuit to check that an antenna has not been damaged or broken off (that is, catastrophic failure). However, ADL5920 can also be used to measure scalar return loss in materials analysis applications. This is most applicable at frequencies below approximately 2.5 GHz where the directivity (and thereby the measurement accuracy) is greater than 15 dB.

The ADL5920 is available to evaluate in two form factors, as shown in Figure 15. The left side shows the traditional evaluation board where the detector output voltages are available on clip leads and SMA connectors. This evaluation board also includes a calibration path which can be used to calibrate out the insertion loss of the FR4 board.

The right side shows a more integrated evaluation board that includes a 4-channel, 12-bit ADC (AD7091R-4). This evaluation board plugs into the Analog Devices SDP-S USB interface board and includes PC software that calculates RF power and return loss and includes a basic power calibration routine.

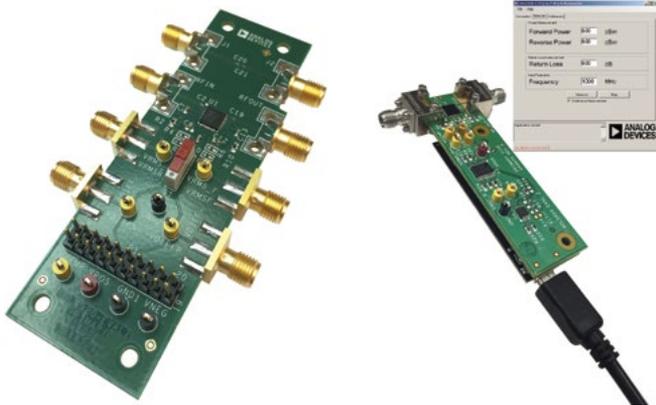


Figure 15. ADL5920 evaluation board options.

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Eberhard Brunner

Single 2 MHz Buck-Boost Controller Drives Entire LED Headlight Cluster, Meets CISPR 25 Class 5 EMI

By Keith Szolusha

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Automobile LED headlight clusters combine high and low beams, daytime running lights, and sometimes signal and clearance lights into a single headlight cluster. The components of the cluster can have vastly different driver requirements, including voltage and current requirements, topologies, power levels, or unique dimming functions. Meeting this range of requirements usually means employing separate driver solutions. Using multiple drivers not only complicates BOMs and production, it can make it difficult to meet EMI standards. Each additional driver adds its high frequency signals to the EMI mix, complicating EMI qualification, troubleshooting, and mitigation.

Although the headlight cluster for each automobile make and model may be outfitted with a creative variety of LED currents and voltages, they commonly top out at 30 W total. With that in mind, there should be a number of drivers that satisfy the power and feature requirements of every string in the cluster. There are not. Such a driver needs to take the relatively wide battery voltage range and, using a buck-boost topology, convert to the wide variety of string voltages. It needs to be small and versatile to fit easily into the space constraints of the cluster, and it must produce little EMI to minimize R&D efforts and eliminate the need for costly metal-shielded EMI cases. It should also be efficient. The Power by Linear® [LT8391A](#) 2 MHz buck-boost controller is unique in satisfying all of these requirements, making it possible to drive the entire headlight cluster, and more, with a single controller.

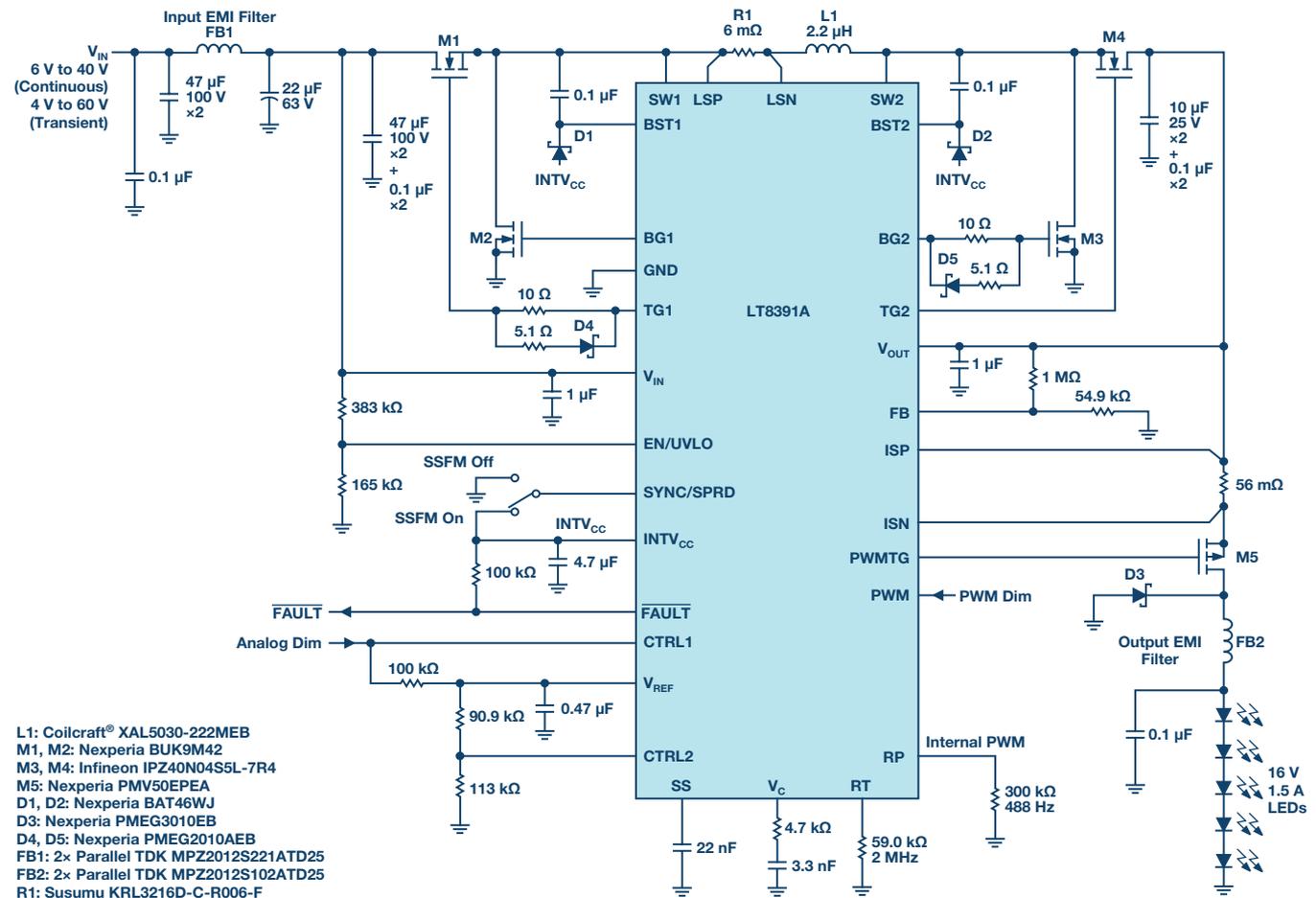


Figure 1. LT8391A 2 MHz 16 V, 1.5 A automotive buck-boost LED driver passes CISPR 25 Class 5 EMI.

LT8391A 2 MHz Synchronous Controller with Low EMI

The LT8391A is the first of its kind—a 2 MHz buck-boost controller for LED current regulation. The very high 2 MHz switching speed enables the use of a single, small inductor and small overall solution size for high power LED applications. Unlike monolithic converters, whose power switches are contained within the IC package, controllers such as the LT8391A can drive external power switches with much higher peak currents, such as 10 A. Such peak currents would burn up the small IC packages of typical integrated converters. In contrast, a controller with external 3 mm × 3 mm synchronous MOSFETs can deliver much higher power. These MOSFETs can be arranged in tight quarters with hot-loop capacitors for very low EMI. The unique peak switch current sense amplifier architecture places the sense resistor next to the power inductor, which is outside of the critical input and output hot loops—reducing EMI. Optional spread spectrum frequency modulation (SSFM) further reduces the controller's EMI.

The 2 MHz LT8391A 16 V, 1.5 A (24 W) buck-boost LED driver in Figure 1 boasts as high as 93% efficiency with EMI filters and gate resistors, as shown in Figure 2. Efficiency is 1% to 2% higher with the optional EMI components removed. With small 3 mm × 3 mm MOSFETs and a single high power inductor, the temperature rise for this converter is low, even at 24 W. At 12 V input, no component rises more than 25°C above room temperature. At 6 V input, the hottest component rises less than 50°C with a standard 4-layer PCB and no heat sink or airflow. It continues to run at full 24 W load in the face of input transients down to 4.3 V; or reduced load current via analog or PWM dimming when the input drops for long periods. The 8 A to 10 A sense resistor makes this high power at low V_{in} possible.

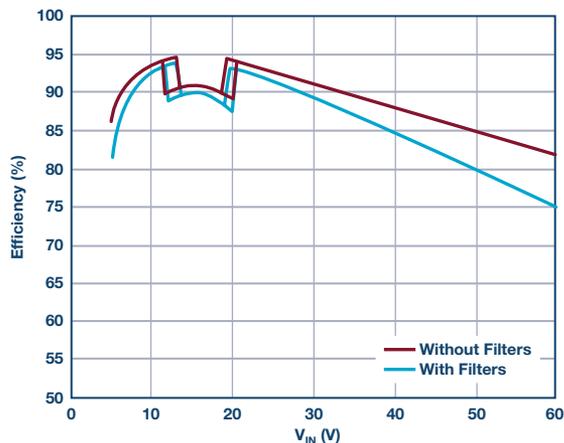


Figure 2. Efficiency of LED driver solution in Figure 1. Measurements made using 16 V, 1.5 A, demonstration circuit DC2575A LED driver with and without optional EMI components.

The LT8391A includes the latest PWM dimming features and open LED fault protection. This synchronous buck-boost regulates current through a string of LEDs with a voltage that may or may not lie within the input voltage range, such as a 9 V to 16 V car battery or a truck battery (18 V to 32 V). It can run down to 4.0 V cold crank input and can withstand up to 60 V input transients. The LT8391A provides up to 2000:1 PWM dimming ratio at 120 Hz and can use its internal PWM dimming generator for up to 128:1 accurate dimming ratio without the need for an externally supplied PWM clock.

CISPR 25 EMI for Automotive Applications

The 2 MHz LT8391A LED driver in Figure 1 is designed for automotive headlights. It uses AEC-Q100 components and meets CISPR 25 Class 5 radiated EMI standards. Spread spectrum frequency modulation (SSFM) reduces EMI and also runs flicker-free simultaneously with PWM dimming. Its small size is highlighted by its small inductor and especially small input and output EMI filters. Large LC filters are not needed for 2 MHz converters and only small ferrite beads are used for high frequency EMI reduction.

Automotive EMI requirements are not easily met by high power converters. High power switches and inductors placed on large PCBs next to large capacitors can create undesirable hot loops, especially when a large sense resistor is included. The unique LT8391A buck-boost architecture removes the sense resistor from both the buck and boost switch-pair hot loops, enabling low EMI.

Figure 3 and Figure 4 show the measured EMI of the 24 W LED driver of Figure 1. Despite this controller's 2 MHz operating frequency and 24 W of power, this buck-boost passes CISPR 25 Class 5 radiated and conducted EMI. Class 5 is the most stringent requirement and the goal of most automotive EMI testing. Converters that cannot pass Class 5 EMI either get designed out of automotive circuits or must be encased in large metallic EMI shields. Even if the bulkiness of the shield does not create assembly issues, adding them is costly.

Buck-Boost for Multibeam Applications

LED headlight clusters can be both innovative and artistically creative. High beams and low beams can be wrapped up with nifty and distinctive daytime running lights (DRLs). Because the daytime running lights are only needed when high and low beams are off, a single LED driver can be used to power either the high and low beam LEDs or the daytime running lights. This only works if the LED driver has a flexible input-to-output ratio and can both step-up and step-down the input-to-output voltage. A buck-boost design satisfies this requirement.

The multibeam LT8391A buck-boost LED driver in Figure 5 can drive LED string voltages ranging from 3 V to 34 V. This enables it to drive both a low beam string and create a high beam by adding LEDs to the low beam string. The same driver switches over and drives a higher voltage, yet lower current, DRL. Switching from low beam-only LEDs to a low/high beam combo string generates no spike on the output voltage or LED current, as shown in Figure 6a. The LT8391A can smoothly transition between boost, 4-switch buck-boost, and buck regions of operation. Changing from a small number of LEDs to a high number of LEDs without an LED spike can be challenging for a converter, but this multibeam circuit does this with ease. Switching back from high and low beams to just low beams is also very clean, without any harmful LED spikes, as shown in Figure 6b.

The same is true when switching to and from the DRL string. Figure 6c demonstrates how the low beam is turned off and the DRL is smoothly connected to the output capacitor. Even the LED current is changed from 1 A (high and low beams) to 700 mA (8 LED DRL) without any issues. Other trim or signal LEDs can be added in as well, and the DRL can be blinked as a signal light. Figure 6d shows how the DRL can be PWM dimmed with the internally set PWM generator and then switched over smoothly to low beams when darkness falls.

Automotive environments require robust solutions in the face of short-circuits and open LEDs. Short- and open-circuit conditions are safely handled by the multibeam solution shown in Figure 6 and reported via the converter's fault flag.

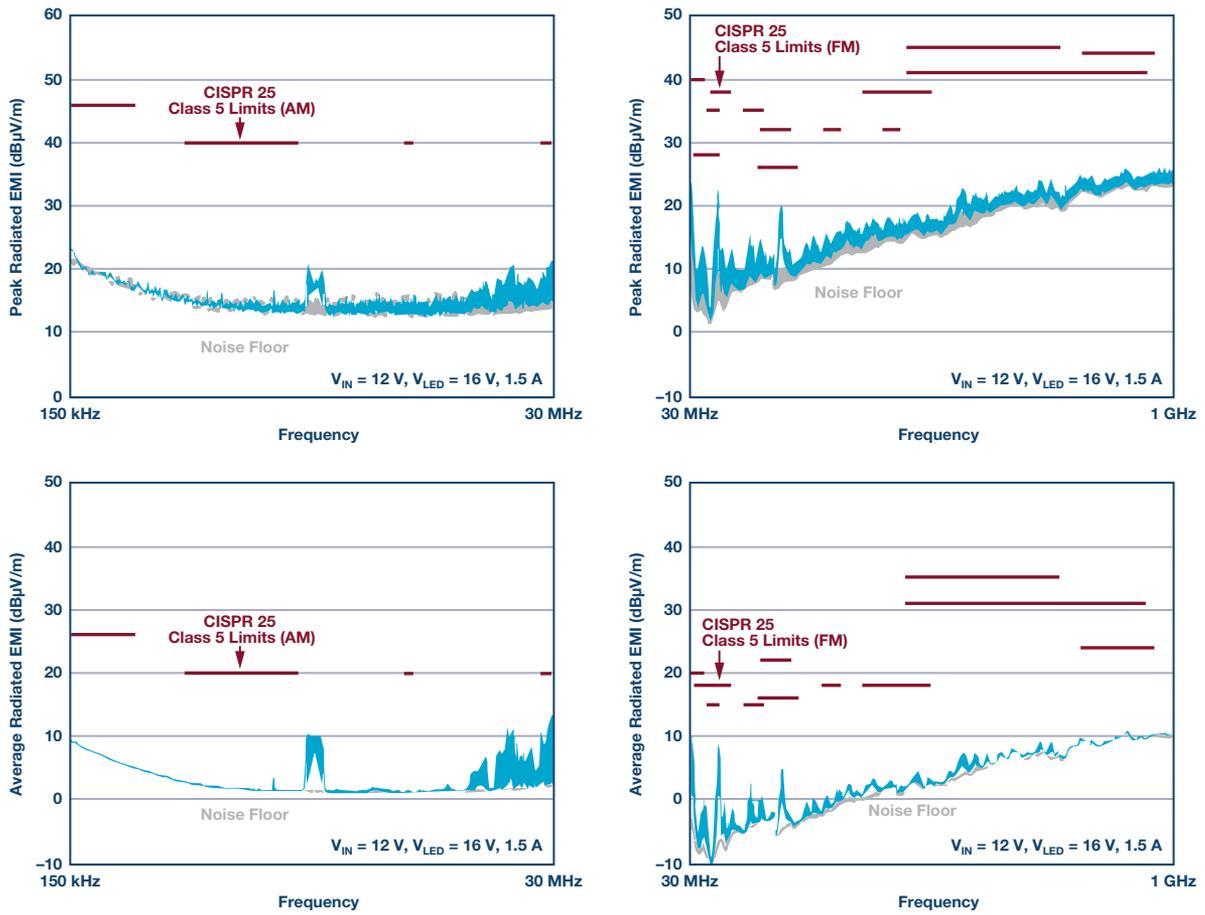


Figure 3. LT8391A demonstration circuit DC2575A passes CISPR 25 Class 5 automotive radiated EMI.

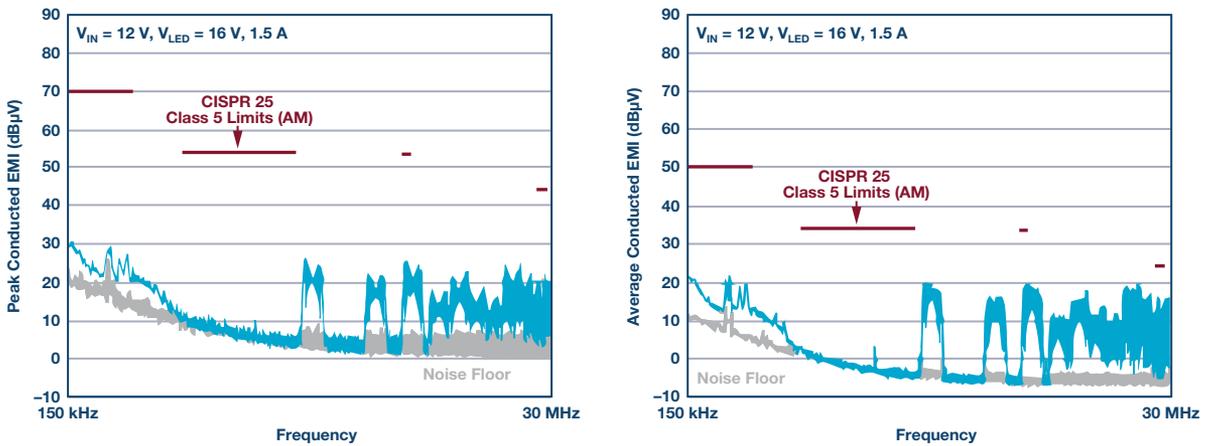


Figure 4. LT8391A demonstration circuit DC2575A passes CISPR 25 Class 5 automotive conducted EMI.

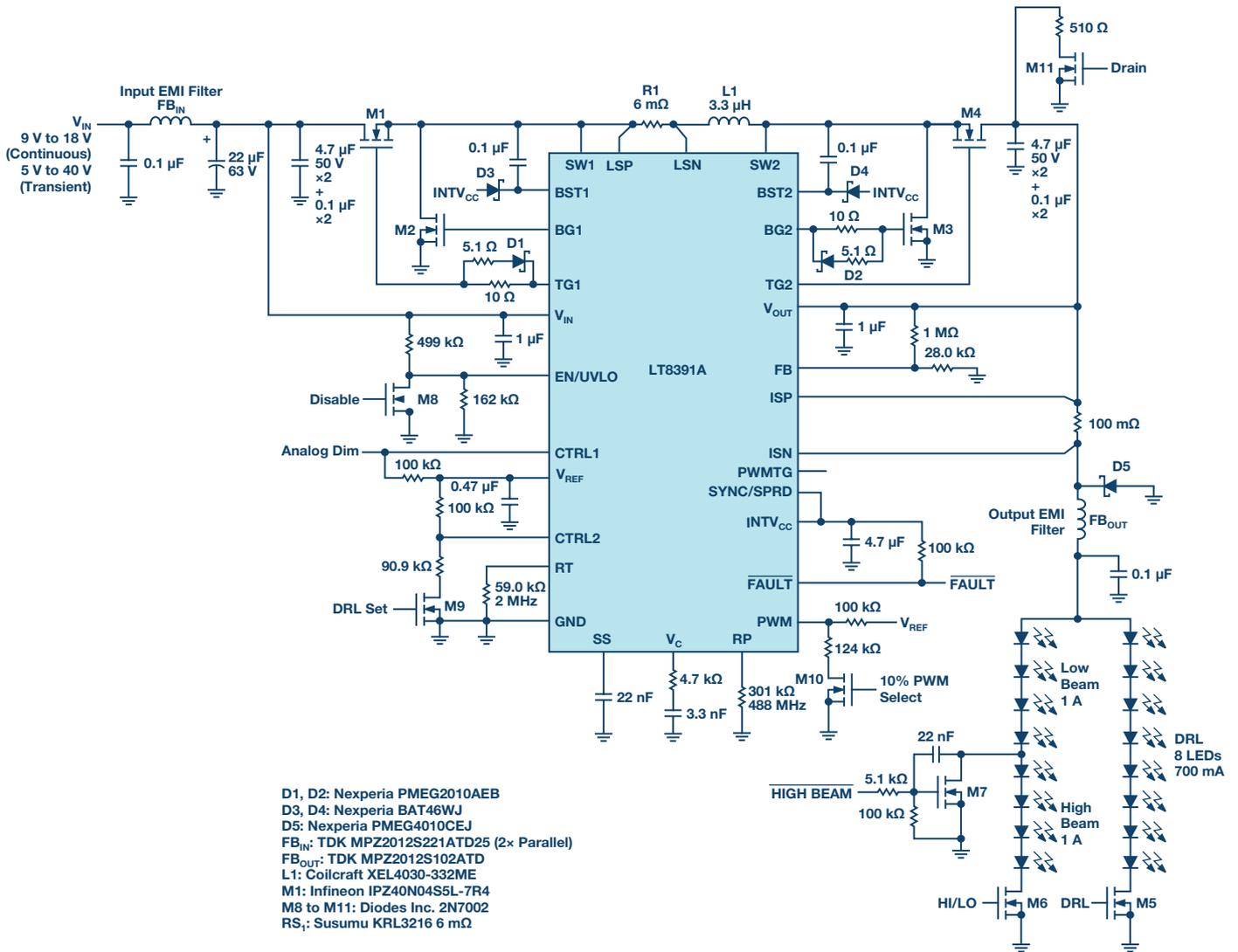


Figure 5. LT8391A multibeam LED headlight cluster solution for low, high, and DRL lights.

FE and QFN Packages Fit Tight Spots

The LT8391A is available in a 4 mm × 5 mm, 28-lead QFN to meet small size requirements and a 28-lead TSSOP FE package for automotive designs. Both packages have thermally enhanced GND pads for power dissipation of the internal INTVCC LDO from higher voltages.

The internal LDO INTVCC regulator of these converters can handle driving four synchronous MOSFETs at 2 MHz with about 15 nC gate charge. The small size of the LT8391A FE 2 MHz 16 V, 1.5 A demonstration circuit (DC2575A, based on the design of Figure 1) is shown in Figure 7. Only a single 5 mm × 5 mm inductor is necessary for this high power, versatile application.

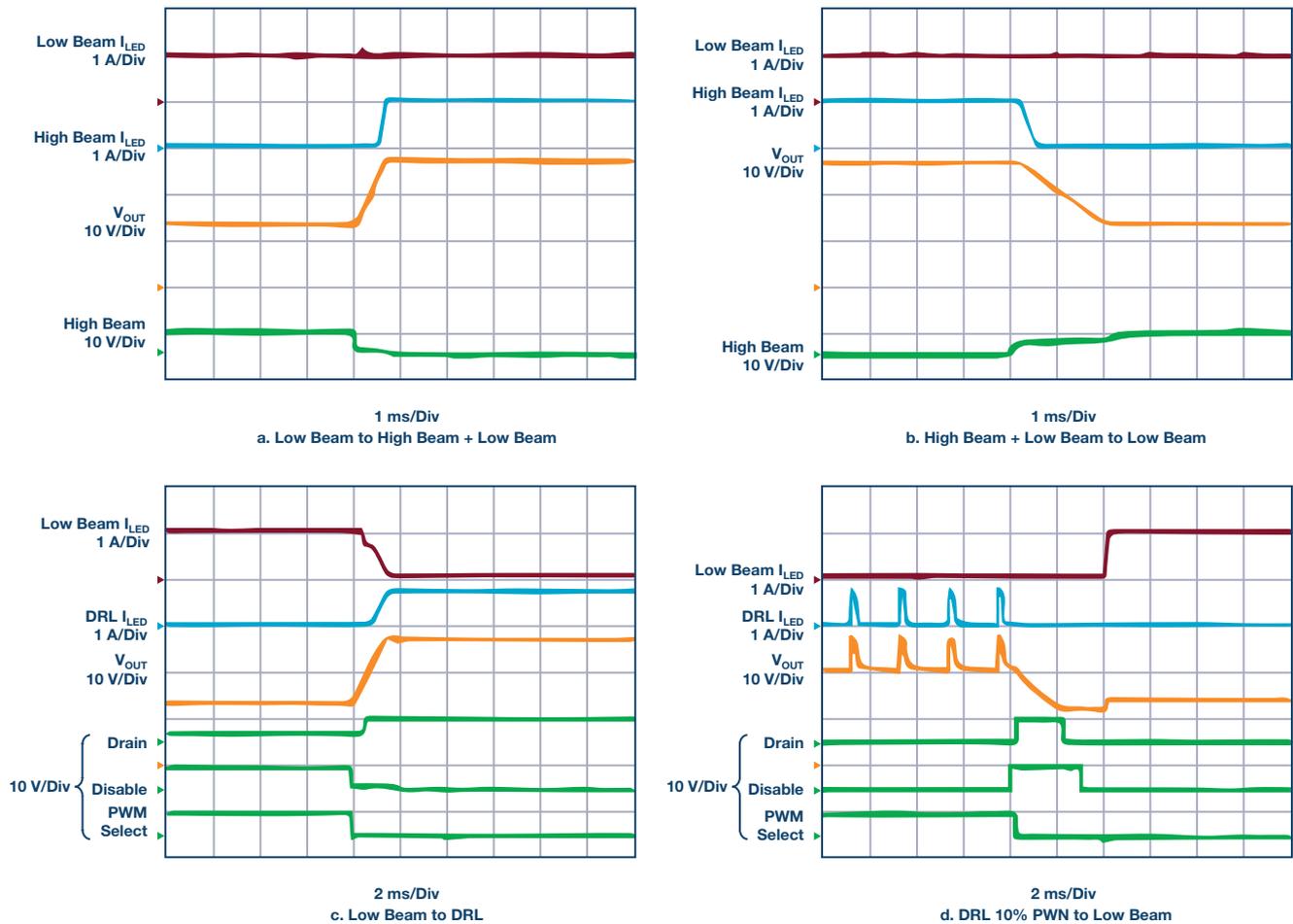


Figure 6. Waveforms show smooth switchover between high and low, low, and DRL LED strings for the LT8391A multibeam application in Figure 5.

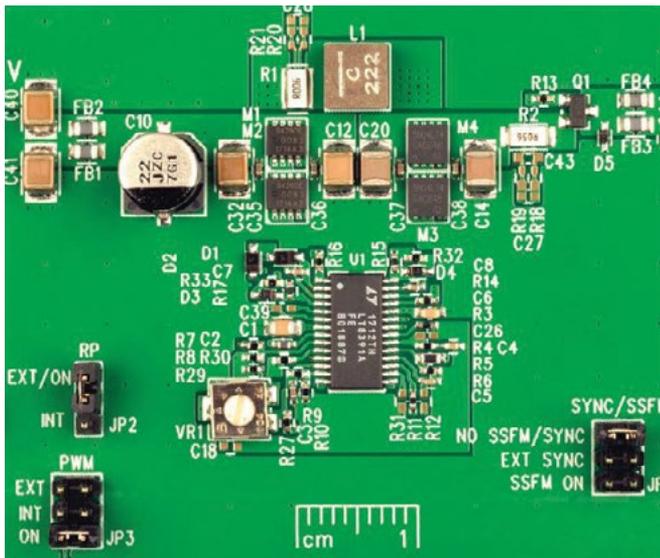


Figure 7. Compact solution: 2 MHz demonstration circuit DC2575A, featuring LT8391A, drives 16 V LEDs at 1.5 A.

Conclusion

The LT8391A 2 MHz, 60 V buck-boost LED driver controller powers LED strings in automotive headlights. Its features include its low EMI 4-switch architecture and spread spectrum frequency modulation for meeting CISPR 25 Class 5 EMI requirements. The unique, high switching frequency allows it to operate above the AM band, requiring very little EMI filtering. Its small size and versatility enable use in headlight cluster LED strings of a variety of voltages and currents.

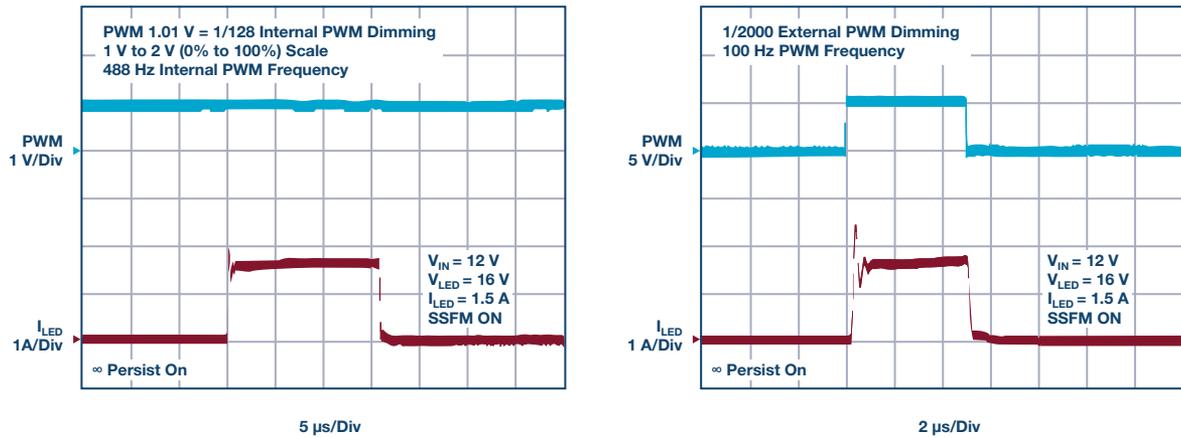


Figure 8. PWM dimming using internal and external PWM options; 1% and 0.05%, respectively.

Table 1. High power, High Efficiency Synchronous Buck-Boost Controllers for Automotive Power Solutions

	LT8390	LT8390A	LT8391	LT8391A
Voltage Regulator	x	x	x	
LED Driver			x	x
Automotive Input/Output Ranges to 60 V	x	x	150 kHz to 650 kHz	x
Switching Frequency	150 kHz to 650 kHz	600 kHz to 2 MHz	x	600 kHz to 2 MHz
Optimized Hot Loop Layout for Low EMI	x	x	x	x
Spread Spectrum Frequency Modulation for Low EMI	x	x	450 W+	x
Output Power	450 W+	50 W+	4 mm × 5 mm, 28-lead QFN, 28-lead TSSOP FE	50 W+
Package	4 mm × 5 mm, 28-lead QFN, 28-lead TSSOP FE	4 mm × 5 mm, 28-lead QFN, 28-lead TSSOP FE		4 mm × 5 mm, 28-lead QFN, 28-lead TSSOP FE

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Keith Szolusha

Rarely Asked Questions—Issue 153

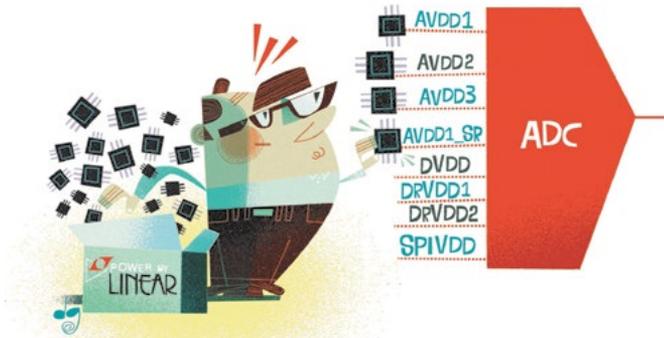
High Speed ADC Power Supply Domains

By Umesh Jayamohan

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Question:

Why are there all these power domains for high speed ADCs?



Answer:

Today's radio frequency analog-to-digital converters (RF ADCs) have come a long way in terms of sample rates, as well as serviceable bandwidths. They also pack in a lot more digital processing and have increased in complexities when it comes to power supplies. With that said, why are there so many different power rails and domains in today's RF ADCs?

To understand the proliferation of power domains and supplies, we need to take a trip along ADC history lane. Back in the days when the ADC was just that, an ADC, the sample speeds were slower—in the 10s of MHz—and the amount of digital content was small to nonexistent. The digital portion of the circuit primarily dealt with figuring out how to transmit the bits out to the digital receive logic—either an application-specific integrated circuit (ASIC) or field programmable gate array (FPGA). The process node used to fabricate these circuits was a higher geometry, around 180 nm or more. You could extract adequate performance from a single voltage rail (1.8 V) and just two different domains (AVDD and DVDD for analog and digital domains, respectively).

As silicon processing technologies improved, transistor geometries reduced, meaning one could pack more transistors (in other words, features) per mm². However, the ADCs were still expected to achieve the same (or better) performance as their earlier generation counterparts. Now, the design of the ADC had taken a multifaceted approach where:

- ▶ The sample speeds and analog bandwidths had to be improved
- ▶ The performance had to be the same as or better than previous generation
- ▶ There is more on-chip digital processing to aid the digital receive logic

Let us further discuss each of these features and how they pose challenges to the silicon design.

The Need for Speed

In CMOS technology the most popular way to go faster (bandwidths) is to go smaller (transistor geometries). Using finer geometry CMOS transistors results in reduced parasitics, which aid in the transistor's speed. Faster transistors mean wider bandwidths. The power in digital circuits has a direct relationship to the switching speed, but a square relationship to the supply voltage. This is shown by the equation below:

$$P = C_{LD} \times V^2 \times f_{SW}$$

where:

P is power dissipated

C_{LD} is load capacitance

V is supply voltage

f_{SW} is switching frequency

Going to finer geometries allows circuit designers to implement faster circuits while maintaining the same power per transistor per MHz as the previous generation. As an example, take [AD9680](#) and [AD9695](#), which were designed using the 65 nm and 28 nm CMOS technology, respectively. At 1.25 GSPS and 1.3 GSPS, the AD9680 and AD9695 burn 3.7 W and 1.6 W, respectively. This shows that for the same architecture, give or take, the same circuit can burn about half the power on a 28 nm process as it did on a 65 nm process. The corollary to that is you can run the same circuit at twice the speed on 28 nm process, as you did at 65 nm while burning the same amount of power. The [AD9208](#) illustrates this to a good extent.

Headroom Is Everything

While the need for sampling wider bandwidths has necessitated the move to finer geometries, the expectations on data converter performance—like noise and linearity—still stand. This poses a unique challenge to analog design. An unintended side effect of going to smaller geometries is the reduction in supply voltages. This greatly lowers the headroom required to develop the analog circuits needed to operate at the high sample rates and maintain the same noise/linearity performance. To circumvent this limitation, the circuit is designed with different voltage rails to provide the required noise and linearity performance. In the AD9208, for example, the 0.975 V supply provides the power to the circuits needing the fast switching. This includes the comparators and other associated circuitry, as well as the digital and the driver outputs. The 1.9 V supply provides power to the reference and other bias circuits. The 2.5 V supply provides power to the input buffer, which requires the high headroom to function at the high analog frequencies. It is not necessary to have the 2.5 V supply for the buffer; it can operate at 1.9 V as well. This lowering of the voltage rail will result in degraded linearity performance. With digital circuits, there is no need for headroom as the most important parameter is speed. So, digital circuits usually run at the lowest supply voltage to take advantage of the CMOS switching speed and the power dissipation. This is evident in the newer generation ADCs where the lowest voltage rail is as low as 0.975 V. Table 1 below shows some common ADCs across generations.

Table 1. Product Comparisons

Product	Sample Rate (MSPS)	Process Node (nm)	Voltage Rails (V)	Domains
AD9467	250	180	1.8, 3.3	AVDD1, AVDD2, AVDD3, DRVDD
AD9625	2500	65	1.3, 2.5	AVDD1, AVDD2, DRVDD1, DRVDD2, DVDD1, DVDD2, DVDDIO, SPI_VDDIO
AD9208	3000	28	0.975, 1.9, 2.5	AVDD1, AVDD2, AVDD3, AVDD1_SR, DVDD, DRVDD1, DRVDD2, SPIVDD

Isolation Is Key

With the move to deep submicron technology and high speed switching circuits, the level of integration of features has gone up as well. As an example, take the [AD9467](#) and the AD9208. The AD9467 utilizes the 180 nm BiCMOS process, whereas the AD9208 utilizes the 28 nm CMOS process. Granted, the AD9467 has a noise density of about -157 dBFS/Hz, while the

AD9208 has a noise density of about -152 dBFS/Hz. However, if one were to do a simple data sheet exercise, take the total power (per channel), and divide it by the resolution and sample rate, then you can see that the AD9467 consumes about $330 \mu\text{W/bit/MSPS}$, whereas the AD9208 only consumes $40 \mu\text{W/bit/MSPS}$. Compared to the AD9467, the AD9208 has much higher sample rate (3 GSPS vs. 250 MSPS), much higher input bandwidth (9 GHz vs. 0.9 GHz), and way more digital features packed into it. The AD9208 does all this and consumes about $1/8^{\text{th}}$ the power per bit, per MSPS. The power per bit, per MSPS is not an industry standard metric and is being used in this case to point out the benefits of utilizing a smaller geometry process in ADC design. When you have ultrafast circuits running in very close proximity, there is always the risk of coupling or chatter between the various blocks. To improve the isolation, the designer must consider the various coupling mechanisms. The most obvious mechanism would be through a shared power supply domain. If the domains are separated as far away from the circuits as possible, the likelihood of the digital circuits chattering with their analog counterparts sharing the same voltage rail (0.975 V in the AD9208's case) can be minimized. In silicon, the supplies are already separated, as are the grounds. The package is designed to continue this isolated supply domain treatment all the way through. This results in a package that shows a proliferation of supply domains and rails, as shown in the Table 2, with the AD9208 as an example.

Table 2. AD9208 Power and Ground Domains

Voltage Domain	Voltage Rail (V)	Description
AVDD1	0.975	Analog power supply
AVDD1_SR	0.975	Analog power supply for SYSREF
AVDD2	1.9	Analog power supply
AVDD3	2.5	Analog power supply
DVDD	0.975	Digital power supply
DRVDD1	0.975	Digital driver power supply
DRVDD2	1.9	Digital driver power supply
SPIVDD	1.9	Digital power supply for SPI
AGND	—	Analog ground return for AVDD1, AVDD1_SR, AVDD2, and AVDD3
AGND ¹	—	Ground reference for the clock domain
AGND ²	—	Ground reference for SYSREF \pm
AGND ³	—	Isolation ground; barrier between analog and digital domains on chip
DGND	—	Digital ground return for DVDD and SPIVDD
DRGND	—	Digital driver ground return for DRVDD1 and DRVDD2

A pinout diagram showing the various domains of the AD9208 is shown in Figure 1.

This could be a source of considerable consternation to a systems designer. At first glance, the data sheet gives the impression that these domains need to be treated separately to optimize performance in the system.

AD9208

	1	2	3	4	5	6	7	8	9	10	11	12	13	14
A	AVDD2	AVDD2	AVDD1	AVDD1 ¹	AVDD1 ¹	AGND ¹	CLK+	CLK-	AGND ¹	AVDD1 ¹	AVDD1 ¹	AVDD1	AVDD2	AVDD2
B	AVDD2	AVDD2	AVDD1	AVDD1 ¹	AGND	AGND ¹	AGND ¹	AGND ¹	AGND ¹	AGND	AVDD1 ¹	AVDD1	AVDD2	AVDD2
C	AVDD2	AVDD2	AVDD1	AGND	AGND	AGND ¹	AGND ¹	AGND ¹	AGND ¹	AGND	AGND	AVDD1	AVDD2	AVDD2
D	AVDD3	AGND	AGND	AGND	AGND	AGND	AGND ¹	AGND ¹	AGND	AGND	AGND	AGND	AGND	AVDD3
E	VIN-B	AGND	AGND	AGND	AGND	AGND ²	AVDD1_SR	AGND ²	AGND	AGND	AGND	AGND	AGND	VIN-A
F	VIN+B	AGND	AGND	AGND	AGND	AGND	SYSREF+	SYSREF-	AGND	AGND	AGND	AGND	AGND	VIN+A
G	AVDD3	AGND	AGND	AGND	AGND	AGND	AGND	AGND	AGND	AGND	AGND	AGND	AGND	AVDD3
H	AGND	AGND	AGND	AGND	AGND	AGND	AGND	AGND	AGND	VREF	AGND	AGND	AGND	AGND
J	AGND	AGND	AGND	AGND	AGND	AGND	AGND	AGND	AGND	AGND	AGND	AGND	AGND	AGND
K	AGND ²	AGND ²	AGND ²	AGND ²	AGND ²	AGND ²	AGND ²	AGND ²	AGND ²	AGND ²	AGND ²	AGND ²	AGND ²	AGND ²
L	DGND	GPIO_B1	SPIVDD	FD_B/ GPIO_B0	CSB	SCLK	SDIO	PDWN/ STBY	FD_A/ GPIO_A0	SPIVDD	GPIO_A1	DGND	DGND	DGND
M	DGND	DGND	DRGND	DRGND	DRVDD1	DRVDD1	DRVDD1	DRVDD1	DRGND	DRGND	DRVDD1	DRGND	DRVDD2	DVDD
N	DVDD	DVDD	DRGND	SERDOUT7+	SERDOUT6+	SERDOUT5+	SERDOUT4+	SERDOUT3+	SERDOUT2+	SERDOUT1+	SERDOUT0+	DRGND	SYNCINB+	DVDD
P	DVDD	DVDD	DRGND	SERDOUT7-	SERDOUT6-	SERDOUT5-	SERDOUT4-	SERDOUT3-	SERDOUT2-	SERDOUT1-	SERDOUT0-	DRGND	SYNCINB-	DVDD

¹Denotes Clock Domain.
²Denotes SYSREF± Domain.
³Denotes Isolation Domain.

Figure 1. AD9208 pin configuration (top view).

Is There No End in Sight?

The situation is not as dire as it seems. The aim of the data sheet was to merely call attention to the various sensitive domains so the system designer can pay attention to the PDN (power delivery network) design and partition them appropriately. Most of the supply and ground domains that share the same rail can be combined and, thus, the PDN can be simplified. This results in a simplified BOM (bill of material) and layout. Depending on the design constraints, two such approaches to designing the PDN for the AD9208 are shown in Figure 2 and Figure 3.

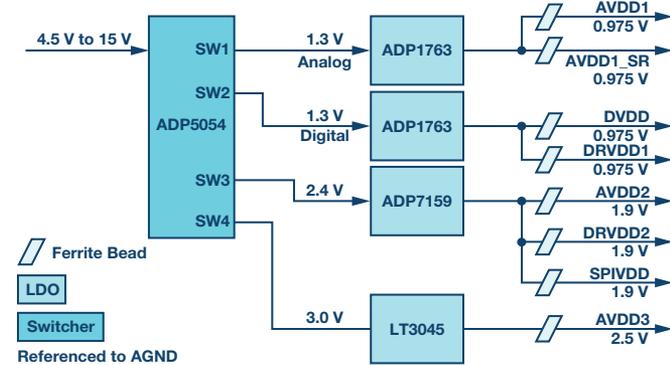


Figure 2. AD9208 pin configuration (top view).

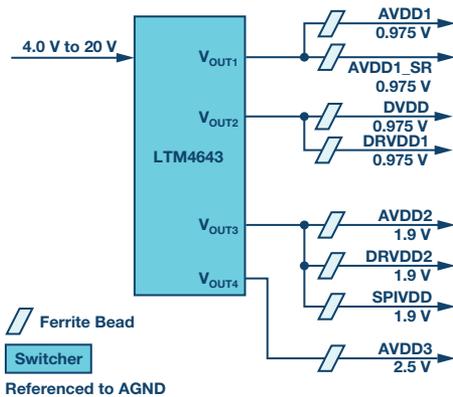


Figure 3. AD9208 PDN showing dc-to-dc converter powering all domains.

With adequate filtering and layout separation, the various domains can be laid out in such a way that the performance of the ADC is maximized while the BOM and PDN complexity are lowered. A Kelvin connection approach to the various ground domains also will result in improved isolation. From a netlist standpoint, there will still only be one GND net. The board can be partitioned to various ground domains to provide the adequate isolation. In the AD9208-3000EBZ, which is the evaluation board for the AD9208, the various grounds are partitioned to make a Kelvin connection on Layer 9. The cross section of the AD9208-3000EBZ, which is a 10-layer PCB (printed circuit board) showing the various GND connections, is shown in Figure 4.

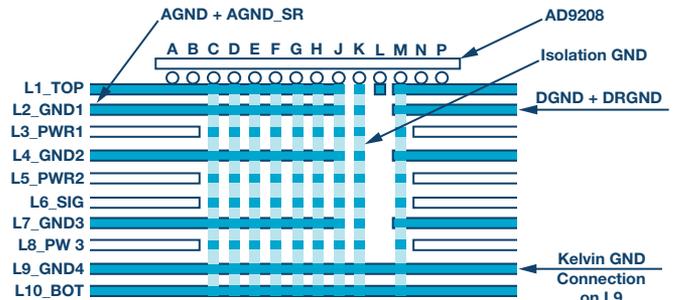


Figure 4. AD9208—3000 EBZ PCB cross section under the AD9208.

So, It's Not the End of the World, Is It?

Absolutely not. Just because the data sheet for the AD9208 shows all these domains does not mean that they must all be separated on the system board. Knowing the system performance goals and ADC target performance will go a long way in optimizing the PDN for the ADC. Using smart partitioning on the board with an eye to reducing unnecessary ground loops is key in keeping the cross-talk between various domains to a minimum. Sharing supply domains where applicable but keeping in mind the isolation requirements will result in a simplified PDN and BOM.

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Umesh Jayamohan

Also by this Author:

Presto! Multiply Your ADC's Virtual Channel Count with DDC Magic

Volume 51, Number 2

High Speed Amplifier Testing Involves Enough Math to Make Your Balun Spin!

By **David Brandon** and **Rob Reeder**

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Abstract

In most lab environments, signal generators, spectrum analyzers, etc., are single-ended instruments used to measure the distortion of high speed differential amplifier drivers and converters. As a result, measuring even order distortion on the amplifier driver, such as second-harmonic distortion, HD2, and even order intermodulation distortion or IMD2, requires additional components like baluns and attenuators as part of the overall test setup to interface single-ended test instrumentation to the differential inputs and outputs of the amplifier driver. This article reveals the importance of phase imbalance going through the math of mismatched signals and how phase imbalance leads to an increase (meaning worse!) in even order products. It will also demonstrate how the use of trade-offs of several different high performance baluns and attenuators can affect these performance metrics (that is, HD2 and IMD2) of the amplifier under test.

Math Background = Yay!

Magnitude and phase imbalance are important specifications to understand when testing high speed devices that have differential inputs, such as analog-to-digital converters, amplifiers, mixers, baluns, etc.

Great care must be taken when implementing analog signal chain designs that use 500 MHz frequencies and above as all devices, active or passive, have some sort of inherent imbalance across frequency. Not that 500 MHz is by any means a magic frequency point, it is just that, based on experience, this is where most devices start to deviate in phase balance. Depending on the device, this frequency could be much lower or higher.

Let's take a closer look in detail using this simple mathematical model below:

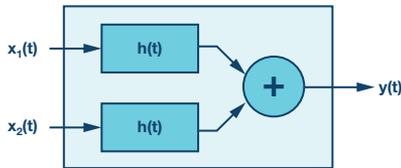


Figure 1. Mathematical model with two signal inputs.

Consider the inputs $x(t)$ to an ADC, amplifier, balun, etc., or any device that converts signals from single-ended to differential, or vice versa. The pair of signals, $x_1(t)$ and $x_2(t)$, are sinusoidal and, therefore, the differential input signals are of the form below:

$$\begin{aligned} x_1(t) &= k_1 \sin(\omega t) \\ x_2(t) &= k_2 \sin(\omega t - 180^\circ + p) = -k_2 \sin(\omega t + p) \end{aligned} \quad (1)$$

If not, even order distortion test results of the ADC can dramatically vary over the operating frequency range directly due to the amount of imbalance in these components.

The ADC, or any active device for that matter, can be simply modeled as a symmetrical third-order transfer function:

$$h(x(t)) = a_0 + a_1 x(t) + a_2 x^2(t) + a_3 x^3(t) \quad (2)$$

Then,

$$\begin{aligned} y(t) &= h(x_1(t)) - h(x_2(t)) \\ y(t) &= a_1[x_1(t) - x_2(t)] + a_2[x_1^2(t) - x_2^2(t)] + \\ & \quad a_3[x_1^3(t) - x_2^3(t)] \end{aligned} \quad (3)$$

In the ideal case, where we have no imbalance, the transfer function of the simple system above can be modeled as follows:

When $x_1(t)$ and $x_2(t)$ are perfectly balanced, they have the same magnitude ($k_1 = k_2 = k$) and are exactly 180° out of phase ($\phi = 0^\circ$).

$$\begin{aligned} x_1(t) &= (k) \sin(\omega t) \\ x_2(t) &= (-k) \sin(\omega t) \end{aligned} \quad (4)$$

$$y(t) = (2a_1 k) \sin(\omega t) + (2a_3 k^3) \sin^3(\omega t) \quad (5)$$

When applying the trigonometric identity for powers and gathering terms of like frequency we get:

$$y(t) = 2 \left(a_1 k + \frac{3a_3 k^3}{4} \right) \sin(\omega t) - \left(\frac{a_3 k^3}{2} \right) \sin(3\omega t) \quad (6)$$

This is the familiar result for a differential circuit: even harmonics cancel for ideal signals, while odd harmonics do not.

Now suppose the two input signals have a magnitude imbalance, but no phase imbalance. In this case, $k_1 \neq k_2$, and $\phi = 0$.

$$\begin{aligned} x_1(t) &= (k_1) \sin(\omega t) \\ x_2(t) &= (-k_2) \sin(\omega t) \end{aligned} \quad (7)$$

When we substitute Equation 7 for Equation 3 and again apply the trigonometric power identities—I know, ouch!

$$\begin{aligned} y(t) &= \frac{a_2}{2} \times (k_1^2 - k_2^2) + \left(a_1(k_1 + k_2) + \left(\frac{3a_3}{4} \right) \times \right. \\ & \quad \left. (k_1^3 + k_2^3) \right) \sin(\omega t) - \left(\frac{a_2}{2} \right) \times (k_1^2 - k_2^2) \cos(2\omega t) - \\ & \quad \left(\frac{a_3}{4} \right) \times (k_1^3 + k_2^3) \sin(3\omega t) \end{aligned} \quad (8)$$

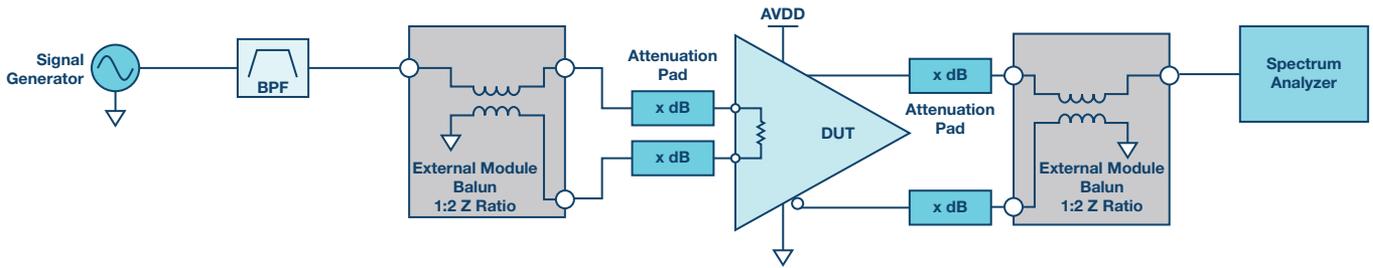


Figure 2. HS amplifier HD2 test setup.

We can see from Equation 8 that the second harmonic is proportional to the difference of the squares of the magnitude terms k_1 and k_2 , or simply put:

$$\text{second harmonic} \propto k_1^2 - k_2^2 \quad (9)$$

Now, let's assume that the two input signals have a phase imbalance between them with no magnitude imbalance. Then, $k_1 = k_2$, and $\varphi \neq 0$.

$$\begin{aligned} x_1(t) &= (k_1)\sin(\omega t) \\ x_2(t) &= (-k_1)\sin(\omega t + p) \end{aligned} \quad (10)$$

Substitute Equation 10 in Equation 3 and simplify—push through, you can do it!

$$\begin{aligned} y(t) &= \left(a_1 k_1 + \frac{3a_3 k_1^3}{4} \right) \times (\sin \omega t + \sin \omega t \times \\ &\quad \cos p + \cos \omega t \times \sin p) - \left(\frac{a_2 k_1^2}{2} \right) \times \\ &\quad (\cos 2\omega t - \cos 2\omega t \times \cos 2p + \sin 2\omega t \times \sin 2p) \\ &\quad \left(\frac{a_3 k_1^3}{4} \right) \times (\sin 3\omega t + \sin 3\omega t \times \cos 3p + \\ &\quad \cos 3\omega t \times \sin 3p) \end{aligned} \quad (11)$$

From Equation 11, we see that the second-harmonic amplitude is proportional to the square of the magnitude term, k .

$$\text{second harmonic} \propto k_1^2 \quad (12)$$

If we go back and do a comparison of Equation 9 and Equation 12, and we assume the trigonometry IDs are in good shape, it all boils down to this: the second harmonic is more severely affected by phase imbalance than by magnitude imbalance. Here is why: for phase imbalance, the second harmonic is proportional to the square of k_1 —again, look at Equation 12, while for magnitude imbalance, the second harmonic is proportional to the difference of the squares of k_1 and k_2 , or Equation 9. Since k_1 and k_2 are approximately equal, this difference typically ends up being small—especially if you compare it to a number that is squared!

Testing HS Amplifiers

Now that we cleared that hump, let's move onto a use case, as is shown in Figure 2. Here, we see a block diagram that shows a test setup for HD2 distortion testing typically used in the lab of a differential amplifier.

At first glance, this seems pretty straightforward—however, the devil is in the details of this test. If we look at Figure 3, we see a battery of HD2 test results using all the same components in this block diagram, differential amplifier, baluns, attenuators, etc. What was completed in these tests was to show that the simple mismatch in phase, just by flipping the balun orientation in different ways, can produce different results across the HD2 frequency sweep. There are two baluns in this setup, so this can create four possible scenarios by reversing their connections on one or both sides of the setup. The results are shown in Figure 3.

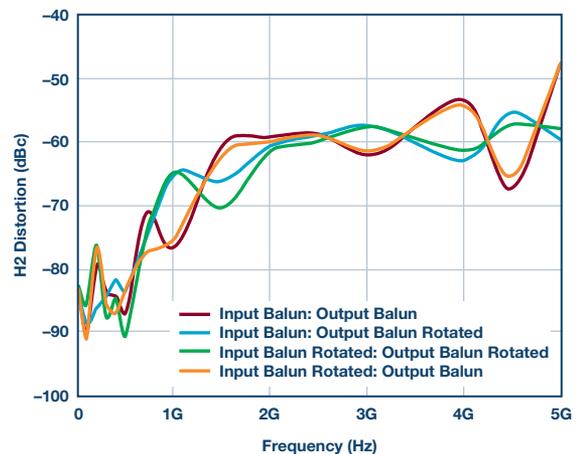


Figure 3. Testing HD2 performance with Vendor 1A balun using different balun orientations.

The amount of variance in HD2 distortion curves revealed in Figure 3 proves a further look at the balun's performance is needed, specifically for phase and magnitude imbalance. The following two figures show the phase and magnitude imbalance of several baluns from various manufacturers. A network analyzer was used for the imbalance test measurements.

The red traces in Figures 4 and Figure 5 correspond to the actual balun used to acquire HD2 distortion data in Figure 3. This particular balun, from Vendor 1A, had one of the highest bandwidths and good pass-band flatness, but worse phase imbalance as compared to the other baluns over the same 10 GHz frequency test band.

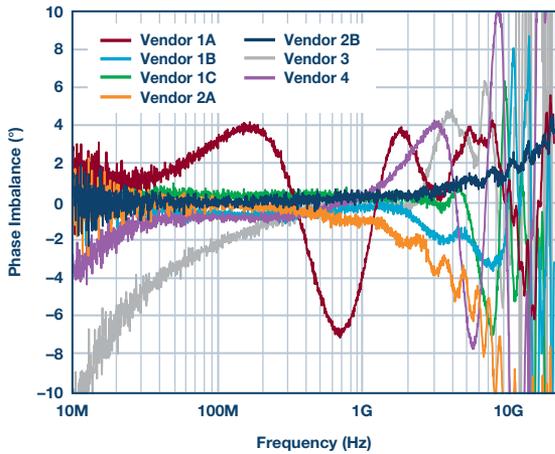


Figure 4. Phase imbalance of various baluns.

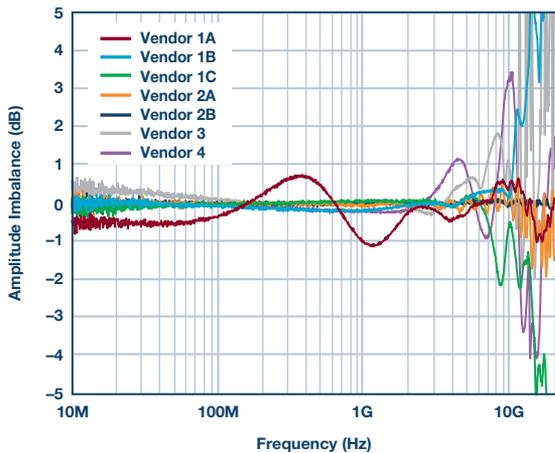


Figure 5. Magnitude imbalance of various baluns.

The next two figures represent a retest of HD2 distortion using the best balun that had the lowest phase imbalance found in Figure 6 and Figure 7, from Vendor 1B and Vendor 2B, respectively. Notice that with better imbalance performance, HD2 distortion variance is reduced accordingly, as seen in Figure 7.

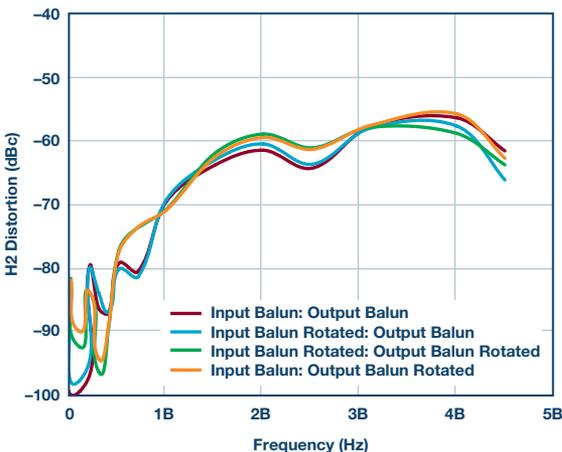


Figure 6. Retesting HD2 performance with Vendor 1B balun using different balun orientations.

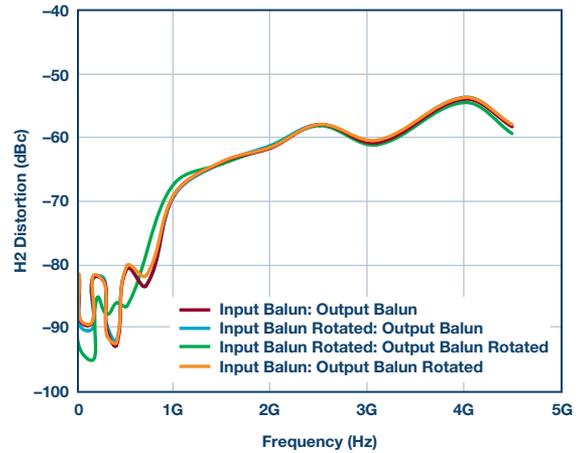


Figure 7. Retesting HD2 performance with Vendor 2B balun using different balun orientations.

To further illustrate how phase imbalances directly affects the performance of even order distortion, Figure 8 shows HD3 distortion over the same conditions as the previous HD2 figure. Notice how all four traces are roughly the same, as expected. Therefore, as proven in the mathematical derivation example shown previously, HD3 distortion is not as sensitive to imbalances in the signal chain.

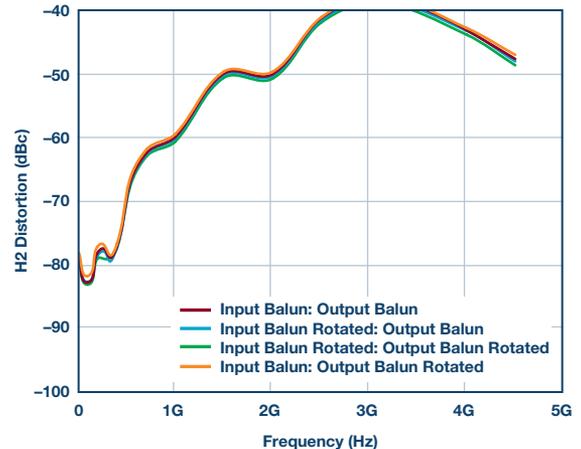


Figure 8. Testing HD3 performance with Vendor 2B balun using different balun orientations.

Until this point it should be assumed that the input and output connected attenuator pads, as shown connected in Figure 2, are stationary and did not change during the balun orientation measurements. The next figure represents the same traces shown in Figure 7, testing only Vendor 2B's balun performance as the attenuators are swapped between the inputs and outputs. This generates another set of four traces, shown as dashed lines in Figure 9. The result is that we are back where we started, as this shows up as more variation in the test measurement. This further underscores that small amounts of mismatch in either side of a differential signal pair matters at high frequencies. Keep in mind to document your test conditions in detail.

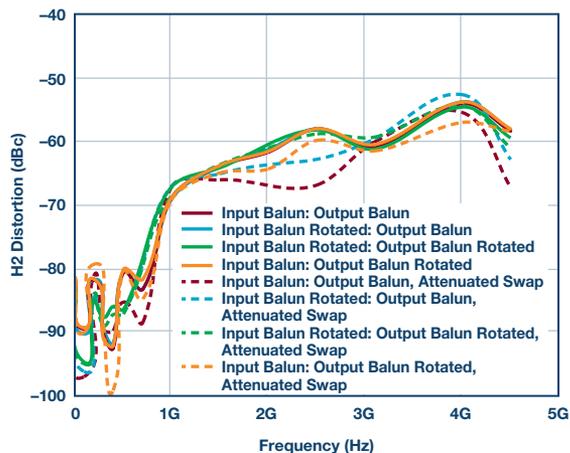


Figure 9. Testing HD2 performance with Vendor 2B balun only using different balun orientations and attenuation pad swaps.

Balancing It All Out

In summary, all things matter when developing fully differential signal chains in the GHz regions; that is, attenuators pads, baluns, cables, traces on a PC board, etc. We have proven this mathematically and in the lab using a high speed differential amplifier as our test bed. So, before we start to blame the part or the vendor, please take extra special care during the PCB layout and lab testing.

Lastly, you might be asking yourself, so how much phase imbalance can I tolerate? When I pick up a balun, for example, and it says x number of degrees of phase imbalance at x GHz, what does that mean in terms of degradation to my part or system? Can I expect a certain amount of loss or degradation in dB's of linearity performance?

This is a difficult question to answer. In the ideal world, if everything in your signal chain were matched perfectly, there would be no even order distortion to contend with. Second, it would be nice to have a rule of thumb or equation that says for every x° of phase imbalance, one should expect x dBs of loss in linearity (HD2 degradation). However, this just cannot be. Why? Because every component, be it active or passive and differential in nature, has some sort of inherent phase mismatch. There is just no way to perfectly balance an IC design internally, or cut cables with absolute perfectly matched length. So, no matter how small these mismatches are, they become more pronounced as higher and higher frequencies are utilized in a system.

Let's wrap this up by saying we will do our job as best we can by keeping those IC layout mismatches small where fully differential inputs and outputs are used. We hope you do the same when testing our products in the lab.

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Rob Reeder

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Volume 51, Number 4

Isolated Gate Drivers—What, Why, and How?

By Sanket Sapre

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Abstract

An IGBT/power MOSFET is a voltage-controlled device that is used as a switching element in power supply circuits and motor drives, amongst other systems. The *gate* is the electrically isolated control terminal for each device. The other terminals of a MOSFET are source and drain, and for an IGBT they are called collector and emitter. To operate a MOSFET/IGBT, typically a voltage has to be applied to the gate that is relative to the source/emitter of the device. Dedicated drivers are used to apply voltage and provide drive current to the gate of the power device. This article discusses what these gate drivers are, why they are required, and how their fundamental parameters, such as timing, drive strength, and isolation, are defined.

Need for a Gate Driver

The structure of an IGBT/power MOSFET is such that the gate forms a nonlinear capacitor. Charging the gate capacitor turns the power device on and allows current flow between its drain and source terminals, while discharging it turns the device off and a large voltage may then be blocked across the drain and source terminals. The minimum voltage when the gate capacitor is charged and the device can just about conduct is the threshold voltage (V_{TH}). For operating an IGBT/power MOSFET as a switch, a voltage sufficiently larger than V_{TH} should be applied between the gate and source/emitter terminals.

Consider a digital logic system with a microcontroller that can output a PWM signal of 0 V to 5 V on one of its I/O pins. This PWM would not be enough to fully turn on a power device used in power systems, as its overdrive voltage generally exceeds the standard CMOS/TTL logic voltage. Thus, an interface is needed between the logic/control circuitry and the high power device. This can be implemented by driving a logic level n-channel MOSFET, which, in turn, can drive a power MOSFET as seen in Figure 1a.

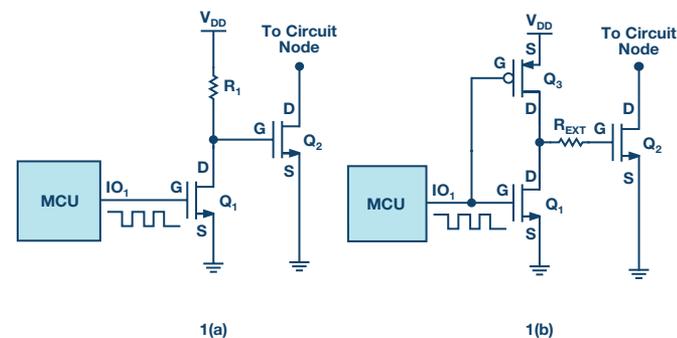


Figure 1. Power MOSFET driven with inverted logic.

As in Figure 1a, when IO_1 sends out a low signal, $V_{GS01} < V_{TH01}$ and, thus, MOSFET Q_1 remains off. As a result, a positive voltage is applied at the gate of power MOSFET Q_2 . The gate capacitor of Q_2 (C_{G02}) charges through pull-up resistor R_1 and the gate voltage is pulled to the rail voltage of V_{DD} .

Given $V_{DD} > V_{TH02}$, Q_2 turns on and can conduct. When IO_1 outputs high, Q_1 turns on and C_{G02} discharges through Q_1 . $V_{DS01} \sim 0$ V such that $V_{GS02} < V_{TH02}$ and, hence, Q_2 turns off. One issue with this setup is of power dissipation in R_1 during on state of Q_1 . To overcome this, pMOSFET Q_3 can be used as a pull up to operate in a complementary fashion with Q_1 , as seen in Figure 1b. PMOS has a low on state resistance and with its very high resistance in the off state, power dissipation in the drive circuit is greatly reduced. To control edge rates during gate transition, a small resistor is externally added between drain of Q_1 and gate of Q_2 . Another advantage of using a MOSFET is the ease of fabricating it on a die as opposed to fabricating a resistor. This distinct interface to drive the gate of a power switch can be created in the form of a monolithic IC, which accepts a logic-level voltage and generates a higher power output. This gate driver IC will almost always have additional internal circuits for greater functionality, but it primarily works as a power amplifier and a level shifter.

Key Parameters of a Gate Driver

Drive Strength:

The issue of providing appropriate gate voltage is addressed by using a gate driver that does the job of a level shifter. The gate capacitor though, cannot change its voltage instantaneously. Thus, a power FET or IGBT has a non-zero, finite switching interval. During switching, the device may be in high current and high voltage state, which results in power dissipation in the form of heat. Thus, transition from one state to another needs to be fast so as to minimize switching time. To achieve this, a high transient current is needed to charge and discharge the gate capacitor quickly.

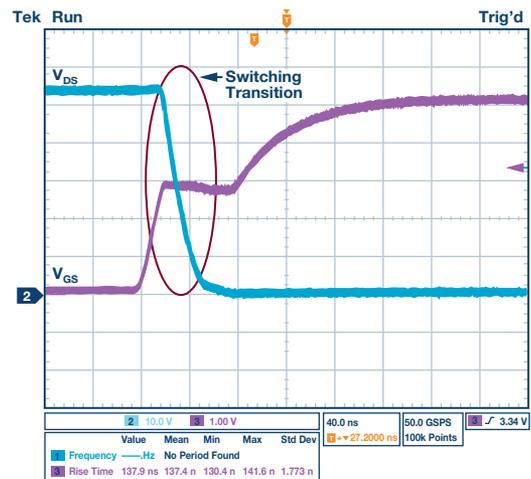


Figure 2. MOSFET turn on transition without a gate driver

A driver that can source/sink higher gate current for a longer time span produces lower switching time and, thus, lower switching power loss within the transistor it drives.

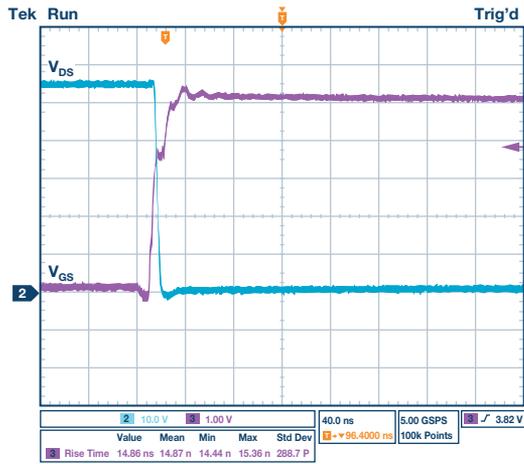


Figure 3. MOSFET turn on transition with a gate driver.

The source and sink current rating for the I/O pins of a microcontroller is typically up to tens of milliamps, whereas gate drivers can provide much higher current. In Figure 2, a long switching interval is observed when a power MOSFET is driven by a microcontroller I/O pin at its maximum rated source current. As seen in Figure 3, transition time reduces significantly with an ADuM4121 isolated gate driver, which provides much higher drive current than a microcontroller I/O pin, drives the same power MOSFET. In many cases, driving a larger power MOSFET/IGBT directly with a microcontroller might overheat and damage the control due to a possible current overdraw in the digital circuit. A gate driver with higher drive capability enables fast switching with rise and fall times of a few nanoseconds. This reduces the switching power loss and leads to a more efficient system. Hence, drive current is usually considered to be an important metric in selection of gate drivers.

Corresponding to the drive current rating is the drain-source on-resistance ($R_{DS(ON)}$) of a gate driver. While ideally the $R_{DS(ON)}$ value should be zero for a MOSFET when fully on, it is generally in the range of a few ohms due to its physical structure. This takes into account the total series resistance in the current flow path from drain to source.

$R_{DS(ON)}$ is the true basis for maximum drive strength rating of a gate driver, as it limits the gate current that can be provided by the driver. $R_{DS(ON)}$ of the internal switches determines sink and source current, but external series resistors are used to reduce drive current and, thus, affect edge rates. As seen in Figure 4, high-side on-resistance and the external series resistor R_{EXT} form the gate resistor in the charging path, and low-side on-resistance with R_{EXT} forms the gate resistor in the discharging path.

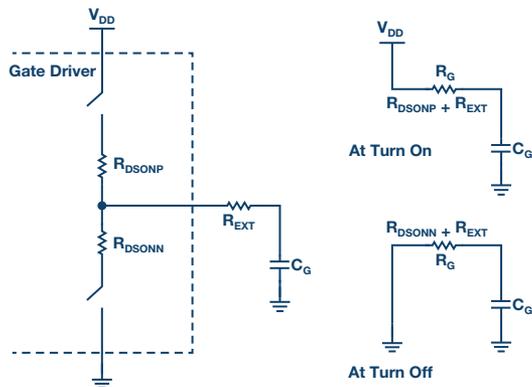


Figure 4. RC circuit model for a gate driver with MOSFET output stage and power device as a capacitor.

$R_{DS(ON)}$ also directly affects power dissipation internal to the driver. For a specific drive current, the lower value of $R_{DS(ON)}$ allows higher R_{EXT} to be used. As power dissipation is distributed between R_{EXT} and $R_{DS(ON)}$, the higher value of R_{EXT} implies more power is dissipated external to the driver. Hence, to improve system efficiency and to relax any thermal regulation requirement within the driver, the lower value of $R_{DS(ON)}$ is preferred for the given die area and size of the IC.

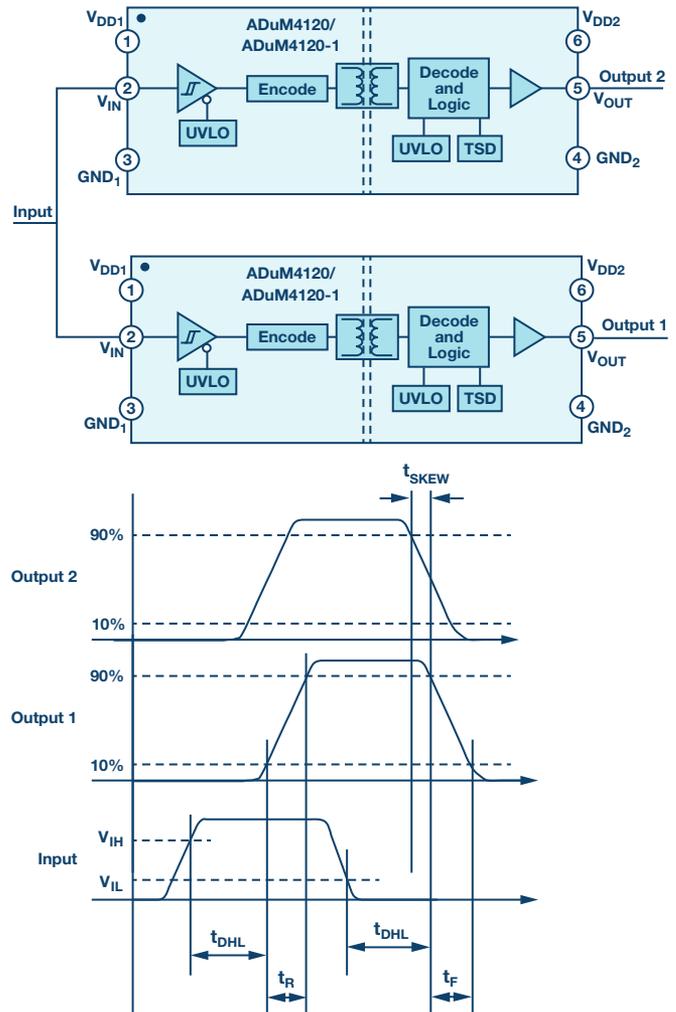


Figure 5. ADuM4120 gate drivers and timing waveforms.

Timing:

Gate driver timing parameters are essential to evaluate its performance. A common timing specification for all gate drivers including ADuM4120—shown in Figure 5—is the propagation delay (t_p) of the driver, which is defined as the time it takes an input edge to propagate to the output. As in Figure 5, rising propagation delay (t_{pLH}) may be defined as the time between the input edge rising above the input high threshold (V_{IH}) to the output rising above 10% of its final value. Similarly, falling propagation delay (t_{pHL}) can be stated as the time from the input edge falling below input low threshold V_{IL} to the time output falls below 90% of its high level. The propagation delay for output transition can be different for a rising edge and a falling edge.

Figure 5 also shows the rise and fall times of the signal. These edge rates are affected by the drive current that a part can deliver, but they are also dependent on the load being driven and are not accounted for in propagation delay calculation. Another timing parameter is pulse width distortion, which is the difference between rising and falling propagation delay on the same part. Thus, pulse width distortion (PWD) = $t_{pLH} - t_{pHL}$.

Due to mismatch between transistors within different parts, the propagation delay on two parts will never exactly be same. This results in propagation delay skew (t_{SKEW}), which is defined as the time difference between output transitions on two different parts when reacting to the same input in the same operating conditions. As seen in Figure 5, propagation delay skew is defined as part-to-part. For parts that have more than one output channel, this specification is stated in the same way, but is noted as channel-to-channel skew. Propagation delay skew cannot usually be accounted for in the control circuit.

Figure 6 shows a typical setup of ADuM4121 gate drivers used with power MOSFETs in a half-bridge configuration for power supplies and motor drive applications. In such a setup, if both Q_1 and Q_2 are on at the same time, there is a chance of shoot-through due to the shorting of supply and ground terminals. This can permanently damage the switches and even the drive circuit. To avoid shoot-through, a dead-time must be inserted in the system so that the chance of both switches being on at once is greatly reduced. During the dead-time interval, gate signal to both switches is low and, thus, the switches are ideally in off state. If propagation delay skew is lower, the dead-time required is lower and control becomes more predictable. Having lower skew and lower dead-time results in smoother and more efficient system operation.

Timing characteristics are important, as they affect the speed of operation of the power switch. Understanding these parameters leads to an easier and more accurate control circuit design.

Isolation:

It is the electrical separation between various functional circuits in a system such that there is no direct conduction path available between them. This allows individual circuits to possess different ground potentials. Signal and/or power can still pass between isolated circuits using inductive, capacitive, or optical methods. For a system with gate drivers, isolation may be necessary for functional purposes and it might also be a safety requirement. In Figure 6, we could have V_{BUS} of hundreds of volts with tens of amperes of current passing through Q_1 or Q_2 at a given time. In case of any fault in this system, if the damage is limited to electronic components, then safety isolation may not be necessary, but galvanic isolation is a requirement between the high power side and low voltage control circuit if

there is any human involvement on the control side. It provides protection against any fault on the high voltage side as the isolation barrier blocks electrical power from reaching the user in spite of component damage or failure.

Isolation is mandated by regulatory and safety certification agencies in order to prevent shock hazard. It also protects low voltage electronics from any damage due to faults on the high power side. There are various ways to describe safety isolation, but at a fundamental level, they all relate to the voltage at which the isolation barrier breaks down. This voltage rating is generally given across lifetime of the driver, as well as for voltage transients of a specific duration and profile. These voltage levels also correspond to the physical dimensions of the driver IC and the minimum distance between pins across the isolation barrier.

Apart from safety reasons, isolation may also be essential for correct system operation. Figure 6 shows a half-bridge topology commonly used in motor drive circuits where only one switch is on at a given time. At the high power side, low-side transistor Q_2 has its source connected to ground. The gate-source voltage of Q_2 (V_{GS2}) is thus directly referenced to ground and the design of the drive circuit is relatively straightforward. This is not the case with high-side transistor Q_1 , as its source is the switching node, which is pulled to either the bus voltage or ground depending on which switch is on. To turn on Q_1 , a positive gate to source voltage (V_{GS1}) that exceeds its threshold voltage should be applied. Thus, the gate voltage of Q_1 would be higher than V_{BUS} when it is in on state as the source connects to V_{BUS} . If the drive circuit has no isolation for ground reference, a voltage larger than V_{BUS} will be required to drive Q_1 . This is a cumbersome solution that is not practical for an efficient system. Thus, control signals that are level shifted and referenced to the source of the high-side transistor are required. This is known as functional isolation and it can be implemented using an isolated gate driver, such as ADuM4223.

Noise Immunity:

Gate drivers are used in industrial environments that inherently have a lot of noise sources. Noise can corrupt data and make a system unreliable, leading to degraded performance. Thus, gate drivers are required to have good immunity to noise to ensure data integrity. Noise immunity pertains to how well the driver rejects electromagnetic interference (EMI) or RF noise and common-mode transients.

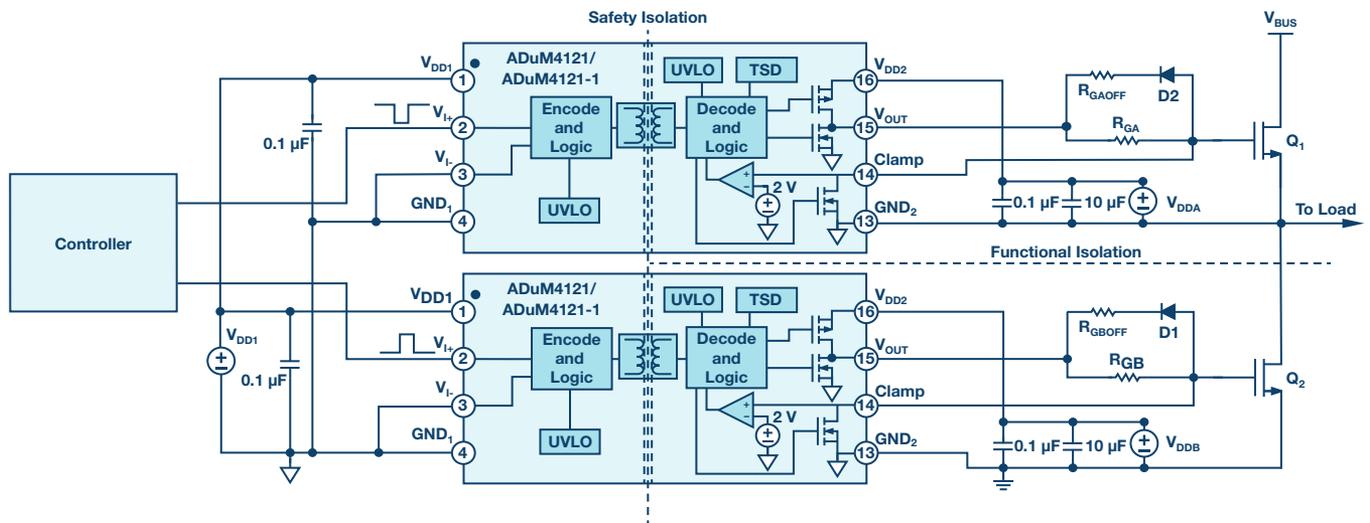


Figure 6. Isolation barriers in a half-bridge setup with ADuM4121 isolated gate drivers

EMI is any electrical noise or magnetic interference that disrupts the expected operation of the electronic device. EMI, which affects gate drivers, is a result of high frequency switching circuits and is mainly created due to the magnetic field from large industrial motors. EMI may be radiated or conducted and can couple into other nearby circuits. Hence, immunity to EMI or RF immunity is a metric that refers to the ability of a gate driver to reject electromagnetic interference and maintain robust operation without errors. Having high EMI immunity allows drivers to be used in close proximity to large motors without introducing any faults in data transmission.

As seen in Figure 6, the isolation barrier is expected to provide high voltage isolation across grounds at different potentials. But high frequency switching results in short edges for voltage transitions on the secondary side. These fast transients are coupled from one side to the other due to parasitic capacitance between the isolation boundary, which can lead to data corruption. This can be in the form of introducing jitter in the gate drive signal or inverting the signal altogether, leading to poor efficiency or even shoot-through in some cases. Thus, a defining metric for gate drivers is common-mode transient

immunity (CMTI), which quantitatively describes the ability of an isolated gate driver to reject large common-mode transients between its input and output. The immunity of a driver needs to be high if the slew rates in the system are high. Thus, CMTI numbers are particularly significant when operating at high frequencies and large bus voltages.

Conclusion

This article is intended to provide an introduction to gate drivers and, thus, the parameters discussed so far do not form an exhaustive list with regard to isolated gate driver specifications. There are other driver metrics such as supply voltage, allowable temperature, pinout, etc. that are a common consideration as with every electronic part. Some drivers, such as [ADuM4135](#) and [ADuM4136](#), also incorporate protection features or advanced sensing or control mechanisms. The variety of isolated gate drivers available in the market make it imperative for a system designer to understand all these specifications and features to make an informed decision about using appropriate drivers in relevant applications.

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Sanket Sapre

LED Driver for High Power Machine Vision Flash

By **Keith Szolusha** and **Kyle Lawrence**

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Machine vision systems use very short flashes of intense light to produce high speed images used in a wide variety of data processing applications. For instance, fast moving conveyor belts are run through machine vision systems for quick label and defect inspections. IR and laser LED flashes are commonly used for proximity and motion-sensing machine vision. Security systems send out high speed, hard-to-detect LED flashes to sense motion and capture and store security footage.

One challenge in all of these systems is creating the very high current and short-term (microseconds) LED camera flash waveforms, which can be spread out over long periods of time, such as 100 ms to over 1 s. Creating short, square LED flash waveforms separated by long periods of time is nontrivial. As the drive currents for the LEDs (or strings of LEDs) rise above 1 A and the LED on-times shrink to microseconds, the challenge increases. Many LED drivers with high speed PWM capabilities may not efficiently handle long off-times and high currents for short amounts of time without degradation of the square-type waveform needed for proper high speed image processing.

Proprietary LED Flash

Fortunately, the [LT3932](#) high speed LED driver can provide machine vision camera flash for up to 2 A LED strings, even with long off-times of 1 second, 1 hour, 1 day, or longer. The LT3932's special camera flash feature allows it to maintain the output capacitor and control loop charge state, even during long off-times. After sampling the state of the output and control loop capacitors, the LT3932 continues to trickle-charge these components during long off-times to compensate for typical leakage currents, which is not accounted for by other LED drivers.

The proprietary flash technology of the LT3932 scales up when drivers are paralleled for increased LED flash current. The desired flash shape and integrity are maintained. Figure 1 shows how easy it is to parallel two drivers for a 3 A camera flash—designs up to 4 A are possible.

LED flash requirements for machine vision systems are far more demanding than a standard PWM dimming driver can meet. That is, most high end LED drivers are designed to produce PWM dimming brightness control at a PWM frequency of at least 100 Hz. This is because lower frequencies can be perceived by the human eye as an annoying flicker or strobing, even if the LED waveforms are square and repeatable. At 100 Hz, the theoretical maximum off-time is about 10 ms. During the 10 ms off-time, if designed correctly, an LED driver loses minimal output capacitor charge, allowing it to start its control loop in the approximately the same state in which it ended the last PWM ON pulse. A quick response and ramp-up of the inductor current and the next LED PWM ON pulse can be quick and repeatable, with minimized start-up time. Longer off-times (for frequencies below 100 Hz) risk output capacitor charge loss due to leakage, preventing a quick response when the LED is turned back on.

Parallel LED Drivers for Higher Current

LED drivers act as current sources, regulating the current sent out through the light emitting diodes. Since current only flows in a single direction to the output, multiple LED drivers can be placed in parallel and their currents sum through the load. Current sources do not need to be protected against current running backward through one converter or having mismatched outputs. Voltage regulators, on the other hand, are not inherently good at current sharing. If they are all trying to regulate the output voltage to a single point, and there are slight differences in their feedback networks, a regulator may draw reverse current.

An LED driver maintains its output current, regardless of other drivers that may supply additional current summed at the output load. This makes paralleling LED drivers quite simple. For example, the LED flash system of two parallel LT3932 LED drivers shown in Figure 1 efficiently drives 4 LEDs at 3 A with short 10 μ s pulses spread out by long periods of time—defined by the machine vision system. Each LT3932 converter sources half of the total string current during PWM on-time and turns off and saves its output state during PWM off-times. The off-time can be short or long, with no effect on the flash waveform repeatability.

Parallel camera flash applications share nearly the same simplicity as single converters during long off-times. The converters observe the shared output voltage at the end of the last PWM on pulse, and keep the output capacitor charged to that state, even during long off-times. Each converter disconnects its PWM MOSFET from the shared load and keeps its output capacitor charged to approximately the last voltage state by sourcing current to that capacitor as it leaks energy. Any leakage experienced by these capacitors over long off-times is overcome by the small amount of maintenance current. When the next PWM on pulse starts, the PWM MOSFETs of each converter are turned on and the output capacitors start up in approximately the same state as the last pulse, regardless of whether 10 ms has passed or a full day.

Figures 2(a) and 2(b) demonstrate the LT3932 parallel LED drivers driving 4 LEDs at 3 A with a 10 μ s machine vision camera pulse. The LED pulse is sharp and fast, regardless of whether there is a 10 ms PWM off-time (100 Hz) or a 1 s PWM off-time (1 Hz), which is ideal for machine vision systems.

Even Higher Current Is Possible

Parallel LED drivers are not limited to two converters. Three or more converters can be paralleled to create even higher current waveforms with sharp edges. Since this system does not have a master or slave device, all of the converters source the same amount of current and share the load equally. It is recommended that all of the parallel LED driver converters share the same synchronized clock and remain in-phase. This ensures that all converters have approximately the same phasing on the ripple of their output capacitors so that ripple currents do not flow backward or between the different converters. It is important for the PWM pulse waveform to remain in-phase with the 2 MHz synchronization clock. This ensures that the LED flash waveform remains square and without jitter, producing the best image processing results.

The LT3932 demonstration circuit (DC2286A) is designed to drive 1 A of LED current through one or two LEDs as a step-down LED driver. It can easily be altered and paralleled, as shown in Figure 1, for higher current, higher voltage, or parallel operation. Figure 4 demonstrates how two of these circuits are easily connected together to drive 10 μ s, 3 A pulses through 4 LEDs from 24 V input. For testing purposes, a pulse generator can be used for the synchronized clock signal, as shown in Figure 4. In a production machine vision system, a clock chip can be used to generate the synchronized sync and PWM pulses. For higher current pulses, add more demonstration circuit DC2286A converters using the same parallel scheme.

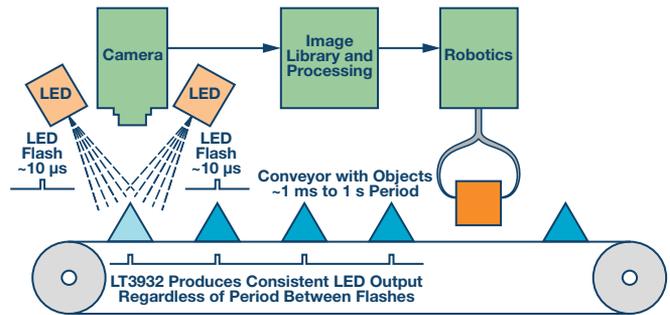


Figure 3. An example of machine vision on an industrial conveyor belt. Inspection systems move at many different speeds, yet the flash technology must be fast and crisp.

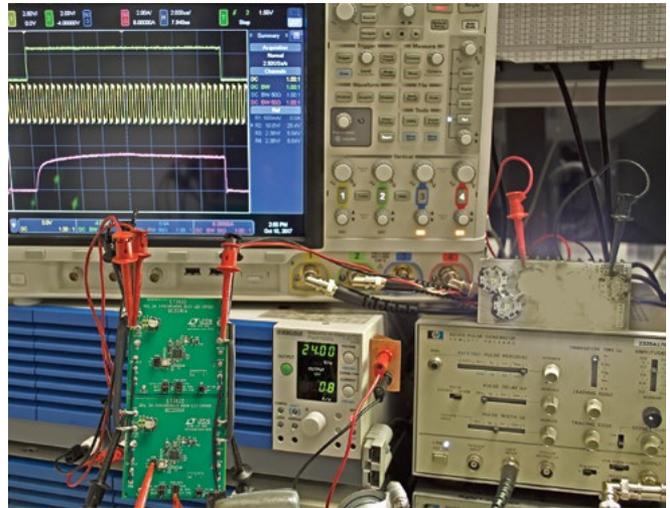


Figure 4. Two DC2286A LT3932 demo circuits are easily connected in parallel to create the 3 A to 4 A machine vision LED flash application shown in Figure 1.

Conclusion

Machine vision systems can use parallel LED drivers to create the fast, square, high current waveforms required for automated image processing. The LT3932 LED driver's proprietary camera flash technology can be extended to higher currents by connecting parallel converters. 3 A and higher pulses on the order of microseconds are possible with parallel LT3932 converters, even with long off-times. LED camera flash waveforms remain square and without jitter, no matter how long the off-time between LED flashes may be.

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Kyle Lawrence

Rarely Asked Questions—Issue 154

Pocket-Size White Noise Generator for Quickly Testing Circuit Signal Response

By Aaron Shultz and Peter Haak

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Question:

Can you produce a frequency spectrum for all frequencies at the same time?



Answer:

Noise in electrical circuits is typically the enemy, and any self-respecting circuit should output as little noise as possible. Nevertheless, there are cases where a well-characterized source of noise with no other signal is entirely the desired output.

Circuit characterization is such a case. The outputs of many circuits can be characterized by sweeping the input signal across a range of frequencies and observing the response of the design. Input sweeps can be composed of discrete input frequencies or a swept sine. Extremely low frequency sine waves (below 10 Hz) are difficult to produce cleanly. A processor, DAC, and some complex, precise filtering can produce relatively clean sine waves, but for each frequency step, the system must settle, making slow work of sequential full sweeps featuring many frequencies. Testing fewer discrete frequencies can be faster, but increases the risk of skipping over critical frequencies where high Q phenomena reside.

A white noise generator is simpler and faster than a swept sine wave because it effectively produces all frequencies at the same time with the same amplitude. Imposing white noise at the input of a device under test (DUT) can quickly produce an overview of the frequency response over an entire frequency range. In this case, there is no need for expensive or complex swept sine wave generators. Simply connect the DUT output to a spectrum analyzer and watch. Using more averaging and longer acquisition times produces a more accurate output response across the frequency range of interest.

The expected response of the DUT to white noise is frequency-shaped noise. Using white noise in this fashion can quickly expose unexpected

behavior such as weird frequency spurs, strange harmonics, and undesirable frequency response artifacts.

Furthermore, a white noise generator allows a careful engineer to test a tester. Lab equipment that measures frequency response should produce a flat noise profile when measuring a known flat white noise generator.

On the practical side, a white noise generator is easy to use, small enough for compact lab setups, portable for field measurements, and inexpensive. Quality signal generators with myriad settings are attractively versatile. However, versatility can hamper quick frequency response measurements. A well-designed white noise generator requires no controls, yet produces a fully predictable output.

Noisy Discussion

Resistor thermal noise, sometimes called Johnson noise or Nyquist noise, arises from thermal agitation of charge carriers inside a resistor. This noise is approximately white, with nearly Gaussian distribution. In electrical terms, the noise voltage density is given by

$$V_{\text{NOISE}} = \sqrt{4k_BTR}$$

where k_B is the Boltzmann's constant, T is the temperature in Kelvin, and R is the resistance. Noise voltage arises from the random movement of charges flowing through the basic resistance, a sort of $R \times I_{\text{NOISE}}$. Table 1 shows examples at 20°C.

Table 1. Noise Voltage Density of Various Resistors

Resistor	Noise Voltage Density
10 Ω	0.402 nV/ $\sqrt{\text{Hz}}$
100 Ω	1.27 nV/ $\sqrt{\text{Hz}}$
1 k Ω	4.02 nV/ $\sqrt{\text{Hz}}$
10 k Ω	12.7 nV/ $\sqrt{\text{Hz}}$
100 k Ω	40.2 nV/ $\sqrt{\text{Hz}}$
1 M Ω	127 nV/ $\sqrt{\text{Hz}}$
10 M Ω	402 nV/ $\sqrt{\text{Hz}}$

A 10 M Ω resistor, then, represents a 402 nV/ $\sqrt{\text{Hz}}$ wideband voltage noise source in series with the nominal resistance. A gained up resistor-derived noise source is fairly stable as a lab test noise source, as R and T variations affect noise only by square root. For instance, a change of 6°C from 20°C is a change of 293 k Ω to 299 k Ω . Because noise density is directly proportional to the square root of temperature, a change of 6°C temperature leads to a relatively small 1% noise density change. Similarly, with resistance, a 2% resistance change leads to a 1% noise density change.

Consider Figure 1: a 10 MΩ resistor R1 generates white, Gaussian noise at the positive terminal of an op amp. Resistors R2 and R3 gain the noise voltage to the output. Capacitor C1 filters out chopper amplifier charge glitches. Output is a 10 μV/√Hz white noise signal.

Gain (1 + R2/R3) is high, 21 V/V in this example.

Even if R2 is high (1 MΩ), the noise from R2 compared to the gained up R1 noise is inconsequential.

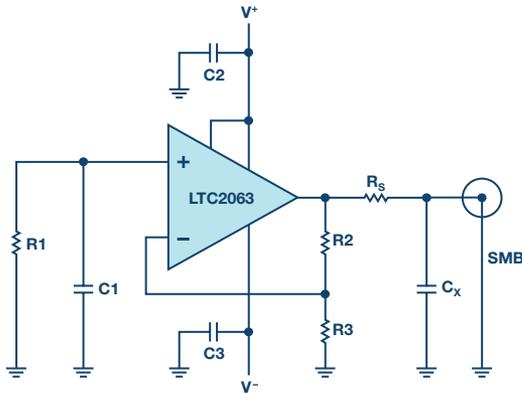


Figure 1. Full schematic of white noise generator. Low drift micropower LTC2063 amplifies the Johnson noise of R1.

An amplifier for the circuit must have sufficiently low input-referred voltage noise so as to let R1 dominate as the noise source. The reason: the resistor noise should dominate the overall accuracy of the circuit, not the amplifier. An amplifier for the circuit must have sufficiently low input-referred current noise to avoid (IN × R2) to approach (R1 noise × gain) for the same reason.

How Much Amplifier Voltage Noise Is Acceptable in the White Noise Generator?

Table 2 shows the increase in noise from adding independent sources. A change from 402 nV/√Hz to 502 nV/√Hz is only 1.9 dB in log volts, or 0.96 power dB. With op amp noise ~50% of the resistor noise, a 5% uncertainty in op amp V_{NOISE} changes the output noise density by only 1%.

Table 2. Contribution of Op Amp Noise

R _{NOISE} (nV/√Hz)	Amp e _n	Total Input Referred
402 nV/√Hz	300	501.6 nV/√Hz
402 nV/√Hz	250	473.4 nV/√Hz
402 nV/√Hz	200	449.0 nV/√Hz
402 nV/√Hz	150	429.1 nV/√Hz
402 nV/√Hz	100	414.3 nV/√Hz

A white noise generator could employ only an op amp without a noise-generating resistor. Such an op amp must exhibit a flat noise profile at its input. However, the noise voltage is often not accurately defined and has a large spread over production, voltage, and temperature.

Other white noise circuits may operate based on a Zener diode with far less predictable characteristics. Finding an optimal Zener diode for stable noise with μA of current can be difficult, however, particularly at low voltage (<5 V).

Some high end white noise generators are based on a long pseudorandom binary sequence (PRBS) and special filters. Using a small controller and DAC may be adequate; however, making sure that the DAC does not produce settling glitches, harmonics, or intermodulation products is something for experienced engineers. Additionally, choosing the most appropriate PRBS sequence adds complexity and uncertainty.

Low Power Zero-Drift Solution

Two design goals dominate this project:

- ▶ An easy to use white noise generator must be portable; that is, battery-powered, which means micropower electronics.
- ▶ The generator must provide uniform noise output even at low frequencies—below 0.1 Hz and beyond.

Considering the preceding noise discussion and these critical constraints, the LTC2063 low power zero-drift op amp fits the bill.



Figure 2. Prototype pocket-size white noise generator.

The noise voltage of a 10 MΩ resistor is 402 nV/√Hz; LTC2063's is roughly half. The noise current of a 10 MΩ resistor is 40 fA/√Hz; the LTC2063's is less than half. The LTC2063 fits neatly into a battery application inasmuch as its supply current of 1.4 μA typical, and total supply can go down to 1.7 V (rated at 1.8 V). Since low frequency measurements by definition require long settling times, this generator must remain powered by a battery for extended periods of time.

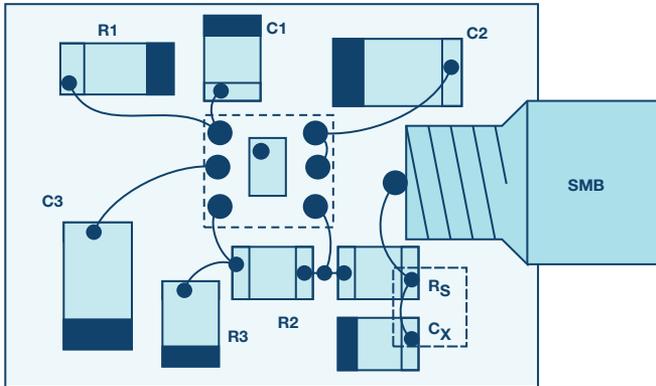
The noise density of the LTC2063 input is roughly 200 nV/√Hz, and noise is predictable and flat over the frequency range (within ±0.5 dB). Assuming that the LTC2063's noise is 50% of thermal noise and op amp voltage noise changes 5%, output noise density changes only 1%.

Zero-drift op amps do not have zero 1/f noise by design. Some are better than others and, especially for current noise, it is more common that the wideband specification is wrong or that 1/f noise is much higher than suggested in the data sheet. For some zero-drift op amps, the data sheet noise plot does not go down to the mHz frequency region, possibly masking 1/f noise. A chopper stabilized op amp could be a solution to keep the noise flat at very low frequency. That said, the high frequency noise bump and switching noise must not spoil the performance. The data shown here supports the use of LTC2063 in the face of these challenges.

Circuit Description

The thin film R1 (Vishay/Beyschlag MMA0204 10 MΩ) generates most of the noise. The MMA0204 is one of few 10 MΩ options to combine high quality with low cost. In principle, R1 could be any 10 MΩ, as signal current is very small, so 1/f noise can be neglected. It is best to avoid low cost thick film chips of questionable accuracy or stability for the primary element of this generator.

For best accuracy and long-term stability, R2, R3, or R_S could be 0.1% thin film—for example, TE CPF0603. C2/C3 could be one of most dielectrics; COG can be used to guarantee low leakage current.



Note: Blue Fill SMD Terminals Are Grounded
 R1 = 10 MΩ MMA0204 (MiniMELF)
 Vishay/Beyschlag 1% TC50 (= Thin Film)
 R2 = 1 M, R3 = 49900 Ω; R_S = 10 kΩ; All 1% TC100 Thick Film
 C1 = 22 pF COG 5%; C2/C3 = 0.1 μF COG
 C_X = 47 nF COG 5% (See Text: “Optional Tuning”)

Figure 3. Gizmo layout.

Implementation Details

Loop area R1/C1/R3 should be minimized for best EMI rejection. Additionally, R1/C1 should be very well shielded from electrical fields, which will be discussed further in the *EMI Considerations* section. Although not critical, R1 should be shielded from large temperature changes. With good EMI shielding, thermal shielding is often adequate.

The LTC2063 rail-to-rail input voltage transition region of the VCM range should be avoided, as crossover may result in higher, less stable noise. For best results, use at least 1.1 V for V+ with the input at 0 common mode.

Note that R_S of 10 kΩ may seem high, but the micropower LTC2063 presents a high output impedance; even 10 kΩ does not fully decouple the LTC2063 from load capacitance at its output. For this white noise generator circuit, some output capacitance that leads to peaking can be a design feature rather than a hazard.

The output sees 10 kΩ R_S and a 50 nF C_X to ground. This capacitor C_X will interact with the LTC2063 circuit, resulting in some peaking in the frequency response. This peaking can be used to extend the flat bandwidth of the generator, in much the same way that port holes in loud speakers attempt to expand the low end. A high-Z load is assumed (>100 kΩ), as a lower-Z load would significantly reduce the output level, and may also affect peaking.

Optional Tuning

Several IC parameters (for example, R_{OUT} and GBW) affect flatness at the high frequency limit. Without access to a signal analyzer, the recommended value for C_X is 47 nF, which typically yields 200 Hz to 300 Hz (–1 dB) bandwidth.

Nevertheless, C_X can be optimized for either flatness or bandwidth, with C_X = 30 nF to 50 nF typical. For wider bandwidth and more peaking, use a smaller C_X. For a more damped response, use a larger C_X.

Critical IC parameters are related to op amp supply current and parts with low supply current may require a somewhat larger C_X, while parts with high supply current most likely require less than 30 nF while achieving wider flat bandwidth.

Plots shown here highlight how C_X values affect closed-loop frequency response.

Measurements

Output noise density vs. C_X (at R_S = 10 kΩ, ±2.5 V supply) is reported in Figure 4. The output RC filter is effective in eliminating clock noise. The plot shows output vs. frequency for C_X = 0 and C_X = 2.2 nF/10 nF/47 nF/68 nF.

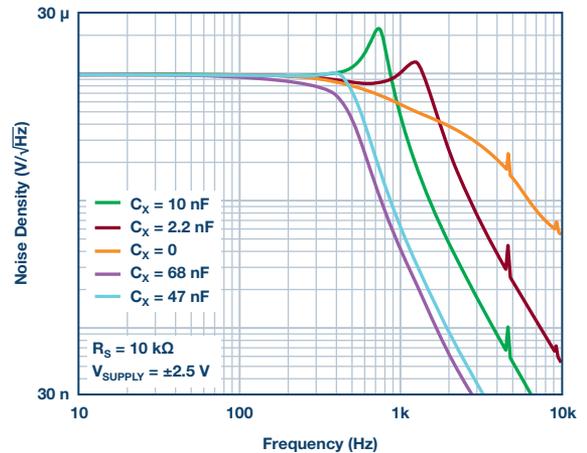


Figure 4. Output noise density of design in Figure 1.

C_X = 2.2 nF exhibits mild peaking, while peaking is strongest for C_X = 10 nF, gradually decreasing for larger C_X. The trace for C_X = 68 nF shows no peaking, but has visibly lower flat bandwidth. The best result is for C_X ~ 47 nF; clock noise is three orders of magnitude below signal level. Due to limited vertical resolution, it is impossible to judge with fine precision the flatness of output amplitude vs. frequency. This plot was produced using ±2.5 V battery supply, though the design allows the use of two coin cells (about ±1.5 V).

Figure 5 shows flatness magnified on the Y-axis. For many applications, flatness within 1 dB is enough to be useful and <0.5 dB is exemplary. Here, C_X = 50 nF is best (R_S = 10 kΩ, V_{SUPPLY} ±1.5 V); C_X = 45 nF, although 55 nF is acceptable.

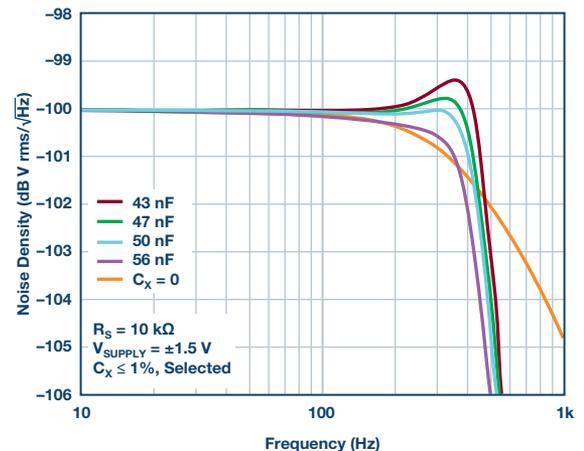


Figure 5. Zoomed in view of output noise density of design in Figure 1.

High resolution flatness measurements take time; for this plot (10 Hz to 1 kHz, 1000 averages), about 20 minutes per trace. The standard solution uses C_X = 50 nF. The traces shown for 43 nF, 47 nF, and 56 nF, all C_S < 0.1% tolerance, show a small but visible deviation from best flatness. The orange trace for C_X = 0 was added to show that peaking increases flat bandwidth (for Δ = 0.5 dB, from 230 Hz to 380 Hz).

2× 0.1 μF COG in series is probably the simplest solution for an accurate 50 nF. 0.1 μF COG 5% 1206 is easy to procure from Murata, TDK, and Kemet. Another option is a 47 nF COG (1206 or 0805); this part is smaller, but may not be as commonly available. As stated prior, optimum C_X varies with actual IC parameters.

Flatness was also checked vs. supply voltage; see Figure 6. The standard circuit is ± 1.5 V. Changing supply voltage to ± 1.0 V or ± 2.5 V shows a small change in peaking as well as a small change in the flat level (due to V_N changing vs. supply, with thermal noise dominant). Both peaking and flat level change ~ 0.2 dB over the full range of supply voltage. The plot suggests good amplitude stability and flatness when the circuit is powered from two small batteries.

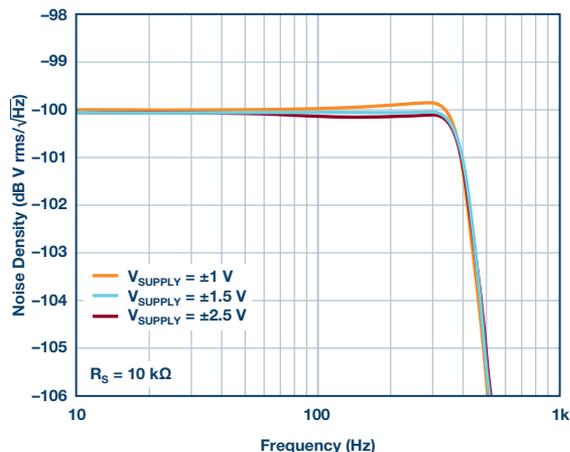


Figure 6. Output noise density for various supply voltages.

For this prototype at ± 1.5 V supply, flatness was within 0.5 dB up to approximately 380 Hz. At ± 1.0 V supply, flat level and peaking slightly increase. For ± 1.5 V to ± 2.5 V supply voltage, the output level does not visibly change. Total V p-p (or V rms) output level depends on the fixed $10 \mu\text{V}/\sqrt{\text{Hz}}$ density, as well as on bandwidth. For this prototype, the output signal is ~ 1.5 mV p-p. At some very low frequency (mHz range), noise density may increase beyond the specified $10 \mu\text{V}/\sqrt{\text{Hz}}$. For this prototype it was verified that at 0.1 Hz, noise density is still flat at $10 \mu\text{V}/\sqrt{\text{Hz}}$.

In stability vs. temperature, thermal noise dominates, so for $T = 22(\pm 6)^\circ\text{C}$, the amplitude change is $\pm 1\%$, a change that would barely be visible on a plot.

EMI Considerations

The prototype uses a small copper foil with Kapton insulation as a shield. This foil, or flap, is wrapped around the input components ($10 \text{ M} + 22 \text{ pF}$), and soldered to ground on the PCB backside. Changing the position of the flap has significant effect on sensitivity to EMI and risk of low frequency (LF) spurs. Experimentation suggests that LF spurs that occasionally show

are due to EMI, and that spurs can be prevented with very good shielding. With the flap, the prototype gives a clean response in the lab, without any additional mu-metal shielding. No mains noise or other spurs appear on a spectrum analyzer. If excess noise is visible on the signal, additional EMI shielding might be needed.

When an external power supply is used instead of batteries, common-mode current can easily add to the signal. It is recommended to connect the instrument grounds with a solid wire and use a CM choke in the supply wires to the generator.

Limitations

There are always applications that require more bandwidth, like full audio range or ultrasound range. More bandwidth is not realistic on a few μA of supply current. With approximately 300 Hz to 400 Hz of flat bandwidth, the LTC2063 resistor noise-based circuit could be useful to test some instruments for 50 Hz/60 Hz mains frequency, perhaps geophone applications. The range is suitable for testing various VLF applications (for example, sensor systems), as the frequency range extends down to <0.1 Hz.

The output signal level is low (<2 mV p-p). A follow-on LTC2063 configured as a noninverting amplifier with a gain of five and further RC output filter can provide a similarly well-controlled flat wideband noise output to 300 Hz with larger amplitude. In the case that does not maximize the closed-loop frequency range, a capacitor across the feedback resistor can lower the overall bandwidth. In this case, the effects of R_S and C_X will have less, or even negligible, effect at the edge of the closed-loop response.

Conclusion

The white noise generator described here is a small but essential tool. With long measurement times, the norm for LF applications—a simple, reliable, pocketable device that can produce near instantaneous circuit characterization—is a welcome addition to the engineer's toolbox. Unlike complex instruments with numerous settings, this generator requires no user manual. This particular design features low supply current, essential for battery-powered operation in long duration VLF application measurements. When supply current is very low, there is no need for on/off switches. A generator that works on batteries also prevents common-mode currents.

The LTC2063 low power, zero-drift op amp used in this design is the key to meeting the constraints of the project. Its features enable use of a noise generating resistor gained up by a simple noninverting op amp circuit.

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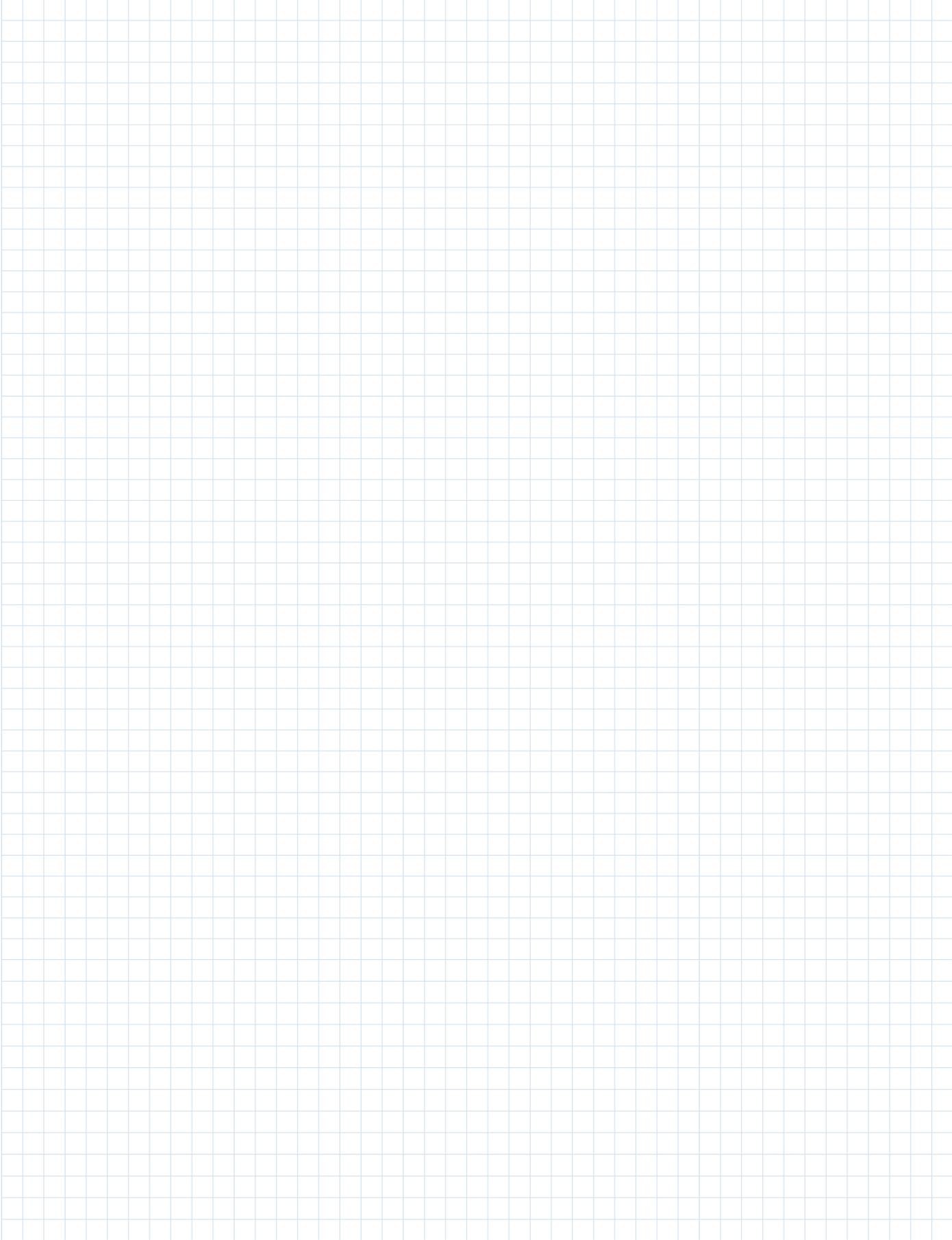
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Peter started in electronic development in 1986. Since 1993 he has worked as an independent consultant specializing in sensors and instrumentation. He has worked with many different customers, from small enterprises to large companies and scientific institutions. Peter lives in the center of 's-Hertogenbosch in the Netherlands next to St. Jan cathedral and shares his apartment with seven HP3562A signal analyzers.



Peter Haak

Notes



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